

SUZUKI

PARTS CATALOGUE

● SUZUKI

PE250B

SUZUKI

PE250C

● SUZUKI

PE250N

SUZUKI PE250B



Serial Frame Number
PE250—10001~

SUZUKI PE250C



Serial Frame Number
PE250—18665~

SUZUKI PE250N



Serial Frame Number
PE250-22663~

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI PE250B, PE250C and PE250N.

PE250B.....F.No. PE250-10001~

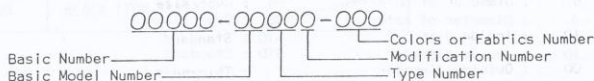
PE250C.....F.No. PE250-18665~

PE250N.....F.No. PE250-22663~

A. INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. COMPOSITION OF THE PART NUMBER

1-1. REGULAR PARTS

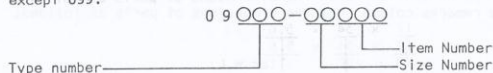


1-2. STANDARD PARTS

Numbers of all standard parts begin with 0 except beginning with 09 or 000.

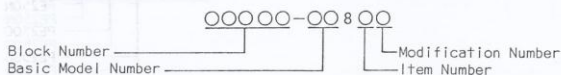
1-3. SPECIAL STANDARD PARTS

Special standard parts are parts which are similar to standard parts but differ in some respect. All special standard parts numbers begin with 09 except 099.



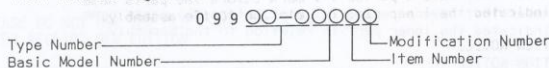
1-4. PARTS ASSEMBLIES

The eight digit of numbers of parts assemblies is always 8.



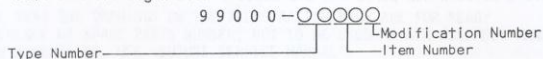
1-5. SPECIAL TOOLS

Part Numbers begin with 099.



1-6. MISCELLANEOUS

Part numbers begin with 99000.



2. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

3. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR : As required	L : Length
ASSY : Assembly	NT : Number of teeth
F.No. : Frame Number	OPT : Optional
d : Diameter of material	OS : Over size
ID : Inside diameter	STD : Standard
OD : Outside diameter	T : Thickness
LH : Left hand side	W : Width
RH : Right hand side	

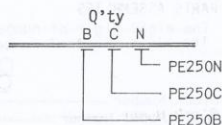
~12345 : Up to F.No.PE250-12345

12345~ : From F.No.PE250-12345

Figures in the remarks column show the dimensions of parts as follows:

$$\frac{12}{ID} \times \frac{34}{OD} \times \frac{5.6}{T \text{ (or } W, L)}$$

The number of letter shown below Q'ty indicate the MODELS NAME as shown right side.



4. INNER PARTS OF ASSEMBLY

Parts number that have a period (.) mark before the parts name will be indicated the inner part in relation to the assembly.

5. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

6. COLOR CHART

COLOR No.	COLOR NAME	MANSEL COLOR No.
019	BLACK	N1
064	PURE WHITE	N9.3
163	FHLOLINA YELLOW	3Y 8/10
291	BLACK	(N1)
865	BLACK (FOR SEAT)	

PLEASE DO NOT USE THE OLD ISSUE PARTS CATALOGUE
AFTER RECEIPT NEW EDITION

WHEN ORDERING PARTS, ALWAYS REFER TO THE NEWEST EDITION
OF PARTS CATALOGUE IN ORDER TO OBTAIN A RIGHT PARTS
WITHOUT TROUBLE.

NOTE THAT THE DRAWINGS ON THE ILLUSTRATION PAGE ARE FOR READY
REFERENCE OF SPARE PARTS NUMBER, NOT TO BE USED AS AIN ASSEMBLY MANUAL.
WHEN ASSEMBLING, USE "SUZUKI SERVICE MANUAL".

MILLIMETER→INCH CONVERSION CHART

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

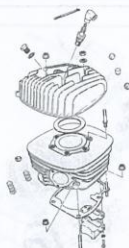
How to read

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

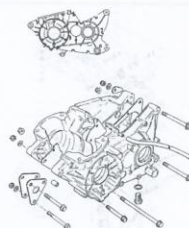
23millimeters equal 0.906 inch

Contents are subject to change without notice or obligation.

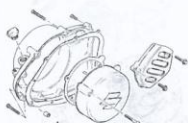
**PE250B
PE250C
PE250N**



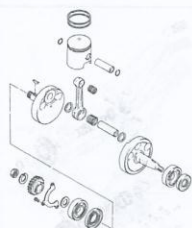
①



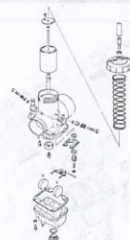
②



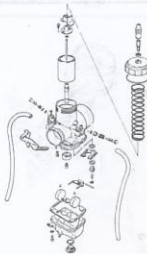
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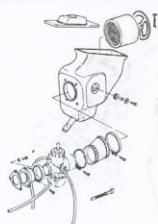
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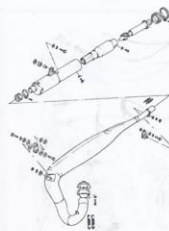
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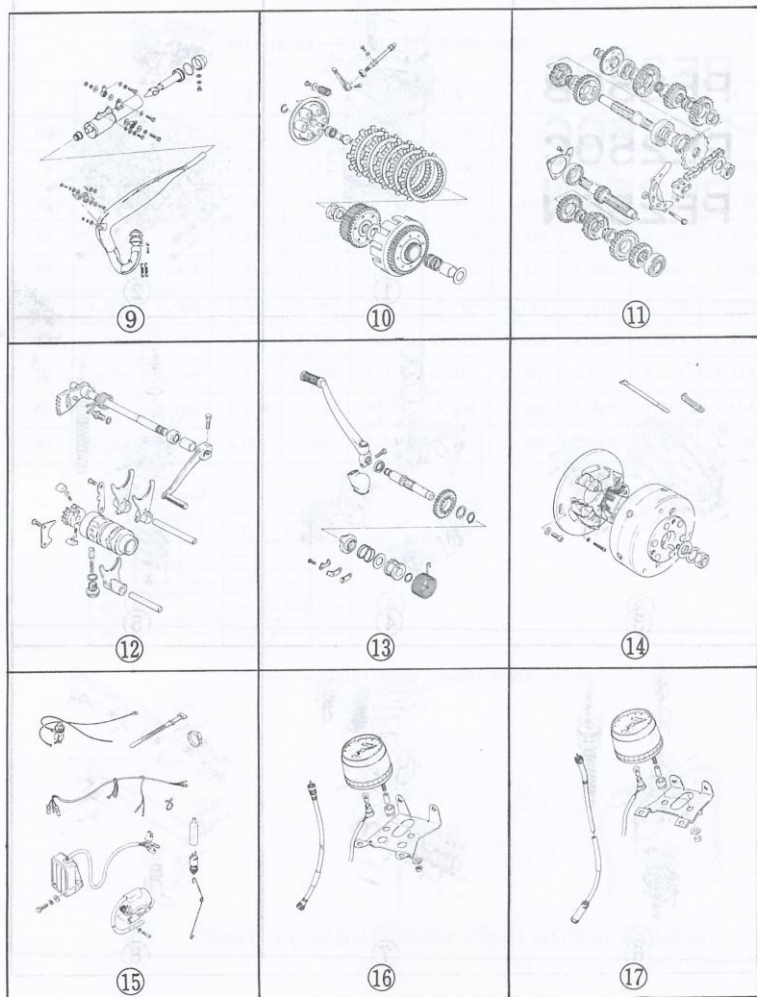
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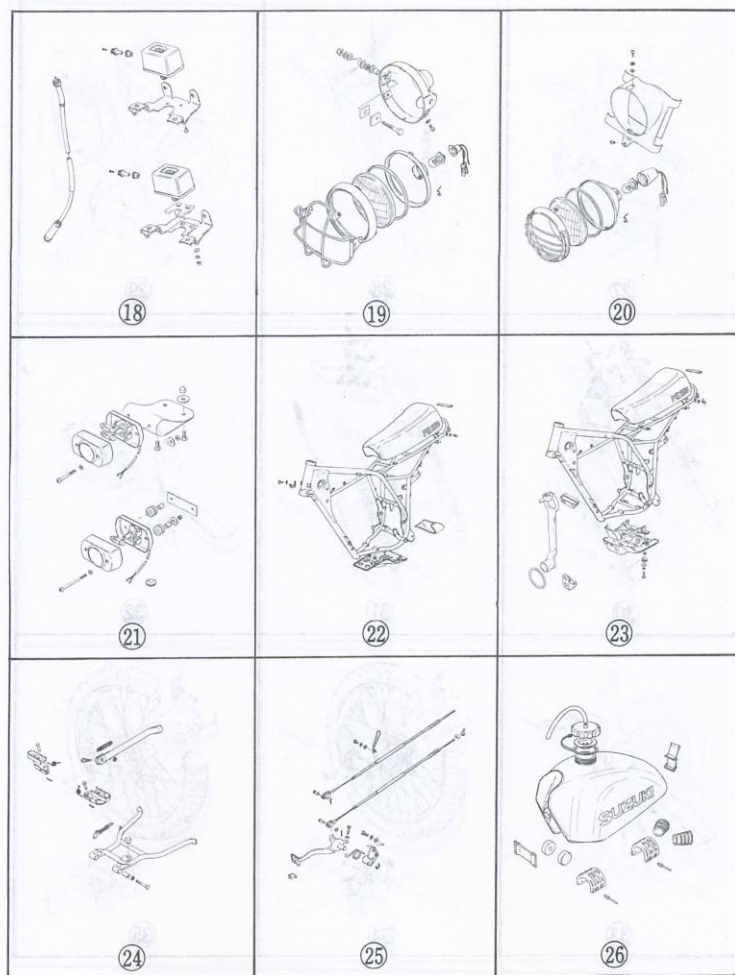


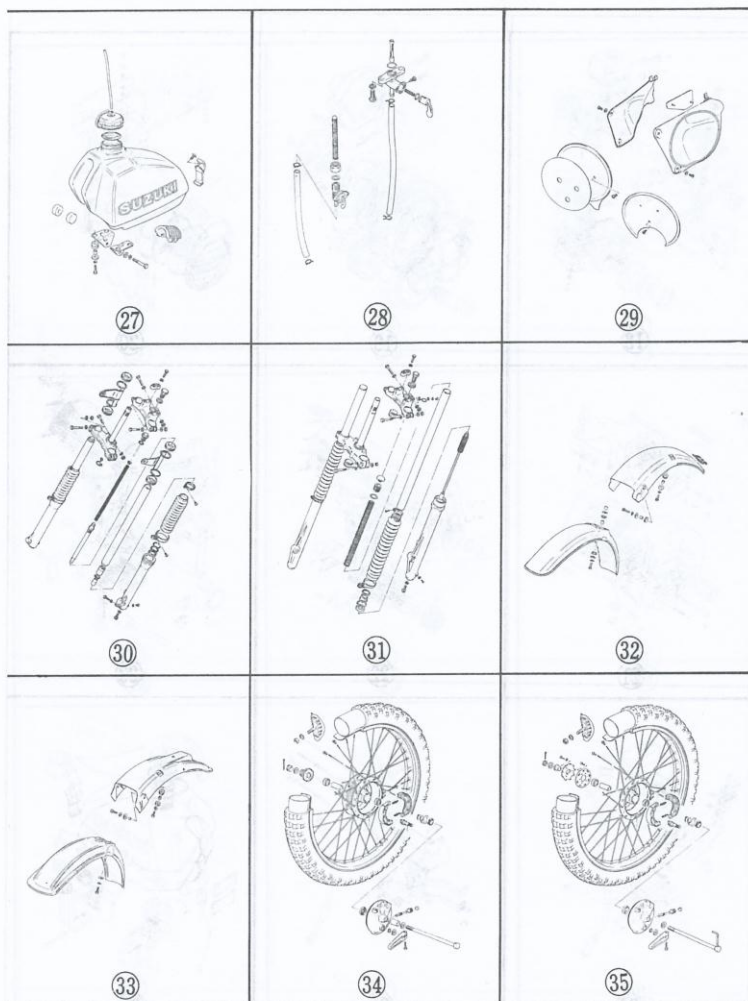
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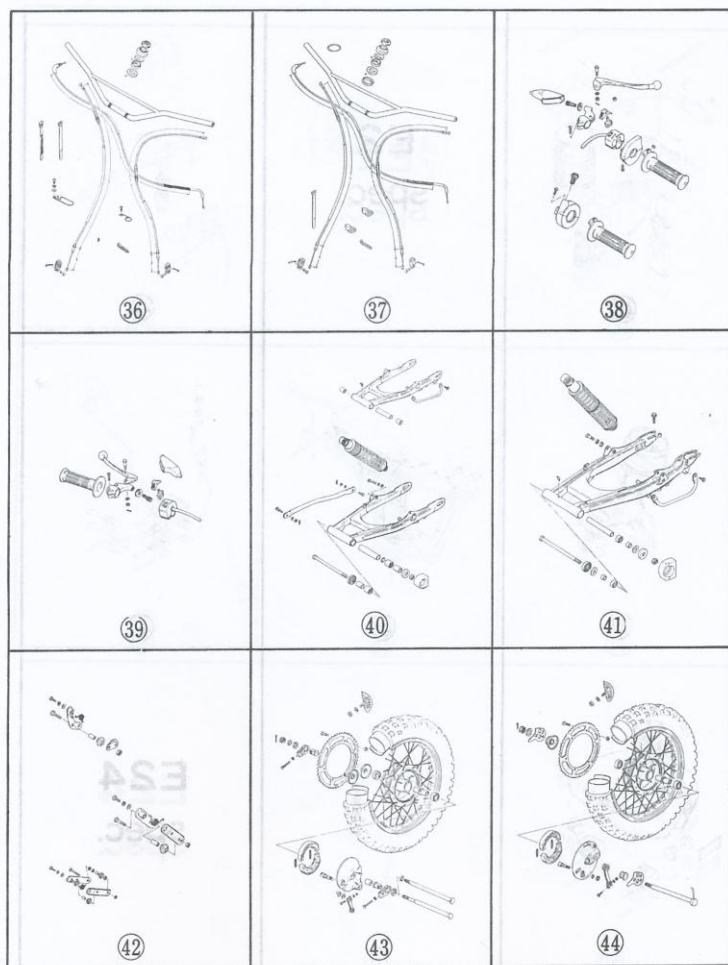


⑧









 (45)	E2 spec.	 (46)
 (47)	 (48)	 (49)
 (50)	 (51)	E24 spec.

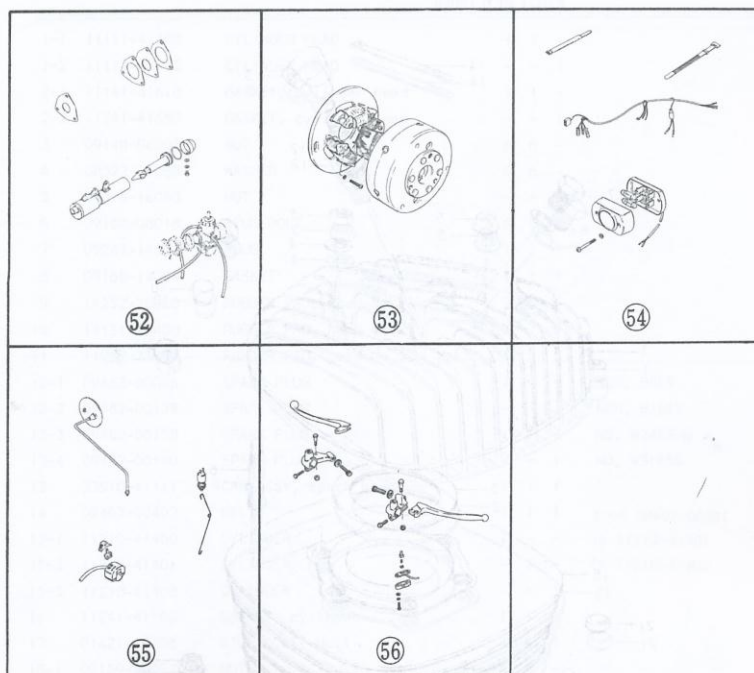
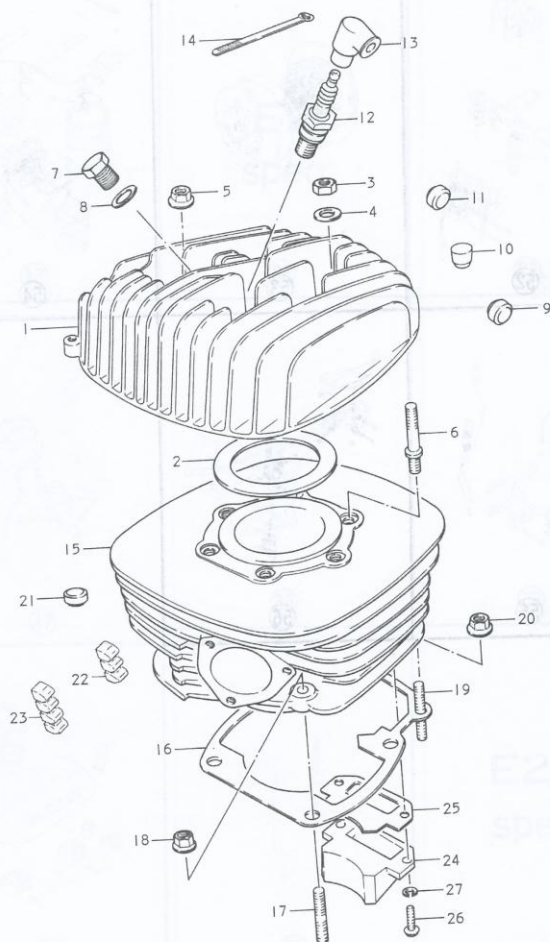
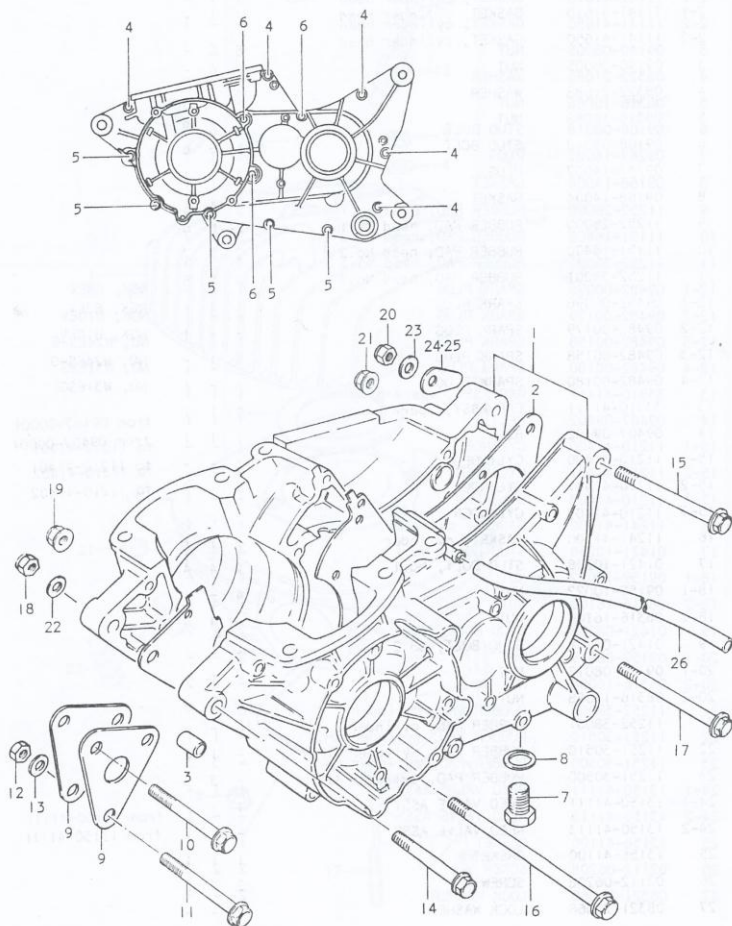


FIG.1 CYLINDER



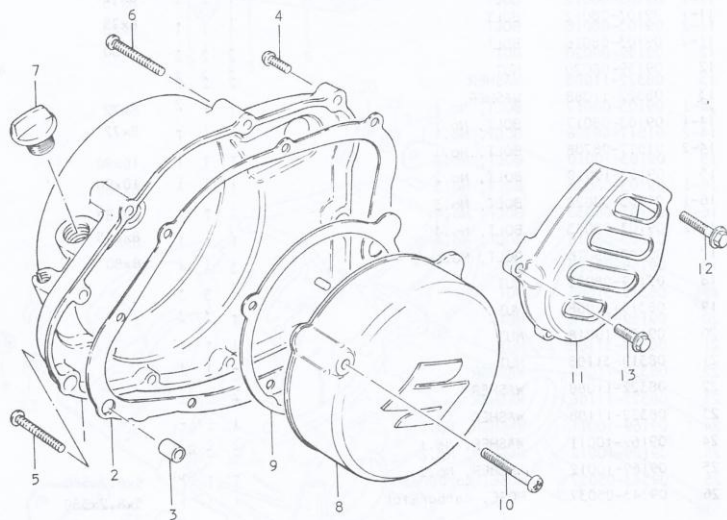
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	11111-41400	CYLINDER HEAD	1	1	-	
1-2	11111-41402	CYLINDER HEAD	-	-	1	
2-1	11141-41610	GASKET, cylinder head	1	1	-	
2-2	11141-41650	GASKET, cylinder head	-	-	1	
3	09140-08005	NUT	6	6	-	
4	08322-21088	WASHER	6	6	-	
5	08316-16088	NUT	-	-	6	
6	09108-08018	STUD BOLT	6	6	6	
7	09247-14007	PLUG	1	1	1	
8	09168-14004	GASKET	1	1	1	
9	11252-28000	RUBBER PAD, head No.1	5	6	6	
10	11151-16400	RUBBER PAD, head No.2	2	7	7	
11	11252-38001	RUBBER PAD, head No.3	4	5	5	
12-1	09482-00096	SPARK PLUG	1	1	-	NGK, B8EV
12-2	09482-00179	SPARK PLUG	-	-	1	NGK, B10EV
12-3	09482-00158	SPARK PLUG	1	1	-	ND, W24ES-G
12-4	09482-00180	SPARK PLUG	-	-	1	ND, W31ESG
13	33510-41111	CAP ASSY, spark plug	1	1	1	
14	09407-09402	BELT	1	1	1	from 09407-00001
15-1	11210-41400	CYLINDER	1	-	-	to 11210-41401
15-2	11210-41401	CYLINDER	-	1	-	to 11210-41402
15-3	11210-41403	CYLINDER	-	-	1	
16	11241-41100	GASKET, cylinder	1	1	1	
17	01421-10258	STUD BOLT, No.1	4	4	4	
18-1	09159-10022	NUT	4	-	-	
18-2	08316-16108	NUT	-	4	4	
19	01421-08258	STUD BOLT, No.2	2	2	2	
20-1	09159-08019	NUT	2	-	-	
20-2	08316-16088	NUT	-	2	2	
21	11252-38001	RUBBER PAD, cylinder	16	-	-	
22	11251-30510	RUBBER PAD, cylinder RH	-	1	1	
23	11251-30500	RUBBER PAD, cylinder LH	-	3	3	
24-1	13150-41111	REED VALVE ASSY	1	1	-	
24-2	13150-41113	REED VALVE ASSY	-	-	1	from 13150-41111
25	13156-41100	GASKET	1	1	1	
26	02112-06208	SCREW	2	2	2	
27	08321-21068	LOCK WASHER	2	-	-	

FIG.2 CRANKCASE



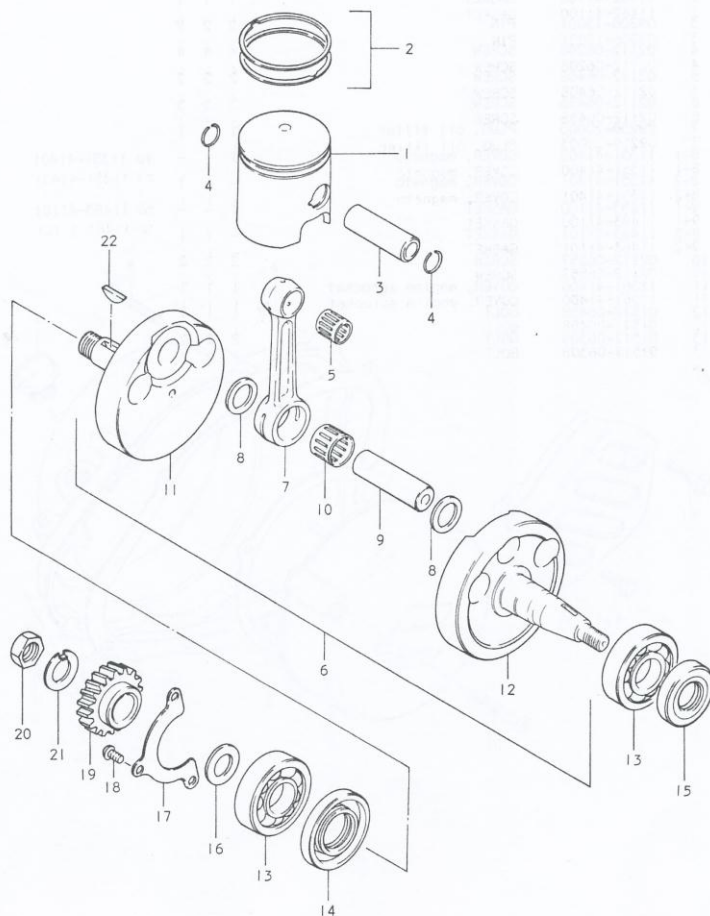
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	11300-41850	CRANKCASE SET	1	1	-	
1-2	11300-41815	CRANKCASE SET	-	-	1	
2	11481-41100	.GASKET	1	1	1	
3	09206-13001	.PIN	2	2	2	
4	02112-06458	.SCREW	5	5	5	
5	02112-06557	.SCREW	5	5	5	
6	02112-06708	.SCREW	3	3	3	
7	09247-14007	PLUG, oil drain	1	1	1	
8	09168-14004	GASKET	1	1	1	15.7x19.5x2
9	41591-41100	PLATE, engine mounting	2	2	2	
10	09103-08017	BOLT	1	1	1	8x72
11-1	09103-08012	BOLT	1	-	-	8x75
11-2	09103-08016	BOLT	-	1	1	8x80
12	09159-08020	NUT	2	2	2	
13	08322-11088	WASHER	2	2	2	
14-1	09103-08017	BOLT, No.1	1	1	-	8x72
14-2	01517-08708	BOLT, No.1	-	-	1	
15	09103-10010	BOLT, No.2	1	1	1	10x90
16-1	09103-08028	BOLT, No.3	1	-	-	8x160
16-2	09103-08033	BOLT, No.4	-	1	1	8x165
17	09103-08016	BOLT, No.4	1	1	1	8x80
18	09159-08020	NUT	3	-	-	
19	08319-31088	NUT	-	3	3	
20	09159-10018	NUT	1	-	-	
21	08319-31108	NUT	-	1	1	
22	08322-11088	WASHER	2	-	-	
23	08322-11108	WASHER	1	-	-	
24	09169-10011	WASHER, No.1	-	-	0~1	
25	09169-10012	WASHER, No.2	-	-	0~1	
26	09343-05037	HOSE, carburetor	1	1	1	5x8.2x580

FIG.3 CRANKCASE COVER



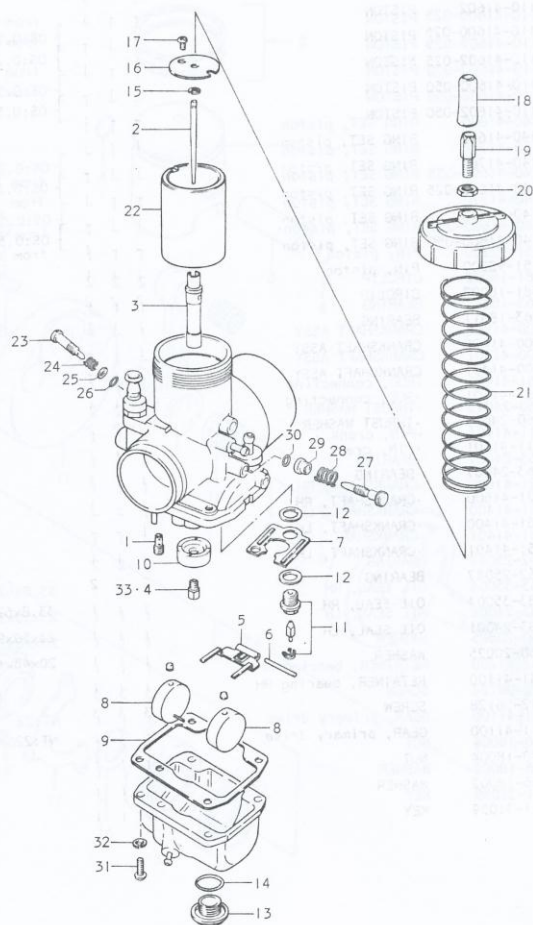
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	11341-41400	COVER, clutch	1	1	1	
2	11482-41100	GASKET	1	1	1	
3	09206-13001	PIN	2	2	2	
4	02112-06208	SCREW	4	4	4	
5	02112-06408	SCREW	2	2	2	
6	02112-06458	SCREW	3	3	3	
7	09259-20003	PLUG, oil filler	1	1	1	
8-1	11351-41400	COVER, magneto	1	-	-	to 11351-41401
8-2	11351-41401	COVER, magneto	-	1	1	
9-1	11483-41100	GASKET	1	-	-	to 11483-41101
9-2	11483-41101	GASKET	-	1	1	
10	02112-06557	SCREW	2	2	2	
11	11361-41400	COVER, engine sprocket	1	1	1	
12	01517-06458	BOLT	1	1	1	
13	01517-06308	BOLT	2	2	2	

FIG. 4 CRANKSHAFT



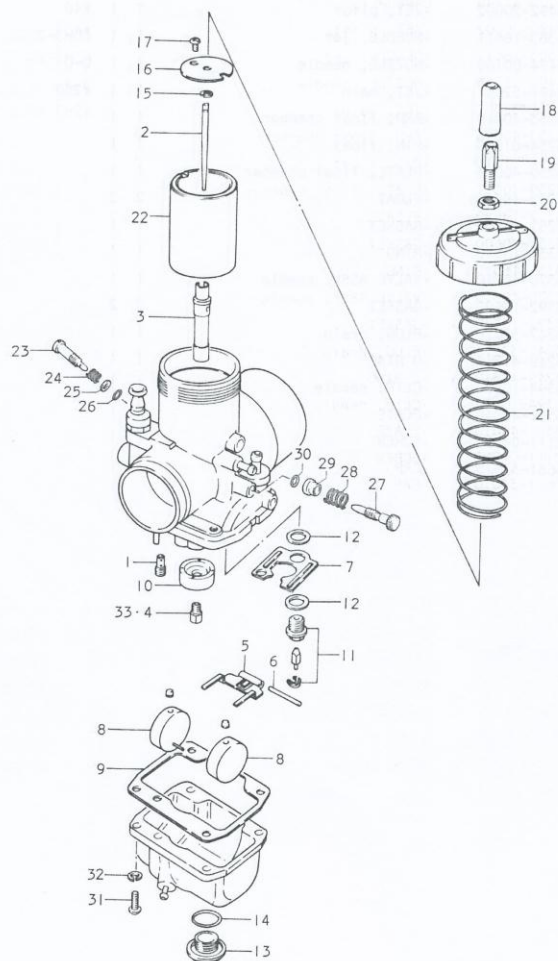
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	12110-41600	PISTON	1	1	-	to 12110-41602
1-2	12110-41602	PISTON	-	-	1	
1-3	12110-41600-025	PISTON	1	1	-	} from 12110-41760 OS:0.25
1-4	12110-41602-025	PISTON	-	-	1	
1-5	12110-41600-050	PISTON	1	1	-	} from 12110-41770 OS:0.5
1-6	12110-41602-050	PISTON	-	-	1	
2-1	12140-41600	RING SET, piston	1	1	1	
2-2	12140-41760	RING SET, piston	1	1	-	} OS:0.25 from 12140-41760
2-3	12140-41600-025	RING SET, piston	-	-	1	
2-4	12140-41770	RING SET, piston	1	1	-	} OS:0.5 from 12140-41770
2-5	12140-41600-050	RING SET, piston	-	-	1	
3	12151-92200	PIN, piston	1	1	1	
4	09381-18002	CIRCLIP	2	2	2	
5	09263-18011	BEARING	1	1	1	
6-1	12200-41400	CRANKSHAFT ASSY	1	-	-	
6-2	12200-41401	CRANKSHAFT ASSY	-	1	1	
7	12161-41101	•ROD, connecting	1	1	1	
8	09160-24015	•THRUST WASHER	2	2	2	
9	12211-41101	•PIN, crank	1	1	1	
10	09263-24007	•BEARING	1	1	1	
11	12221-41600	•CRANKSHAFT, RH	1	1	1	
12-1	12261-41400	•CRANKSHAFT, LH	1	-	-	
12-2	12261-41401	•CRANKSHAFT, LH	-	1	1	
13	09262-25047	BEARING	2	2	2	
14	09283-35004	OIL SEAL, RH.	1	1	1	33.8x62x11
15	09283-24001	OIL SEAL, LH	1	1	1	23x50x9
16	09160-20025	WASHER	1	1	1	20x48x1
17	12541-41100	RETAINER, bearing RH	1	1	1	
18	02112-06128	SCREW	3	3	3	
19	21111-41100	GEAR, primary drive	1	1	1	NT:22
20	09140-18004	NUT	1	1	1	
21	09166-18002	WASHER	1	1	1	
22	08341-31059	KEY	1	1	1	

FIG.5 CARBURETOR (PE250B·PE250C)



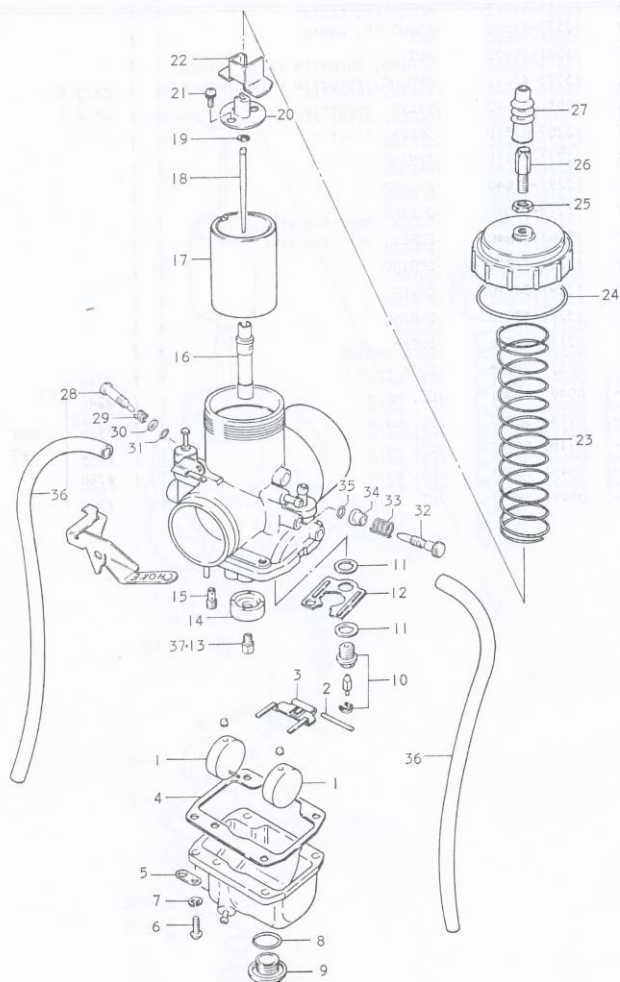
Ref.No.	Part No.	Description	Qty		Remarks
			B	C	
	13200-41640	CARBURETOR ASSY	1	-	
	13200-41740	CARBURETOR ASSY	-	1	
1	09492-20002	•JET, pilot	1	1	#40
2	13383-16611	•NEEDLE, jet	1	1	6DH3-2
3	09494-00165	•NOZZLE, needle	1	1	Q-0
4	09491-52001	•JET, main	1	1	#260
5	13253-40010	•ARM, float chamber	1	1	
6	13254-01010	•PIN, float	1	1	
7	13259-40011	•PLATE, float chamber	1	1	
8	13252-18620	•FLOAT	2	2	
9	13251-40600	•GASKET	1	1	
10	13331-16510	•RING	1	1	
11	13370-40010	•VALVE ASSY, needle	1	1	
12	13392-16600	•GASKET	2	2	
13	13247-32210	•PLUG, drain	1	1	
14	13249-41310	•O RING	1	1	
15	13394-10010	•CLIP, needle	1	1	
16	13581-40010	•PLATE	1	1	
17	02111-04058	•SCREW	1	1	
18	13681-33010	•CAP	1	1	

FIG.5 CARBURETOR (PE250B-PE250C)



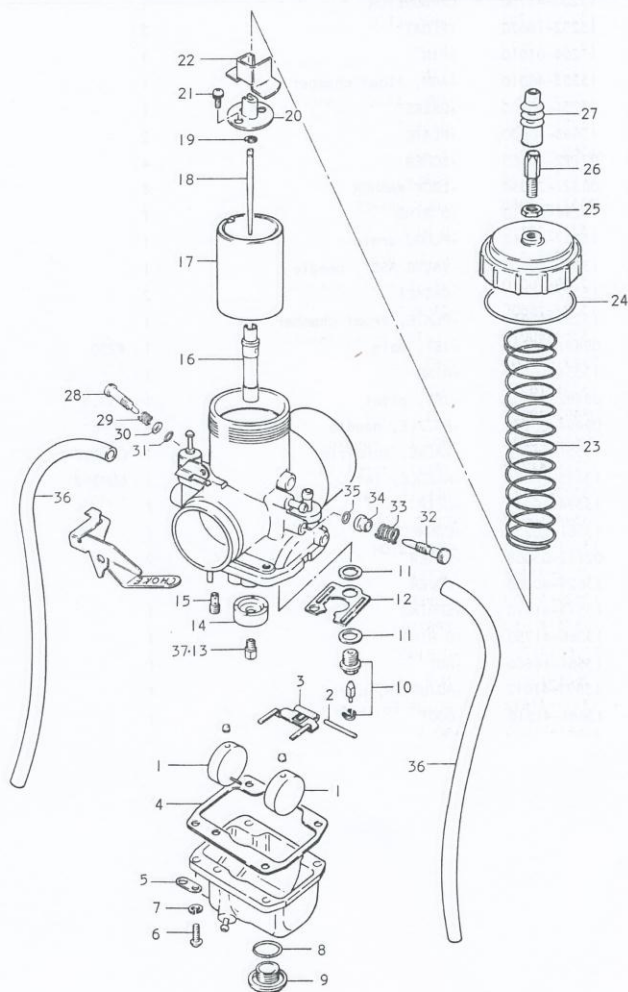
Ref.No.	Part No.	Description	Q'ty		Remarks
			B	C	
19	13577-41612	-ADJUSTER, cable	1	1	
20	13661-16600	-NUT	1	1	
21	13573-41610	-SPRING, throttle valve return	1	1	
22	13551-41640	-VALVE, throttle	1	1	CA:2.5
23	13269-41640	-SCREW, pilot air	1	1	
24	13271-96110	-SPRING	1	1	
25	13291-41640	-WASHER	1	1	
26	13278-45010	-O RING	1	1	
27	13267-41640	-SCREW, throttle stop	1	1	
28	13268-31011	-SPRING	1	1	
29	13291-34010	-COVER	1	1	
30	13294-30010	-O RING	1	1	
31	02112-05168	-SCREW	4	4	
32	08321-21058	-LOCK WASHER	4	4	
33-1	09491-48001	JET, main	1	1	} OPT
33-2	09491-50003	JET, main	1	1	
33-3	09491-54001	JET, main	1	1	
33-4	09491-56001	JET, main	1	1	
33-5	09491-58001	JET, main	1	1	

FIG.6 CARBURETOR (PE250N)



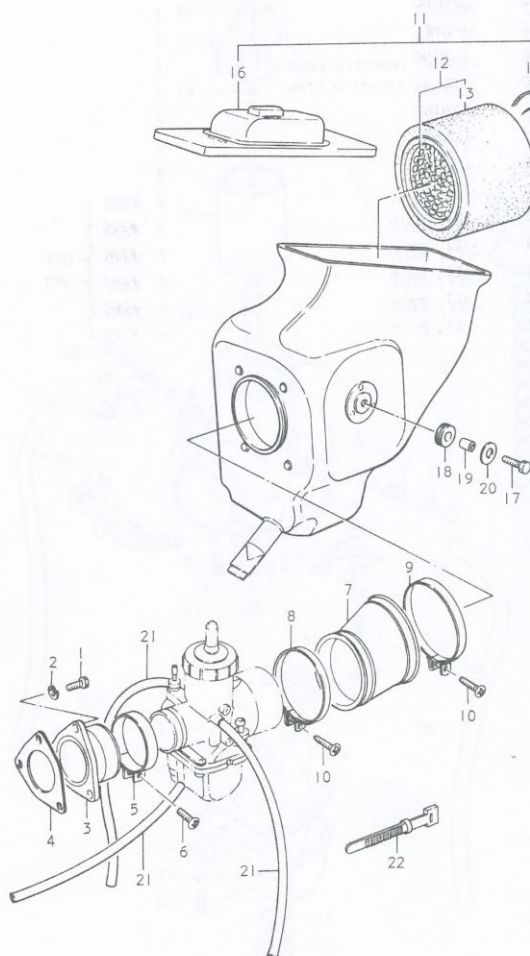
Ref.No.	Part No.	Description	Q'ty N	Remarks
	13200-41750	CARBURETOR	1	
1	13252-18620	·FLOAT	2	
2	13254-01010	·PIN	1	
3	13253-40010	·ARM, float chamber	1	
4	13251-40600	·GASKET	1	
5	13693-16600	·PLATE	2	
6	02112-05168	·SCREW	4	
7	08321-21058	·LOCK WASHER	4	
8	13294-40110	·O RING	1	
9	13247-32210	·PLUG, drain	1	
10	13370-40010	·VALVE ASSY, needle	1	
11	13392-16600	·GASKET	2	
12	13259-40011	·PLATE, float chamber	1	
13	09491-50003	·JET, main	1	#250
14	13331-16510	·RING	1	
15	09492-40004	·JET, pilot	1	#37.5
16	09494-00248	·NOZZLE, needle	1	AP-6
17	13551-41750	·VALVE, throttle	1	CA:2.5
18	13383-16611	·NEEDLE, jet	1	6DH3-2
19	13394-10010	·CLIP	1	
20	13581-40200	·CONNECTOR	1	
21	02112-03068	·SCREW	2	
22	13629-40200	·COVER	1	
23	13573-41610	·SPRING	1	
24	13266-41750	·O RING	1	
25	13661-16600	·NUT	1	
26	13577-41612	·ADJUSTER, cable	1	
27	13681-41510	·BOOT	1	

FIG.6 CARBURETOR (PE250N)



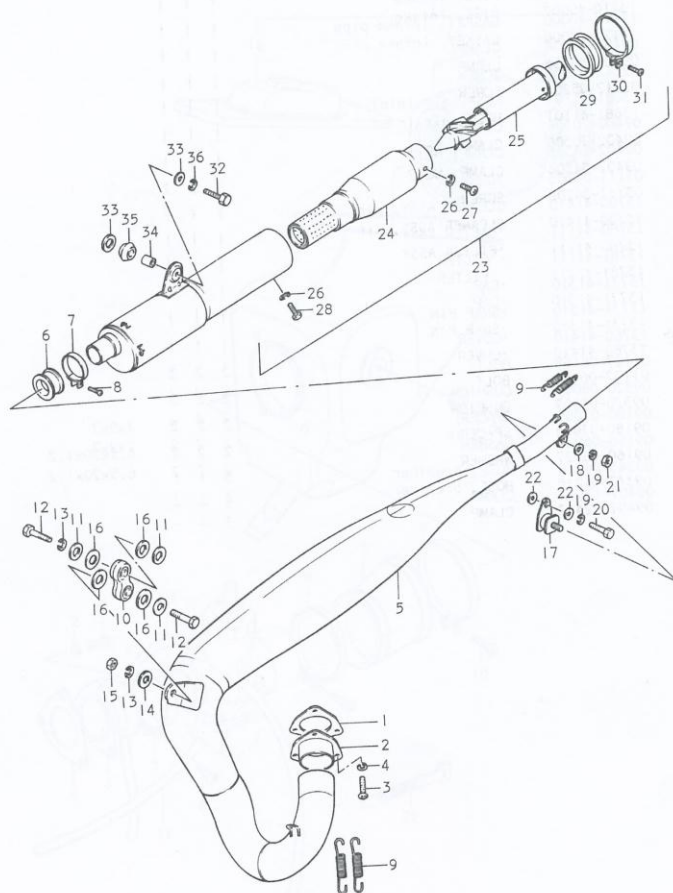
Ref.No.	Part No.	Description	Q'ty N	Remarks
28	13269-41640	•SCREW, pilot air	1	
29	13271-96110	•SPRING	1	
30	13291-41640	•WASHER	1	
31	13278-45010	•O RING	1	
32	13267-41640	•SCREW, throttle stop	1	
33	13268-31011	•SPRING	1	
34	13291-34010	•COVER	1	
35	13294-30010	•O RING	1	
36	13683-32410	•TUBE	2	
37-1	09491-44001	•JET, main	1	} OPT
37-2	09491-46001	•JET, main	1	
37-3	09491-48001	•JET, main	1	
37-4	09491-50003	•JET, main	1	
37-5	09491-52001	•JET, main	1	

FIG.7 AIR CLEANER



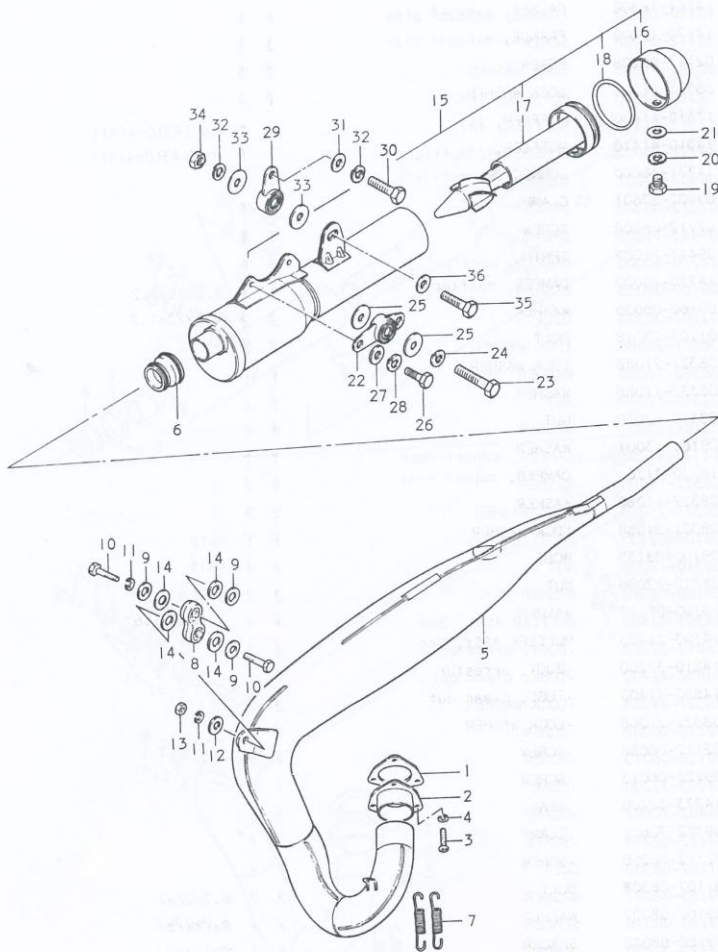
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	01107-06168	BOLT	3	3	3	
2	08321-21068	LOCK WASHER	3	3	3	
3	13110-40000	PIPE, intake	1	1	1	
4	13125-40000	GASKET, intake pipe	1	1	1	
5	09402-50306	CLAMP	1	1	1	
6	02112-05208	SCREW	1	1	1	
7	13881-41101	HOSE, air inlet	1	1	1	
8	09402-70306	CLAMP, No.1	1	1	1	
9	09402-84306	CLAMP, No.2	1	1	1	
10	03111-04208	SCREW	2	2	2	
11	13700-41410	CLEANER ASSY, air	1	1	1	
12	13780-41111	·FILTER ASSY	1	1	1	
13	13781-41111	··FILTER	1	1	1	
14	13771-41310	·CAP	1	1	1	
15	13731-41310	·SNAP PIN	1	1	1	
16	13760-41410	·COVER	1	1	1	
17	01107-06168	BOLT	2	2	2	
18	09320-08007	CUSHION	2	2	2	
19	09180-07005	SPACER	2	2	2	7x9x7
20	09160-06027	WASHER	2	2	2	6.5x20x1.2
21	09343-04010	HOSE, breather	3	1	1	
22	09407-12402	CLAMP	3	-	-	

FIG. 8 MUFFLER (PE250B-PE250C)



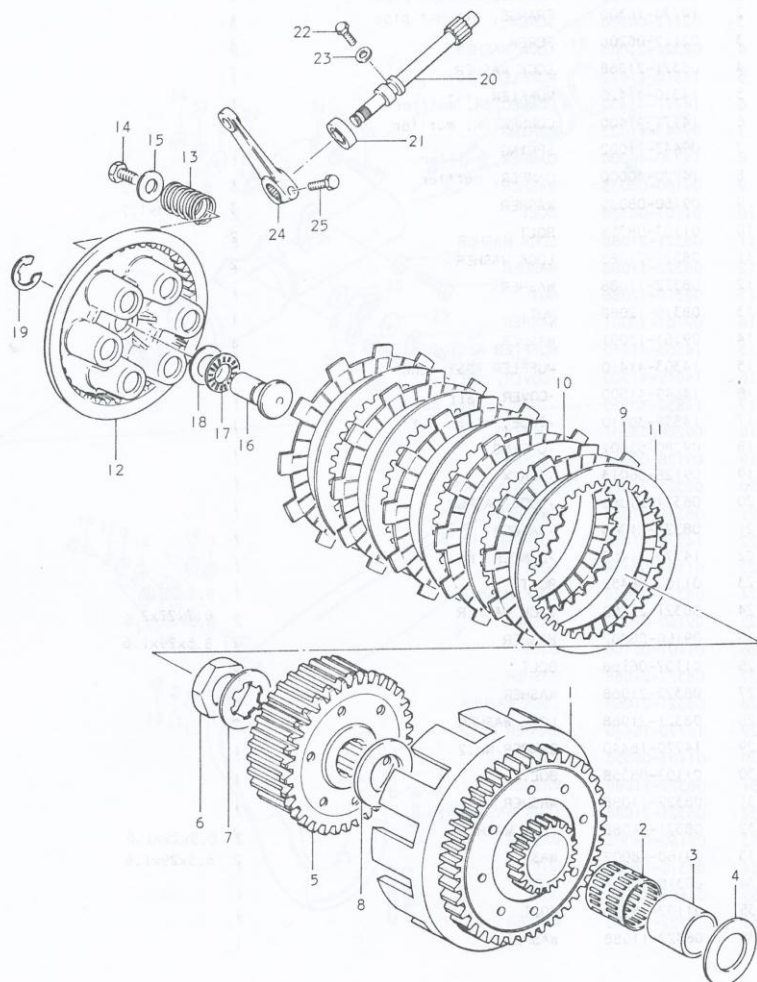
Ref.No.	Part No.	Description	Q'ty		Remarks
			B	C	
1	14181-16300	GASKET, exhaust pipe	1	1	
2	14170-16300	FRANGE, exhaust pipe	1	1	
3	02112-06208	SCREW	3	3	
4	08321-21068	LOCK WASHER	3	3	
5-1	14310-41400	MUFFLER, 1st	1	-	
5-2	14310-41410	MUFFLER, 1st	-	1	to 14310-41411
6	14771-38000	CONNECTOR, muffler	1	1	
7	09402-37601	CLAMP	1	1	
8	02112-06208	SCREW	1	1	
9	09443-11002	SPRING	4	4	
10	14770-40000	DAMPER, muffler	1	1	
11	09160-08035	WASHER	3	3	8.5x23x1.2
12	01107-08358	BOLT	2	2	
13	08321-21088	LOCK WASHER	2	2	
14	08322-11088	WASHER	1	1	
15	08310-12088	NUT	1	1	
16	09161-13001	WASHER	4	4	
17	14770-41201	DAMPER, suport rear	1	1	
18	08322-11088	WASHER	1	1	
19	08321-21088	LOCK WASHER	2	2	
20	09100-08135	BOLT	1	1	8x16
21	08310-12088	NUT	1	1	
22	09160-08010	WASHER	2	2	8.5x20x1.6
23	14303-41400	MUFFLER ASSY, 2nd	1	1	
24	14810-32200	-BODY, arrester	1	1	
25	14850-41400	-TUBE, clean out	1	1	
26	08321-21068	-LOCK WASHER	2	2	
27	02112-06088	-SCREW	1	1	
28	09128-06013	-SCREW	1	1	
29	14773-32200	-SEAL	1	1	
30	09402-70601	-CLAMP	1	1	
31	02112-06258	-SCREW	1	1	
32	01107-08308	BOLT	1	1	
33	09160-08007	WASHER	2	2	8.7x22x2
34	09180-08048	SPACER	1	1	8x12x15
35	14772-30500	DAMPER	1	1	
36	08321-21088	LOCK WASHER	1	1	

FIG.9 MUFFLER (PE250N)



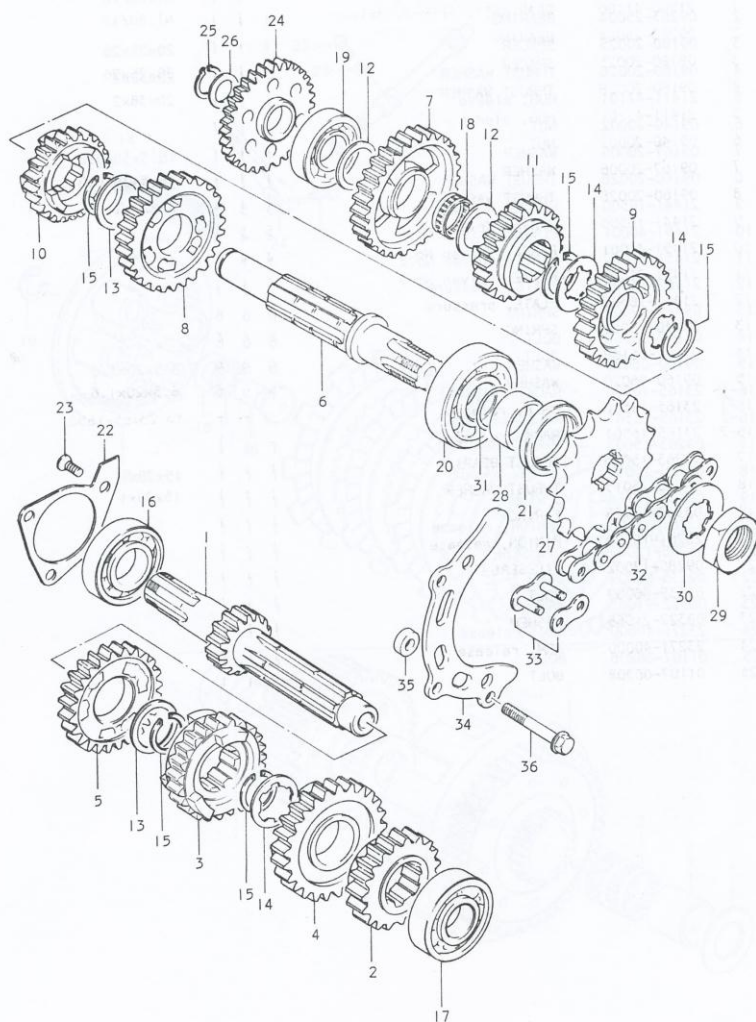
Ref.No.	Part No.	Description	Q'ty N	Remarks
1	14181-16300	GASKET, exhaust pipe	1	
2	14170-16300	FRANGE, exhaust pipe	1	
3	02112-06208	SCREW	3	
4	08321-21068	LOCK WASHER	3	
5	14310-41420	MUFFLER, 1st	1	
6	14771-41400	CONNECTOR, muffler	1	
7	09443-11002	SPRING	2	
8	14770-40000	DAMPER, muffler	1	
9	09160-08035	WASHER	3	8.5x23x1.2
10	01107-08358	BOLT	2	
11	08321-21088	LOCK WASHER	2	
12	08322-11088	WASHER	1	
13	08310-12088	NUT	1	
14	09161-13001	WASHER	4	
15	14303-41410	MUFFLER ASSY, 2nd	1	
16	14649-41500	COVER, tail	1	
17	14850-30510	TUBE, clean out	1	
18	09280-55001	O RING	1	
19	09128-06013	SCREW	1	
20	08321-21068	LOCK WASHER	1	
21	08322-21068	WASHER	1	
22	14770-41400	DAMPER No.1	1	
23	01107-08458	BOLT	1	
24	08321-21088	LOCK WASHER	1	8.7x22x2
25	09160-08002	WASHER	2	8.5x29x1.6
26	01107-06168	BOLT	2	
27	08322-21068	WASHER	2	
28	08321-21068	LOCK WASHER	2	
29	14770-16440	DAMPER No.2	1	
30	01107-08358	BOLT	1	
31	08322-11088	WASHER	1	
32	08321-21088	LOCK WASHER	2	
33	09160-08002	WASHER	2	8.5x29x1.6
34	08310-12088	NUT	1	
35	01107-08358	BOLT	1	
36	08322-11088	WASHER	1	

FIG.10 CLUTCH



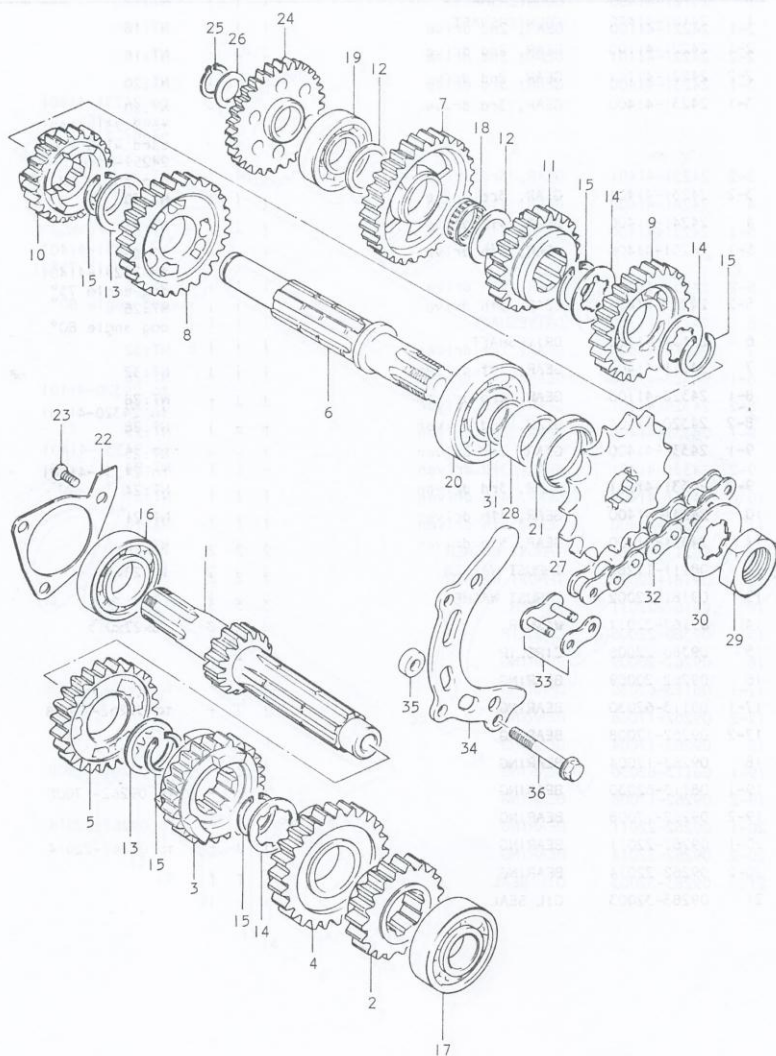
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	21200-41100	GEAR ASSY, primary driven	1	1	1	NT:60/18
2	09263-25004	BEARING	1	1	1	
3	09180-20025	SPACER	1	1	1	20x25x26
4	09160-20028	THRUST WASHER	1	1	1	20x38x2
5	21411-41101	HUB, sleeve	1	1	1	
6	09140-20002	NUT	1	1	1	
7	09167-20006	WASHER	1	1	1	16.5x38x0.8
8	09160-20028	THRUST WASHER	1	1	1	20x38x2
9	21441-16500	PLATE, drive	5	5	5	
10	21451-40001	PLATE, driven No.1	4	4	4	
11	21451-31000	PLATE, driven No.2	1	1	1	
12	21462-16500	PLATE, pressure	1	1	1	
13	09440-19007	SPRING	6	6	6	
14	01107-06168	BOLT	6	6	6	
15	09160-06020	WASHER	6	6	6	6.5x20x1.6
16-1	23165-16500	RACK, release	1	-	-	to 23165-16501,
16-2	23165-16501	RACK, release	-	1	1	
17	09263-15003	THRUST BEARING	1	1	1	
18	09160-15015	THRUST WASHER	1	1	1	15x28x1
19	08332-11128	E RING	1	1	1	
20	23261-16500	PINION, release	1	1	1	
21	09285-12002	OIL SEAL	1	1	1	
22	09135-06009	BOLT	1	1	1	
23	08322-21068	WASHER	1	1	1	
24	23271-40000	ARM, release	1	1	1	
25	01107-06208	BOLT	1	1	1	

FIG.11 TRANSMISSION



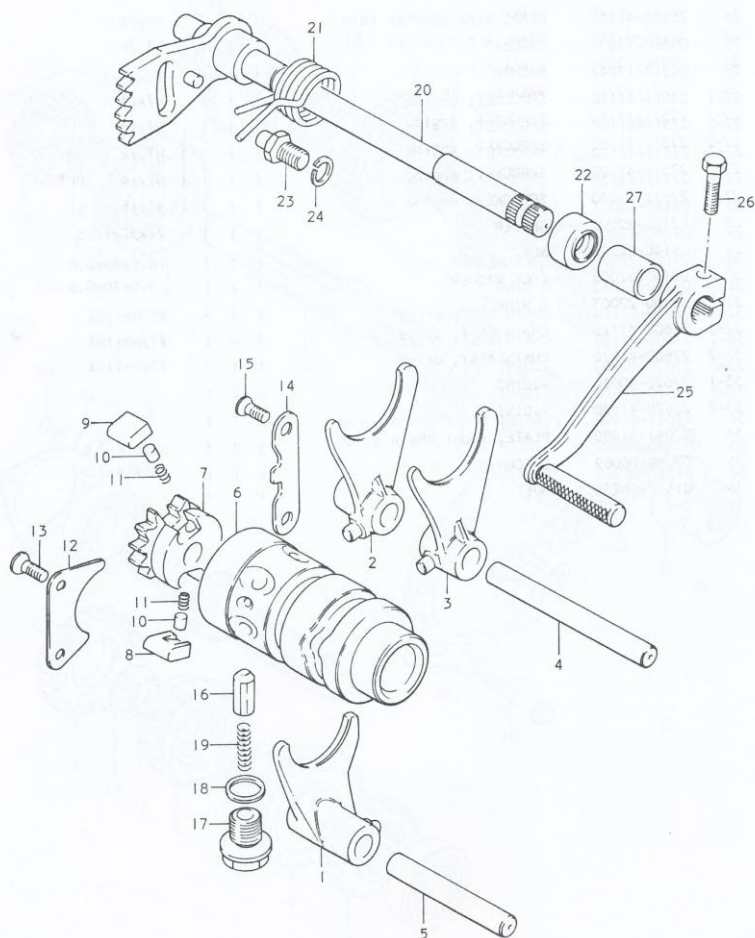
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	24121-41400	COUNTERSHAFT	1	1	1	NT:12
2-1	24221-41100	GEAR, 2nd drive	1	1	-	NT:16
2-2	24221-41101	GEAR, 2nd drive	-	-	1	NT:16
3-1	24231-41400	GEAR, 3rd drive	1	-	-	NT:20 to 24231-41401 used with 24251-41401 dog angle RH 25°
3-2	24231-41401	GEAR, 3rd drive	1	1	1	NT:20
4	24241-41400	GEAR, 4th drive	1	1	1	NT:23
5-1	24251-41400	GEAR, 5th drive	1	-	-	NT:26 to 24251-41401 dog angle 75°
5-2	24251-41401	GEAR, 5th drive	1	1	1	NT:26 dog angle 80°
6	24131-41100	DRIVESHAFT	1	1	1	
7	24311-41400	GEAR, 1st driven	1	1	1	NT:32
8-1	24320-41100	GEAR, 2nd driven	1	1	-	NT:28 to 24320-41101
8-2	24320-41101	GEAR, 2nd driven	-	-	1	NT:28
9-1	24331-41400	GEAR, 3rd driven	1	-	-	NT:25 to 24331-41401
9-2	24331-41401	GEAR, 3rd driven	-	1	1	NT:24
10	24341-41400	GEAR, 4th driven	1	1	1	NT:21
11	24351-41400	GEAR, 5th driven	1	1	1	NT:18
12	08211-17281	THRUST WASHER	2	2	2	17x28x1
13	09181-22002	THRUST WASHER	2	2	2	
14	09167-22011	WASHER	3	3	3	18x27x0.5
15	09380-22006	CIRCLIP	5	5	5	
16	09262-20009	BEARING	1	1	1	
17-1	08113-62030	BEARING	1	1	-	to 09262-17008
17-2	09262-17008	BEARING	-	-	1	
18	09263-17004	BEARING	1	1	1	
19-1	08113-62030	BEARING	1	1	-	to 09262-17008
19-2	09262-17008	BEARING	-	-	1	
20-1	09262-22011	BEARING	1	1	-	to 09262-22014
20-2	09262-22014	BEARING	-	-	1	
21	09283-32003	OIL SEAL	1	1	1	

FIG.11 TRANSMISSION



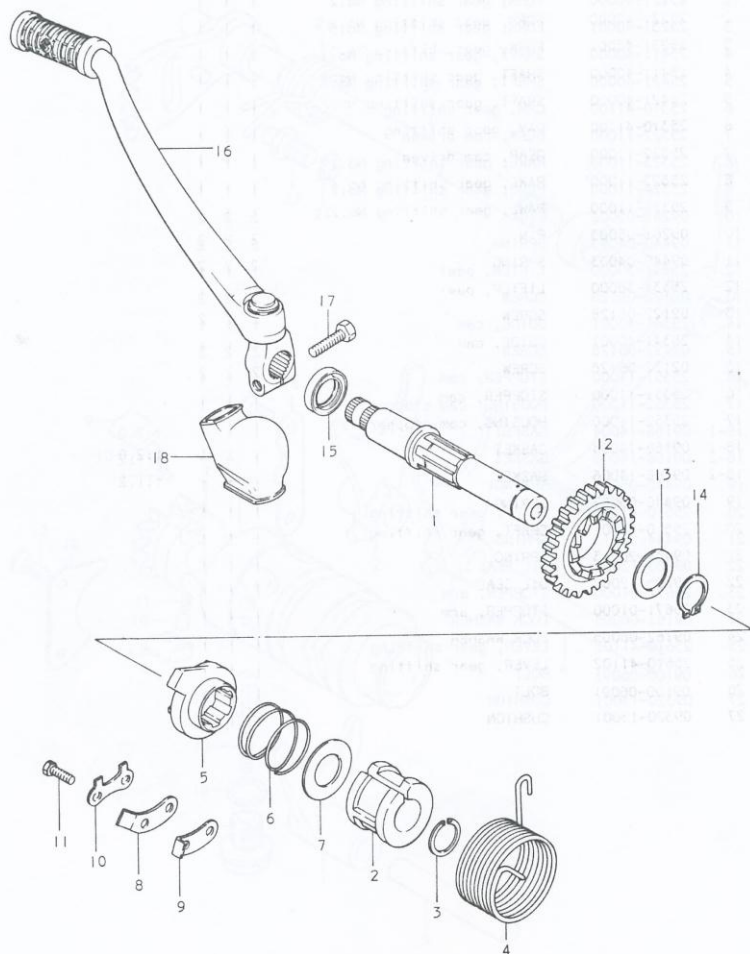
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
22	24741-40001	HOLDER, bearing	1	1	1	
23	02122-06128	SCREW	3	3	3	
24	26260-41100	GEAR, kick starter idle	1	1	1	NT:26
25	09380-17001	CIRCLIP	1	1	1	
26	08211-17241	WASHER	1	1	1	17x23x1
27-1	27511-41110	SPROCKET, engine	1	1	1	NT:13
27-2	27511-41100	SPROCKET, engine	1	1	1	NT:12
27-3	27511-41120	SPROCKET, engine	1	1	1	NT:14 OPT
27-4	27511-41130	SPROCKET, engine	1	1	1	NT:15
28	09180-22007	SPACER	1	1	1	22x32x11.5
29	09140-22006	NUT	1	1	1	
30	09167-22005	LOCK WASHER	1	1	1	18.5x40x0.8
31	09280-22003	O RING	1	1	1	
32-1	27600-41110	CHAIN ASSY, drive	1	1	-	#520x110L
32-2	27600-41130	CHAIN ASSY, drive	-	-	1	#520x110L
33-1	27620-40000	.JOINT	1	1	-	
33-2	27620-41530	.JOINT	-	-	1	
34	27641-41400	PLATE, front chain guide	1	1	1	
35	09180-06069	SPACER	3	3	3	6.5x14x7.5
36	01517-06258	BOLT	1	1	1	

FIG.12 GEAR SHIFTING



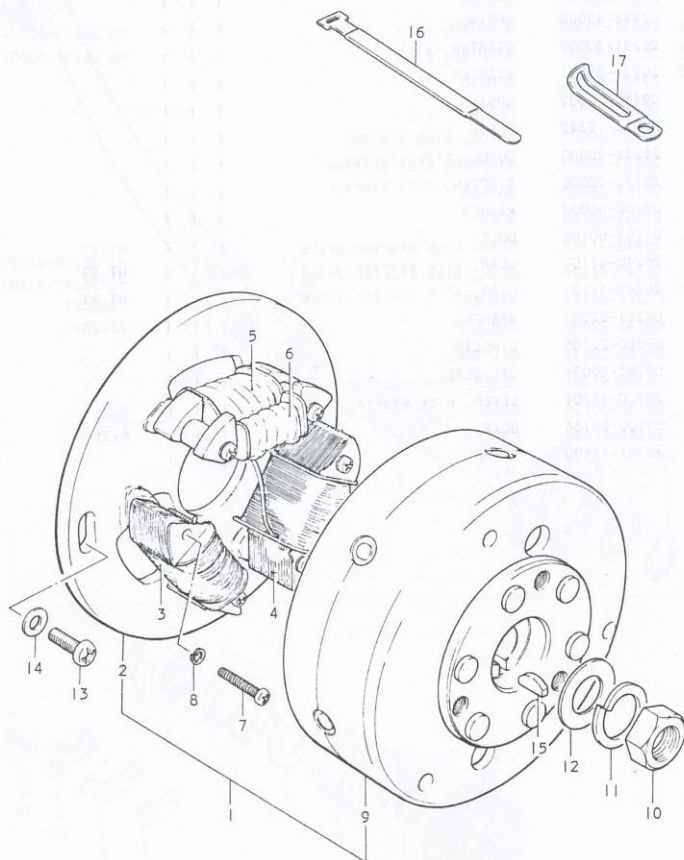
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	25211-40000	FORK, gear shifting No.1	1	1	1	
2	25221-40000	FORK, gear shifting No.2	1	1	1	
3	25231-40001	FORK, gear shifting No.3	1	1	1	
4	25411-40000	SHAFT, gear shifting No.1	1	1	1	
5	25421-40000	SHAFT, gear shifting No.2	1	1	1	
6	25310-41100	CAM, gear shifting	1	1	1	
7	25322-11000	GEAR, cam driven	1	1	1	
8	25323-11000	PAWL, gear shifting No.1	1	1	1	
9	25324-11000	PAWL, gear shifting No.2	1	1	1	
10	09261-05003	PIN	2	2	2	
11	09440-04003	SPRING	2	2	2	
12	25331-30000	LIFTER, pawl	1	1	1	
13	02122-06128	SCREW	2	2	2	
14	25341-40001	GUIDE, cam	1	1	1	
15	02122-06128	SCREW	2	2	2	
16	25351-11000	STOPPER, cam	1	1	1	
17	25352-11000	HOUSING, cam stopper	1	1	1	
18-1	09168-14004	GASKET	1	1	1	±:2.0
18-2	09168-14006	GASKET	1	-	-	±:1.2
19	09440-05007	SPRING	1	1	1	
20	25510-41101	SHAFT, gear shifting	1	1	1	
21	09444-26013	SPRING	1	1	1	
22	09285-12002	OIL SEAL	1	1	1	
23	25671-01000	STOPPER, arm	1	1	1	
24	09162-08005	LOCK WASHER	1	1	1	
25	25610-41102	LEVER, gear shifting	1	1	1	
26	09100-06091	BOLT	1	1	1	
27	09320-13001	CUSHION	1	1	1	

FIG.13 KICK STARTER



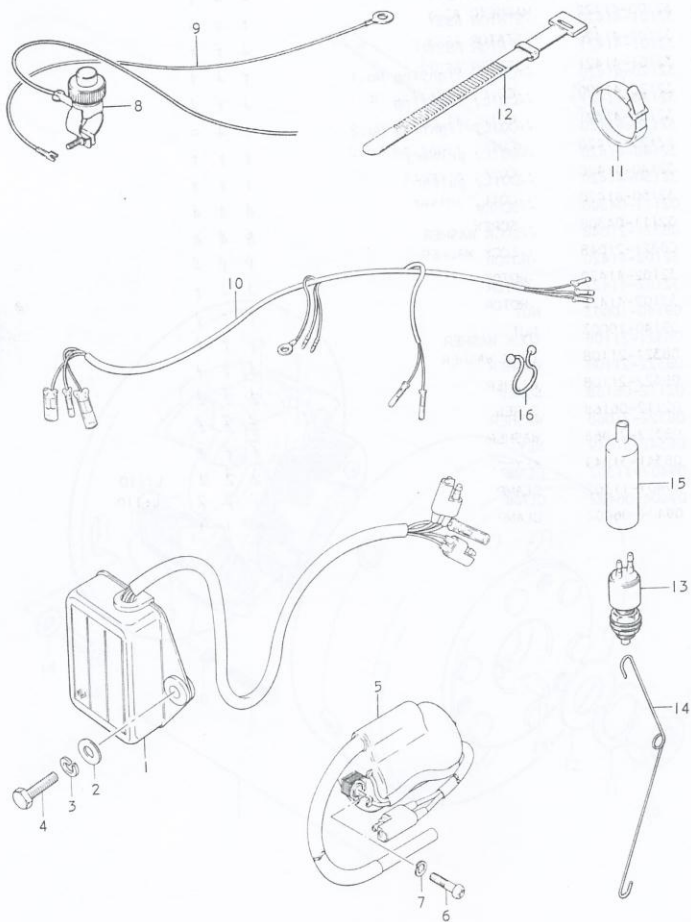
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	26211-41101	SHAFT, kick starter	1	1	1	
2	26221-41100	GUIDE, shaft spring	1	1	1	
3	09380-17001	CIRCLIP	1	1	1	
4	09448-45008	SPRING	1	1	1	
5-1	26231-30000	STARTER, kick	1	1	-	to 26231-30001
5-2	26231-30001	STARTER, kick	-	-	1	
6	09440-32002	SPRING	1	1	1	
7	08211-17342	PLATE	1	1	1	
8	26232-30000	GUIDE, kick starter	1	1	1	
9	26233-30000	STOPPER, kick starter	1	1	1	
10	09169-06003	WASHER	1	1	1	
11	01107-06168	BOLT	2	2	2	
12-1	26240-41100	GEAR, kick starter drive	1	1	-	NT:27 to 26240-41101
12-2	26240-41101	GEAR, kick starter drive	-	-	1	NT:27
13	08211-22281	WASHER	1	1	1	22x28x1
14	09380-22006	CIRCLIP	1	1	1	
15	09283-20031	OIL SEAL	1	1	1	
16	26300-41201	LEVER, kick starter	1	1	1	
17	09100-08134	BOLT	1	1	1	8x25
18	26341-41100	COVER	1	1	1	

FIG.14 MAGNETO



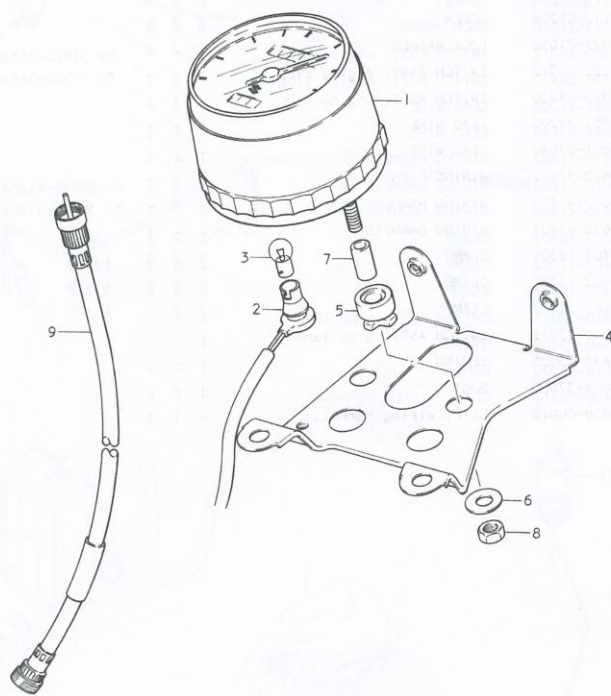
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	32100-41420	MAGNETO ASSY	1	-	-	
1-2	32100-41421	MAGNETO ASSY	-	1	-	
1-3	32100-41422	MAGNETO ASSY	-	-	1	
2-1	32101-41420	•STATOR ASSY	1	-	-	
2-2	32101-41421	•STATOR ASSY	-	1	1	
3-1	32120-41420	••COIL, lighting No.1	1	-	1	
3-2	32120-41421	••COIL, lighting	-	1	-	
4	32125-41420	••COIL, lighting No.2	1	-	-	
5	32140-41420	••COIL, primary	1	1	1	
6	32150-41420	••COIL, pulser	1	1	1	
7	02111-04308	••SCREW	6	4	4	
8	08321-21048	••LOCK WASHER	6	4	4	
9-1	32102-41420	•ROTOR	1	1	-	
9-2	32102-41422	•ROTOR	-	-	1	
10	09140-10003	NUT	1	1	1	
11	08321-21108	LOCK WASHER	1	1	1	
12	08322-21108	WASHER	1	1	1	
13	02112-06168	SCREW	2	2	2	
14	08322-21068	WASHER	2	2	2	
15	08341-31049	KEY	1	1	1	
16	09407-11302	CLAMP	2	2	2	L:110
17	09404-06402	CLAMP	1	1	1	

FIG.15 ELECTRICAL



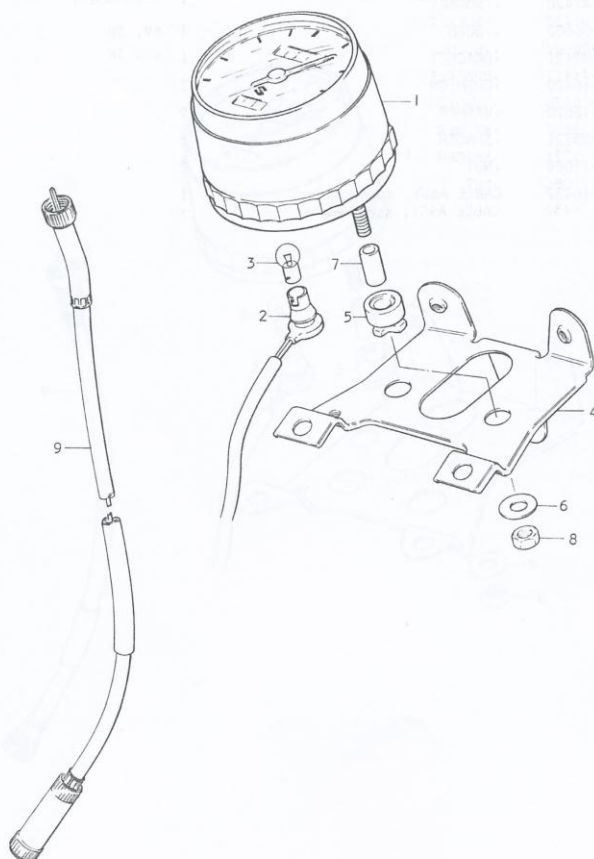
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	32900-41420	C.D.I. UNIT ASSY	1	1	-	
1-2	32900-41421	C.D.I. UNIT ASSY	-	-	1	
2	09160-06019	WASHER	2	2	2	6.5x16x1.2
3	08321-21068	LOCK WASHER	2	2	2	
4	01107-06208	BOLT	2	2	2	
5	33410-41320	COIL ASSY, ignition	1	1	1	
6	02112-05208	SCREW	2	2	2	
7	08321-21058	LOCK WASHER	2	2	2	
8-1	37820-16512	SWITCH ASSY, engine stop	1	-	-	to 37820-04430
8-2	37820-04430	SWITCH ASSY, engine stop	-	1	1	
9-1	36851-41200	LEAD WIRE	1	-	-	
9-2	36851-27640	LEAD WIRE	-	1	1	
10-1	36610-41402	WIRING HARNESS	1	-	-	
10-2	36610-41403	WIRING HARNESS	-	1	-	to 36610-41404
10-3	36610-41404	WIRING HARNESS	-	-	1	
11-1	09407-18301	CLAMP	2	2	2	L:180
11-2	09407-11302	CLAMP	2	2	2	L:110
12	09407-12402	CLAMP	2	2	2	L:120
13	37610-53011	SWITCH ASSY, stop lamp	1	-	-	
14	09448-13005	SPRING	1	-	-	
15	36618-37000	BOOT	1	-	-	
16	09408-00012	CLIP, wiring harness	-	1	1	

FIG.16 SPEEDOMETER (PE250B)



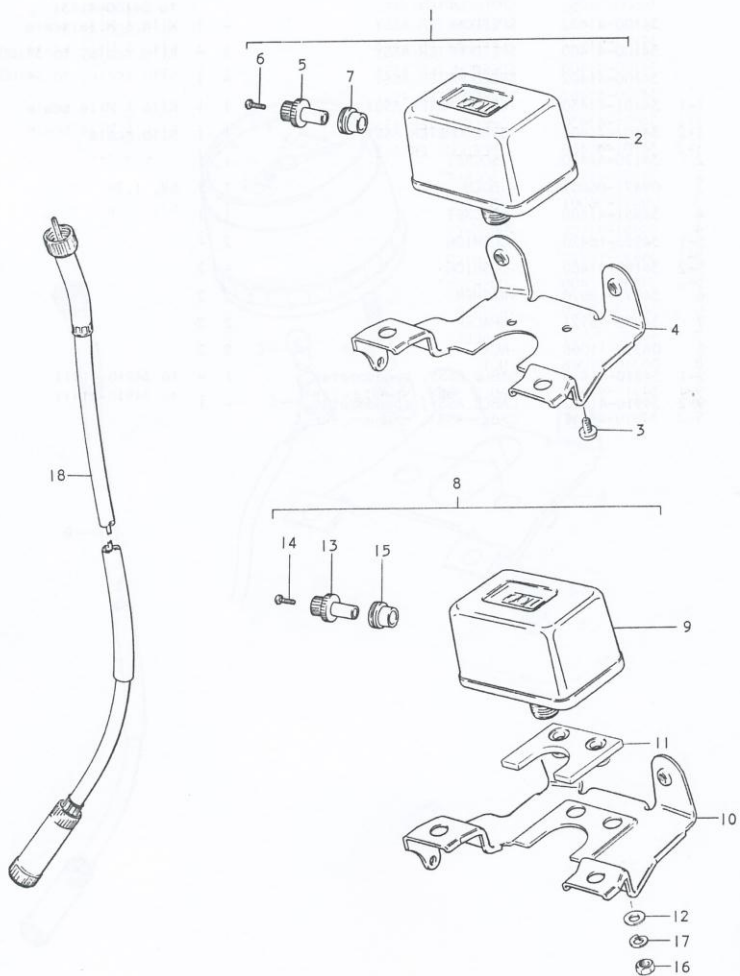
Ref.No.	Part No.	Description	Q'ty B	Remarks
	34100-41421	SPEEDOMETER ASSY	1	Mile scale
	34100-41601	SPEEDOMETER ASSY	1	Kilo scale
1-1	34101-41420	•SPEEDOMETER ASSY	1	Mile scale
1-2	34101-41600	•SPEEDOMETER ASSY	1	Kilo scale
2	34170-41420	••SOCKET	1	
3	09471-06002	••BULB	1	6V, 3W
4	34950-41421	•BRACKET	1	
5	34955-16420	•CUSHION	2	
6	34973-18620	•WASHER	2	
7	34972-25721	•SPACER	2	
8	08310-11068	•NUT	2	
9	34910-16432	CABLE ASSY, speedometer	1	

FIG.17 SPEEDOMETER (PE250C-PE250N)



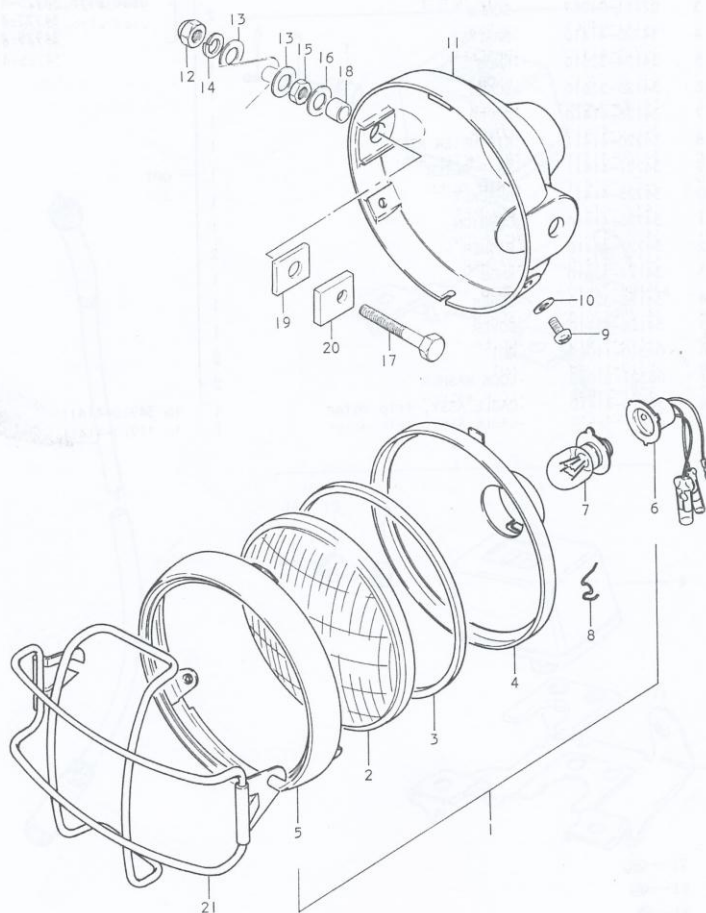
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
	34100-41430	SPEEDOMETER ASSY	1	-	Kilo & Mile scale
	34100-41432	SPEEDOMETER ASSY	-	1	to 34100-41431 Kilo & Mile scale
	34100-41400	SPEEDOMETER ASSY	1	-	Kilo scale, to 34100-4140
	34100-41402	SPEEDOMETER ASSY	-	1	
1-1	34101-41430	•SPEEDOMETER ASSY	1	1	Kilo & Mile scale
1-2	34101-41400	•SPEEDOMETER ASSY	1	1	Kilo scale
2	34170-41420	••SOCKET	1	1	
3	09471-06001	••BULB	1	1	6V, 1.7W
4	34951-41400	•BRACKET	1	1	
5-1	34955-16420	•CUSHION	2	-	
5-2	34189-41400	•CUSHION	-	2	
6	34973-18620	•WASHER	2	2	
7	34972-25721	•SPACER	2	2	
8	08310-11068	•NUT	2	2	
9-1	34910-41410	CABLE ASSY, speedometer	1	-	to 34910-41411
9-2	34910-41412	CABLE ASSY, speedometer	-	1	

FIG.18 TRIP METER



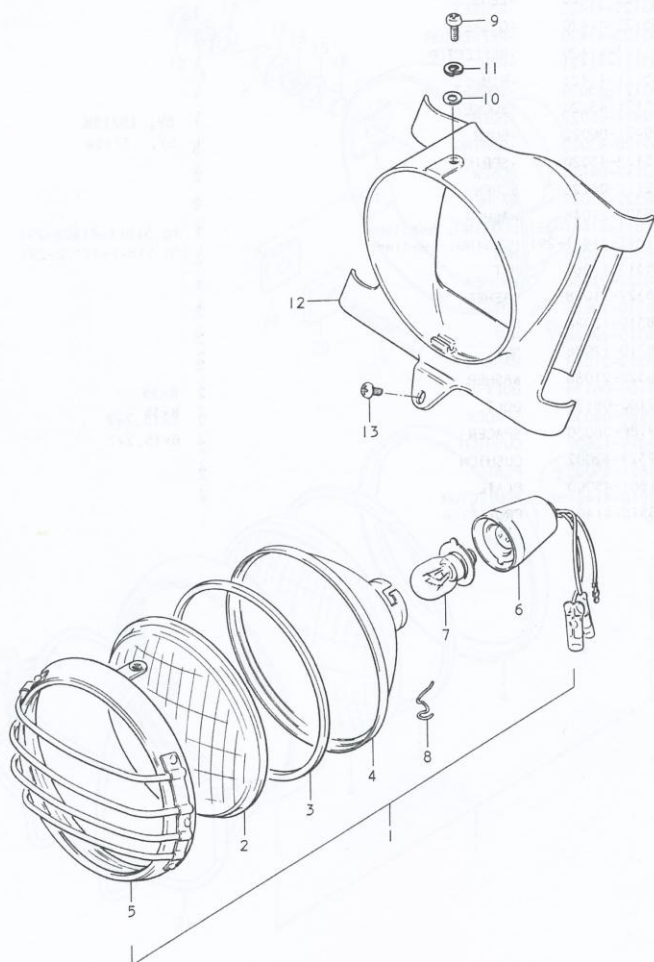
Ref.No.	Part No.	Description	Q'ty C	Remarks
1	34720-41410	TRIP METER ASSY	1	Mile scale, to 34720-4141 to 34721-41411 used with 34726-41410 34727-41410 34725-41411
2	34721-41410	•TRIP METER	1	
3	02111-04067	•SCREW	2	
4	34725-41410	•BRACKET	1	
5	34124-32610	•KNOB	1	
6	34125-32610	•SCREW	1	
7	34126-41410	•COVER	1	
8	34720-41411	TRIP METER ASSY	1	
9	34721-41411	•TRIP METER	1	
10	34725-41411	•BRACKET	1	
11	34726-41410	•CUSHION	1	OPT to 34910-41411
12	34727-41410	•WASHER	2	
13	34124-32610	•KNOB	1	
14	34125-32610	•SCREW	1	
15	34126-41410	•COVER	1	
16	08310-11048	•NUT	2	
17	08321-21048	•LOCK WASHER	2	
18	34910-41410	•CABLE ASSY, trip meter	1	

FIG.19 HEADLAMP (PE250B)



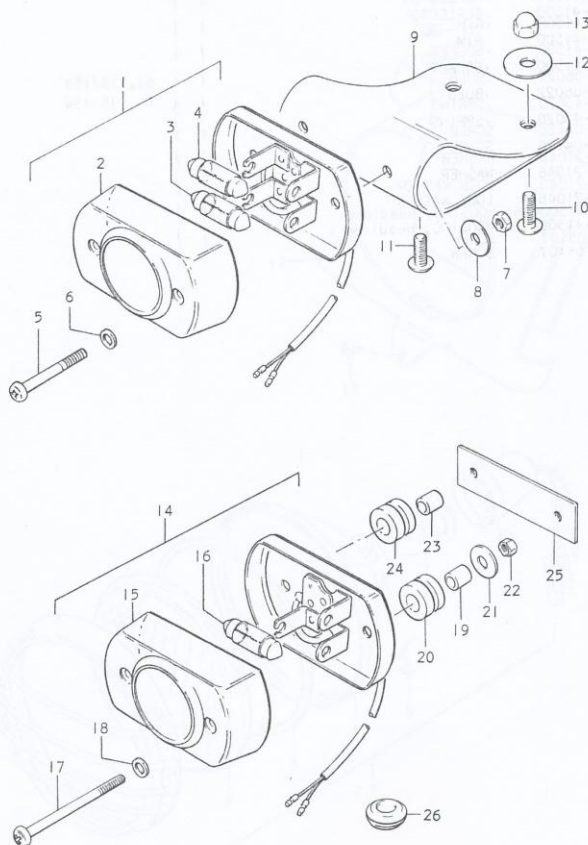
Ref.No.	Part No.	Description	Q'ty B	Remarks
1	35100-41421	HEADLAMP ASSY	1	
2	35124-41420	-LENS	1	
3	35125-41420	-GASKET	1	
4	35123-41420	-REFLECTOR	1	
5	35111-41421	-RIM	1	
6	35171-43020	-SOCKET	1	
7	09471-06022	-BULB	1	6V, 15/15W
8	35128-43020	-SPRING	3	
9	02112-04128	SCREW	2	
10	08322-21048	WASHER	2	
11	51811-41401-291	HOUSING, head lamp	1	to 51811-41402-291
12	08313-11088	NUT	2	
13	08322-21088	WASHER	4	
14	08310-12088	NUT	2	
15	08310-12088	NUT	2	
16	08322-21088	WASHER	2	
17	09100-08138	BOLT	2	8x35
18	09180-08030	SPACER	2	8x15.2x7
19	09329-12002	CUSHION	2	
20	51861-45000	PLATE	2	
21	48510-41401	PROTECTOR	1	

FIG.20 HEADLAMP (PE250C·PE250N)



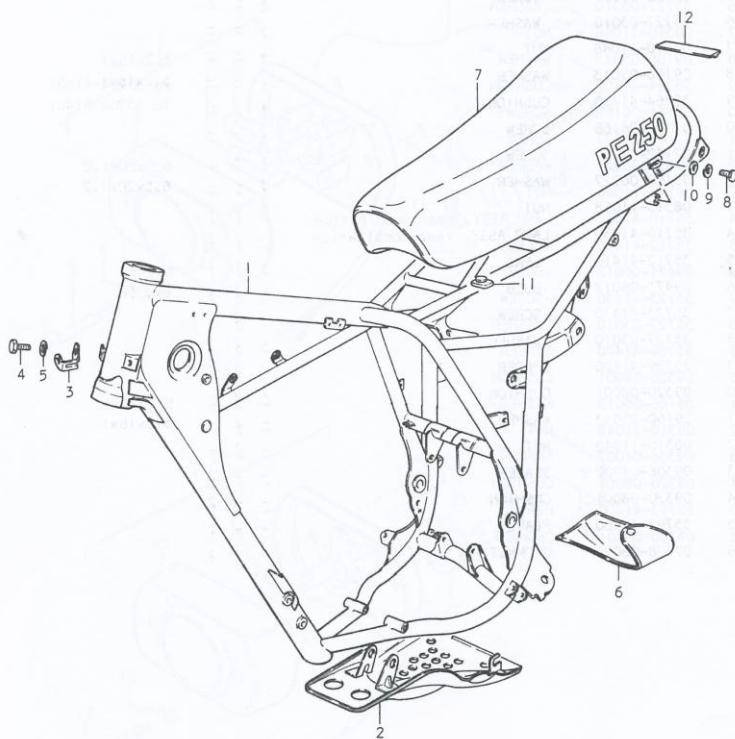
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	35100-41500	HEADLAMP ASSY	1	1	
2	35124-41500	•LENS	1	1	
3	35125-43020	•GASKET	1	1	
4	35123-41500	•REFLECTOR	1	1	
5	35111-41500	•RIM	1	1	
6	35171-41500	•SOCKET	1	1	
7	09471-06022	•BULB	1	1	6V, 15/15W
8	35128-43020	•SPRING	3	3	
9	02112-04128	SCREW	1	1	
10	08322-21048	WASHER	1	1	
11	08321-21048	LOCK WASHER	1	1	
12	51811-41500-163	HOUSING, headlamp	1	1	
13	02142-05107	SCREW	1	1	

FIG. 21 REAR COMBINATION LAMP



Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	35710-41600	LAMP ASSY, rear combination	1	-	-	
2	35712-41410	.LENS	1	-	-	
3	09471-06012	.BULB	1	-	-	6V, 5W
4	09471-06007	.BULB	1	-	-	6V, 10W
5	35723-03621	.SCREW	2	-	-	
6	35727-03010	.WASHER	2	-	-	
7	08310-11048	NUT	2	-	-	
8	09160-05013	WASHER	2	-	-	5.2x16x1
9	35764-41400	CUSHION	1	-	-	to 35764-41401
10	02141-06168	SCREW	2	-	-	
11	02142-06127	SCREW	1	-	-	
12	09160-06027	WASHER	3	-	-	6.5x20x1.2
13	08313-11068	NUT	3	-	-	
14	35710-41430	LAMP ASSY, rear combination	-	1	1	
15	35712-41410	.LENS	-	1	1	
16	09471-06012	.BULB	-	1	1	6V, 5W
17	35723-41430	.SCREW	-	2	2	
18	35727-03010	.WASHER	-	2	2	
19	35789-41400	SPACER	-	2	-	
20	09320-08001	CUSHION	-	2	-	
21	09160-05013	WASHER	-	2	-	5.2x16x1
22	08310-11048	NUT	-	2	-	
23	09306-04002	SPACER	-	-	2	
24	09320-08001	CUSHION	-	-	2	
25	35793-41400	PLATE	-	-	1	
26	09308-08001	GROMMET	-	2	2	

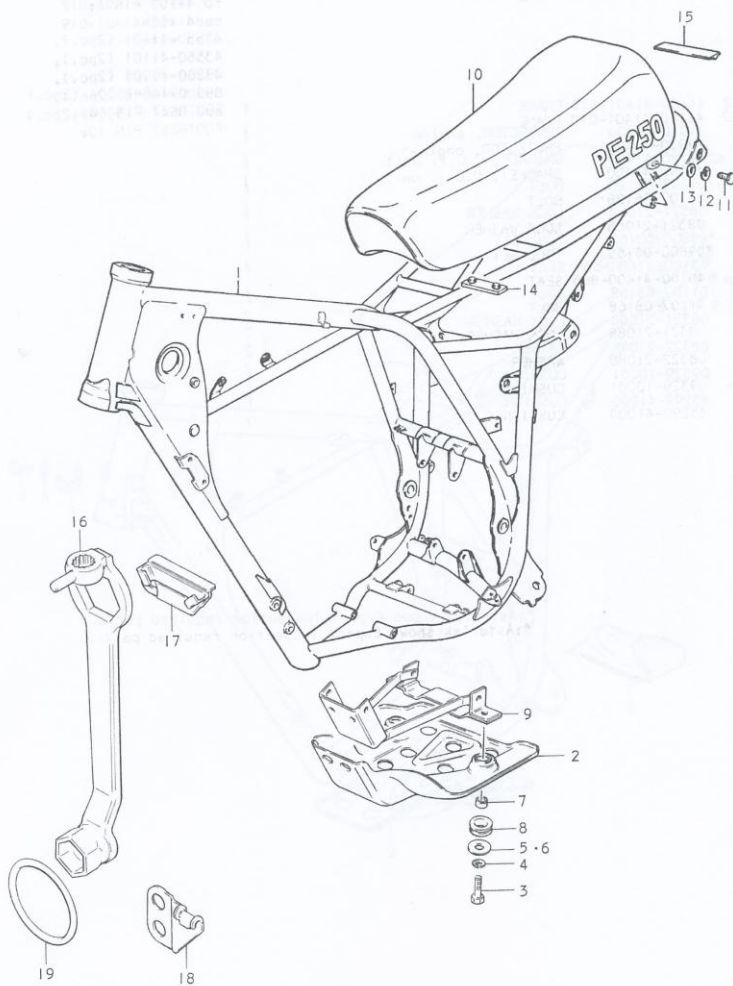
FIG.22 FRAME - SEAT (PE250B)



Ref.No.	Part No.	Description	Q'ty B	Remarks
1-1	41100-41400-019	FRAME	1	FOOTREST PIN 8 ϕ to 41100-41401-019 used with 43550-41101 (2pc.), 43560-41101 (2pc.), 09200-10008 (2pc.), and 09448-15004 (2pc.)
1-2	41100-41401-019	FRAME	1	FOOTREST PIN 10 ϕ
2	11910-41400	PROTECTOR, engine	1	
3	41890-41400	BRACKET, C.C.I. unit	1	
4	01107-06128	BOLT	1	
5	08321-21068	LOCK WASHER	1	
6	*09800-00165	TOOL SET	1	
7	45100-41400-865	SEAT	1	
8	01107-08168	BOLT	2	
9	08321-21088	LOCK WASHER	2	
10	08322-21088	WASHER	2	
11	09329-10001	CUSHION	4	
12	45299-41000	CUSHION	1	

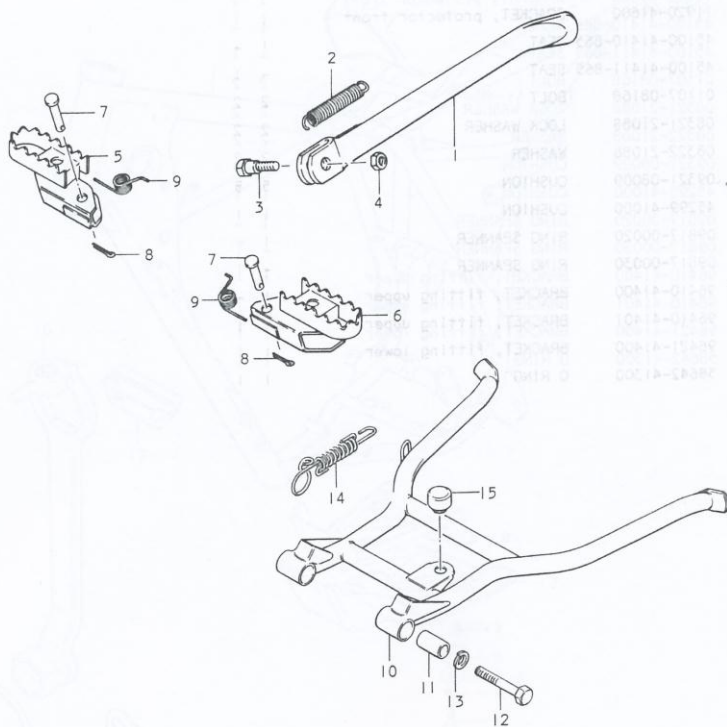
*:Asterisk shows Export inspection required parts.

FIG.23 FRAME - SEAT (PE250C·PE250N)



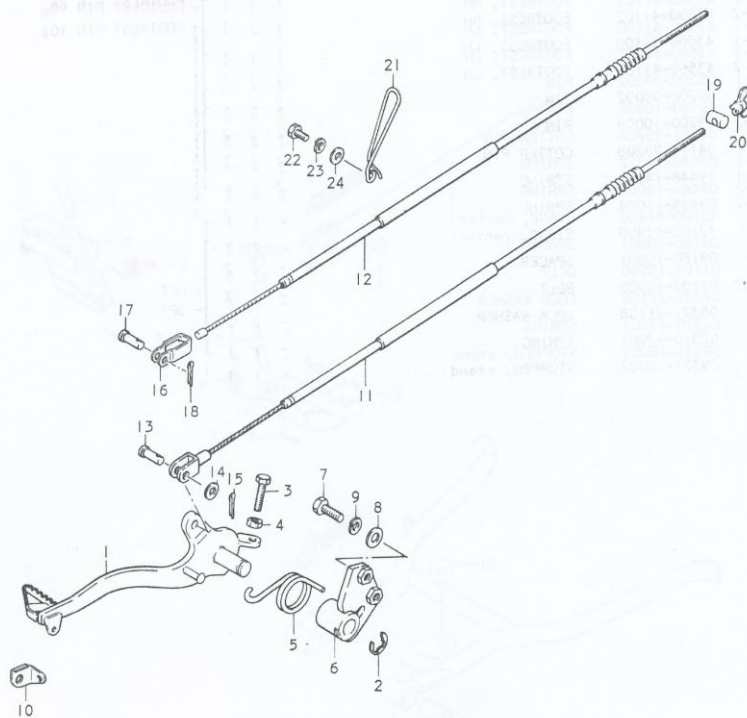
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	41100-41402-019	FRAME	1	1	
2	11910-41600	PROTECTOR, engine	1	1	
3	01107-08208	BOLT	4	4	
4	08321-21088	LOCK WASHER	4	4	
5	09160-08032	WASHER, front	2	2	8.5x26x1.2
6	09160-08028	WASHER, rear	2	3	8.5x32x1.2
7	09180-08030	SPACER	4	4	8x15.2x7
8	09320-12011	CUSHION	4	4	
9	11920-41600	BRACKET, protector front	1	1	
10-1	45100-41410-865	SEAT	1	-	
10-2	45100-41411-865	SEAT	-	1	
11	01107-08168	BOLT	2	2	
12	08321-21088	LOCK WASHER	2	2	
13	08322-21088	WASHER	2	2	
14	09321-08009	CUSHION	5	5	
15	45299-41000	CUSHION	1	1	
16-1	09817-00020	RING SPANNER	1	-	
16-2	09817-00030	RING SPANNER	-	1	
17-1	96410-41400	BRACKET, fitting upper	1	-	
17-2	96410-41401	BRACKET, fitting upper	-	1	
18	96421-41400	BRACKET, fitting lower	1	1	
19	58642-41300	O RING	1	1	

FIG.24 STAND - FOOTREST



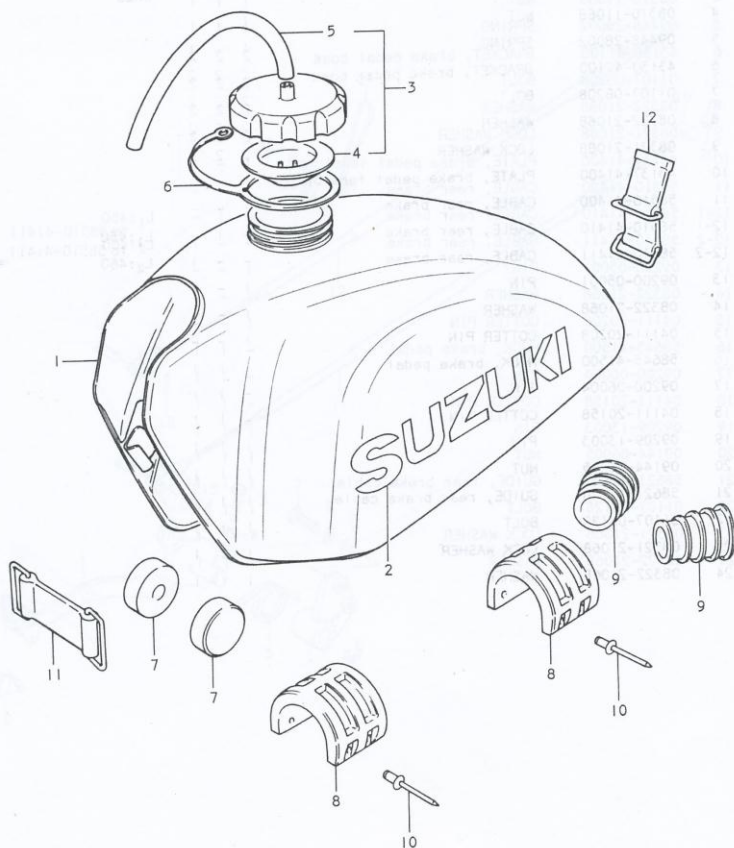
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	42310-41500	STAND, prop	1	1	1	
2	09443-17007	SPRING	1	1	1	
3	09100-10067	BOLT	1	1	1	10x30
4	08310-22108	NUT	1	1	1	
5-1	43550-41100	FOOTREST, RH	1	-	-	FOOTREST PIN 8φ
5-2	43550-41102	FOOTREST, RH	1	1	1	FOOTREST PIN 10φ
6-1	43560-41100	FOOTREST, LH	1	-	-	
6-2	43560-41102	FOOTREST, LH	1	1	1	
7-1	09200-08002	PIN	2	-	-	
7-2	09200-10008	PIN	2	2	2	
8	04111-25208	COTTER PIN	2	2	2	
9-1	09448-14012	SPRING	2	-	-	
9-2	09448-15004	SPRING	2	2	2	
10	42100-41400	STAND, center	-	1	1	
11	09180-10001	SPACER	-	2	2	
12	01107-10508	BOLT	-	2	2	OPT
13	08321-21108	LOCK WASHER	-	2	2	
14	62310-97001	SPRING	-	1	1	
15	09321-10002	STOPPER, stand	-	1	1	

FIG.25 REAR - BRAKE



Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1-1	43110-41400	PEDAL, brake	1	-	1	
1-2	43110-41401	PEDAL, brake	-	1	-	
2	08332-11098	E RING	1	1	1	
3	09100-06009	BOLT	1	1	1	6x23
4	08310-11068	NUT	1	1	1	
5	09448-28002	SPRING	1	1	1	
6	43130-41100	BRACKET, brake pedal boss	2	2	2	
7	01107-08208	BOLT	2	2	2	
8	08322-21088	WASHER	2	2	2	
9	08321-21088	LOCK WASHER	2	2	2	
10	43137-41400	PLATE, brake pedal tensioner	1	-	-	
11	58510-41400	CABLE, rear brake	1	-	-	
12-1	58510-41410	CABLE, rear brake	-	1	-	L ₁ :450 to 58510-41411
12-2	58510-41411	CABLE, rear brake	-	-	1	L ₂ :460
13	09200-05001	PIN	1	-	-	
14	08322-21068	WASHER	1	-	-	
15	04111-20208	COTTER PIN	1	-	-	
16	58645-41500	HOOK, brake pedal	-	1	1	
17	09200-06004	PIN	-	1	1	
18	04111-20158	COTTER PIN	-	1	1	
19	09209-13003	PIN	1	1	1	
20	09144-06005	NUT	1	1	1	
21	58621-41100	GUIDE, rear brake cable	1	1	1	
22	01107-06128	BOLT	1	1	1	
23	08321-21068	LOCK WASHER	1	1	1	
24	08322-21068	WASHER	1	1	1	

FIG.26 FUEL - TANK (PE250B)



Ref.No.	Part No.	Description	Q'ty B	Remarks
1	44100-41400-163	FUEL TANK	1	
2	68111-41100-019	EMBLEM	2	
3	44200-41401-163	CAP ASSY, fuel tank	1	
4	44248-41400	GASKET	1	to 44248-41300
5	09343-05031	HOSE	1	5x8.2x220
6	44487-41400	BAND	1	
7	09329-10007	CUSHION	2	
8	44540-40001	CUSHION, center	2	
9	44511-15201	CUSHION, rear	2	
10	09229-03009	RIVET	8	
11	09462-00070	BAND	1	
12	09462-00061	BAND	1	

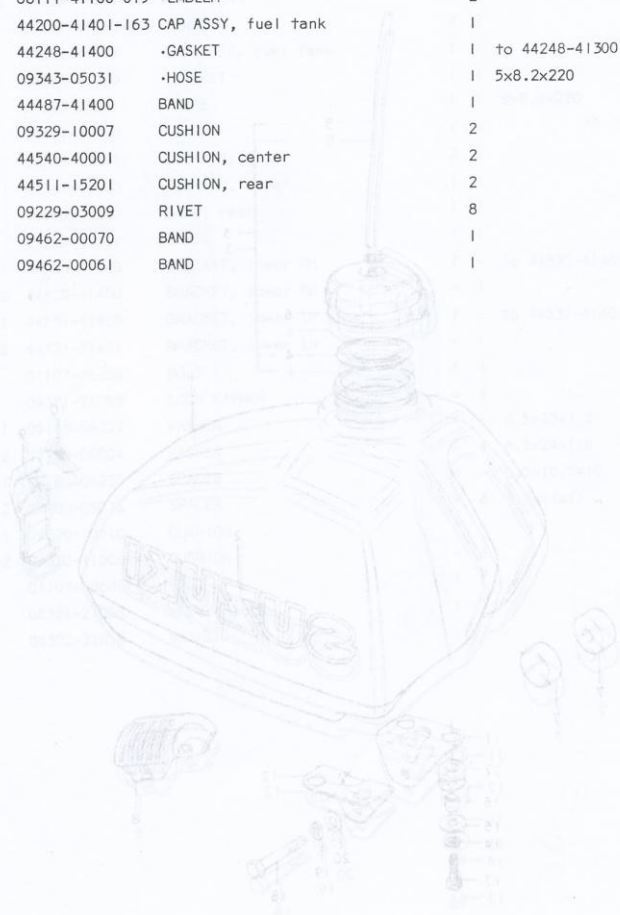
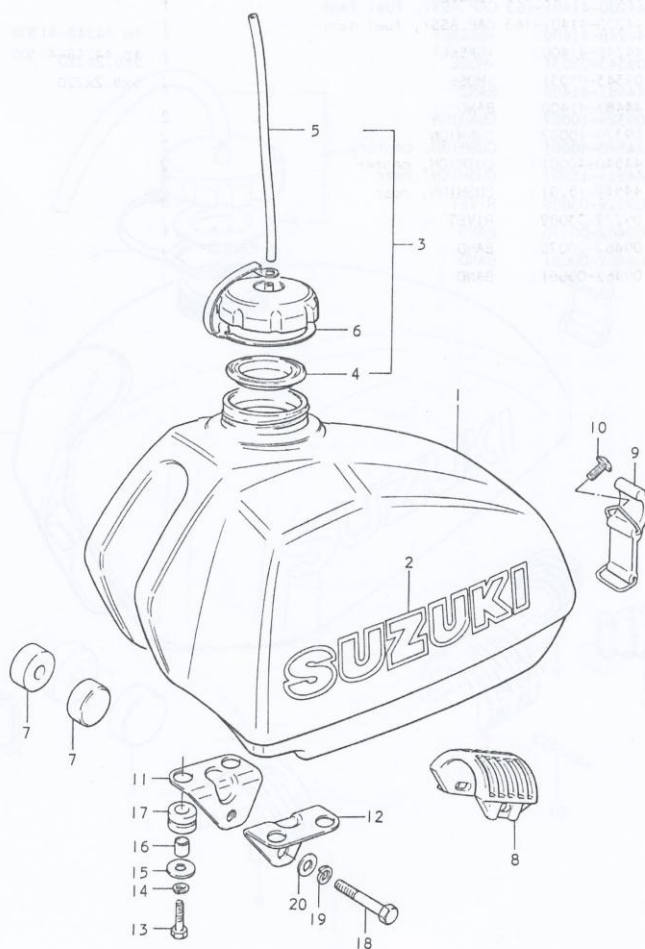
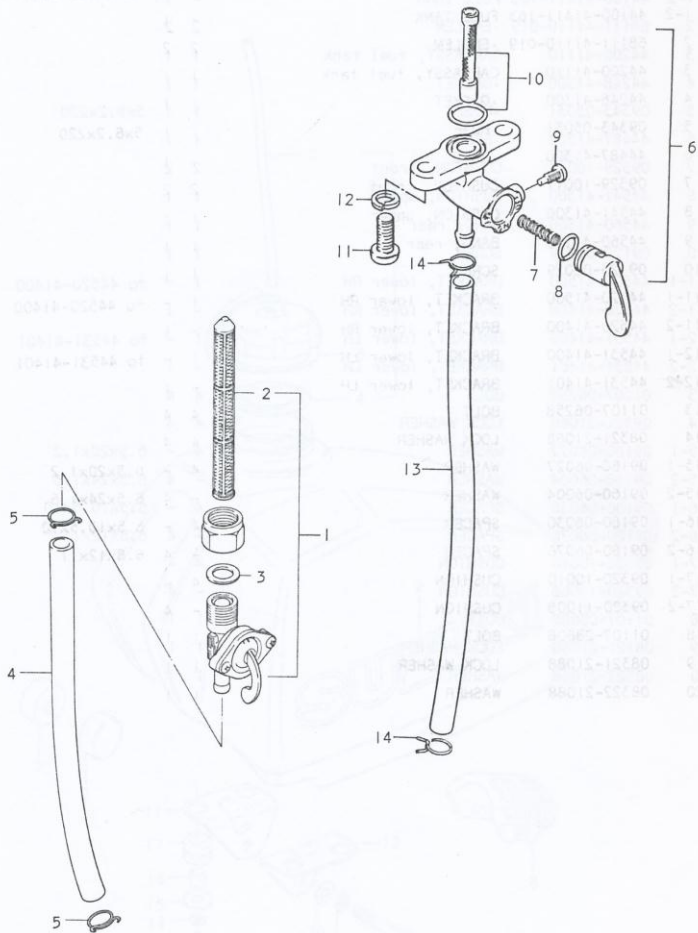


FIG.27 FUEL - TANK (PE250C·PE250N)



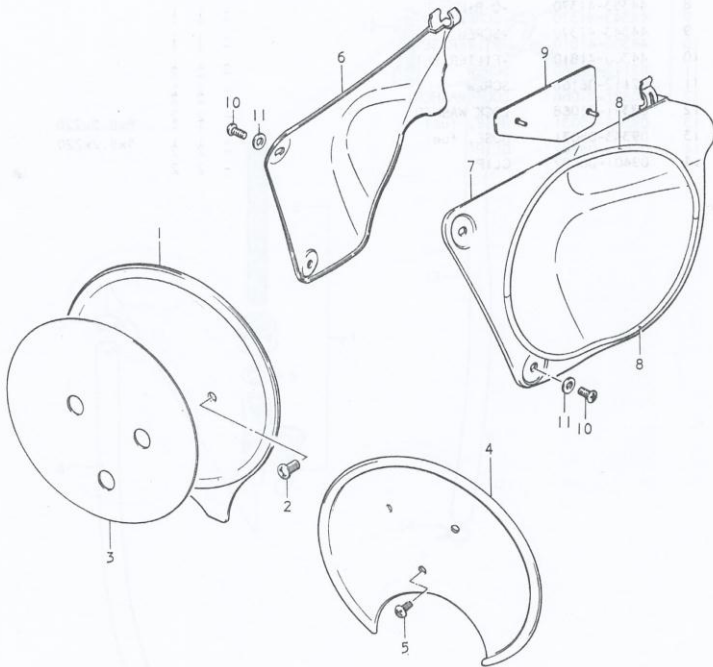
Ref.No.	Part No.	Description	Q'ty C N	Remarks
1-1	44100-41410-163	FUEL TANK	1 -	to 44100-41411-163
1-2	44100-41411-163	FUEL TANK	- 1	
2	68111-41110-019	EMBLEM	2 2	
3	44200-41110	CAP ASSY, fuel tank	1 1	
4	44248-41300	GASKET	1 1	
5	09343-05031	HOSE	1 1	5x8.2x220
6	44487-41300	BAND	1 1	
7	09329-10011	CUSHION, front	2 2	
8	44541-41300	CUSHION, upper	1 1	
9	44560-41300	BAND, rear	1 1	
10	09125-06029	SCREW	1 1	
11-1	44520-41500	BRACKET, lower RH	1 -	to 44520-41400
11-2	44520-41400	BRACKET, lower RH	- 1	
12-1	44531-41400	BRACKET, lower LH	1 -	to 44531-41401
12-2	44531-41401	BRACKET, lower LH	- 1	
13	01107-06258	BOLT	4 4	
14	08321-21068	LOCK WASHER	4 4	
15-1	09160-06027	WASHER	4 -	6.5x20x1.2
15-2	09160-06004	WASHER	- 4	6.5x24x1.6
16-1	09180-06030	SPACER	4 -	6.5x10.5x10
16-2	09180-06076	SPACER	- 4	6.8x12x11
17-1	09320-10010	CUSHION	4 -	
17-2	09320-11008	CUSHION	- 4	
18	01107-08608	BOLT	1 1	
19	08321-21088	LOCK WASHER	1 1	
20	08322-21088	WASHER	1 1	

FIG.28 FUEL - COCK



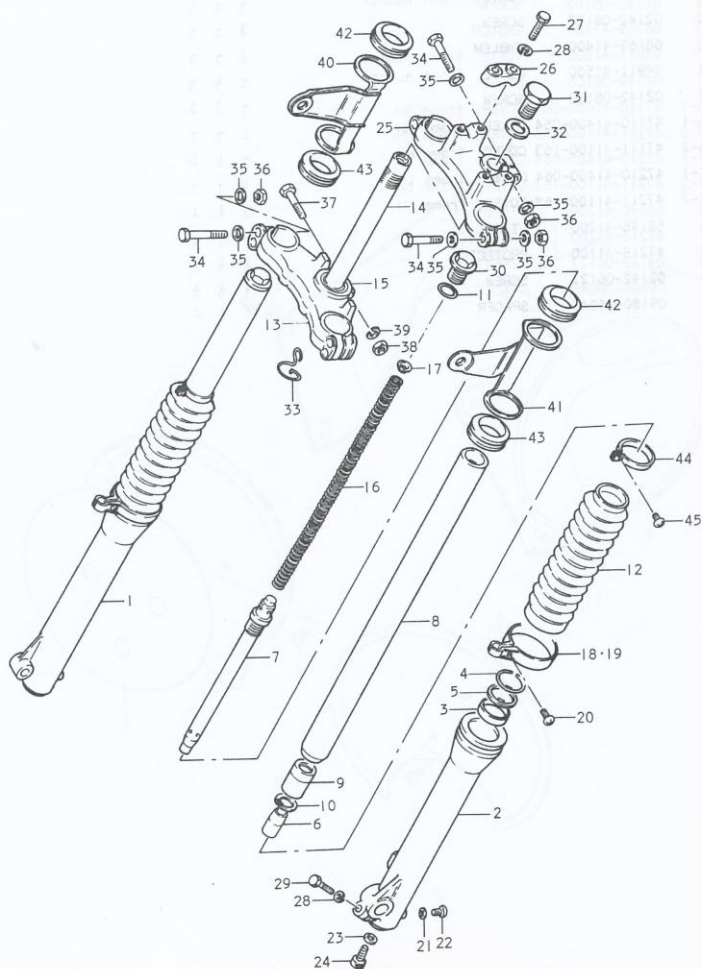
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	44300-40050	COCK ASSY, fuel	1	-	-	
2	44330-19051	-FILTER	1	-	-	
3	44341-40050	-GASKET	1	-	-	
4	09343-06017	HOSE	1	-	-	6x10x210
5	09401-10401	CLIP	2	-	-	
6	44300-41370	COCK ASSY, fuel	-	1	1	
7	44357-41370	-SPRING	-	1	1	
8	44353-41370	-O RING	-	1	1	
9	44343-41370	-SCREW	-	1	1	
10	44300-41810	-FILTER SET	-	1	1	
11	02112-06168	SCREW	-	2	2	
12	08321-21068	LOCK WASHER	-	2	2	
13	09343-05031	HOSE, fuel	-	1	1	5x8.2x220
14	09401-08402	CLIP	-	2	2	

FIG.29 FRAME COVER



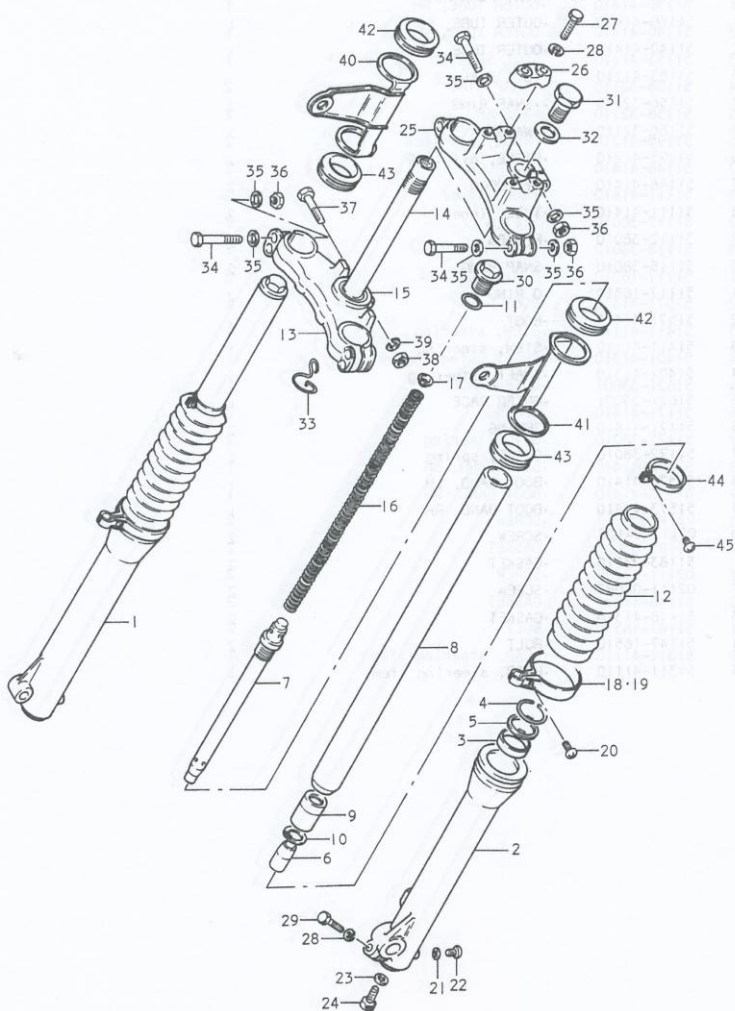
Ref.No.	Part No.	Description	Qty			Remarks
			B	C	N	
1	94911-41400	PLATE, front number	1	-	-	
2	02142-06107	SCREW	3	-	-	
3	68169-41400	EMBLEM	1	-	-	
4	94911-41500	PLATE, front number	-	1	1	
5	02142-06108	SCREW	-	3	3	
6-1	47110-41400-064	COVER, frame RH	1	-	-	
6-2	47111-41100-163	COVER, frame RH	-	1	1	
7-1	47210-41400-064	COVER, frame LH	1	-	-	
7-2	47211-41100-163	COVER, frame LH	-	1	1	
8	68146-41200	.TAPE	4	-	-	
9	47218-41100	PROTECTOR	1	1	1	
10	02142-06127	SCREW	4	4	4	
11	09180-06048	SPACER	4	4	4	

FIG. 30 FRONT FORK (PE250B)



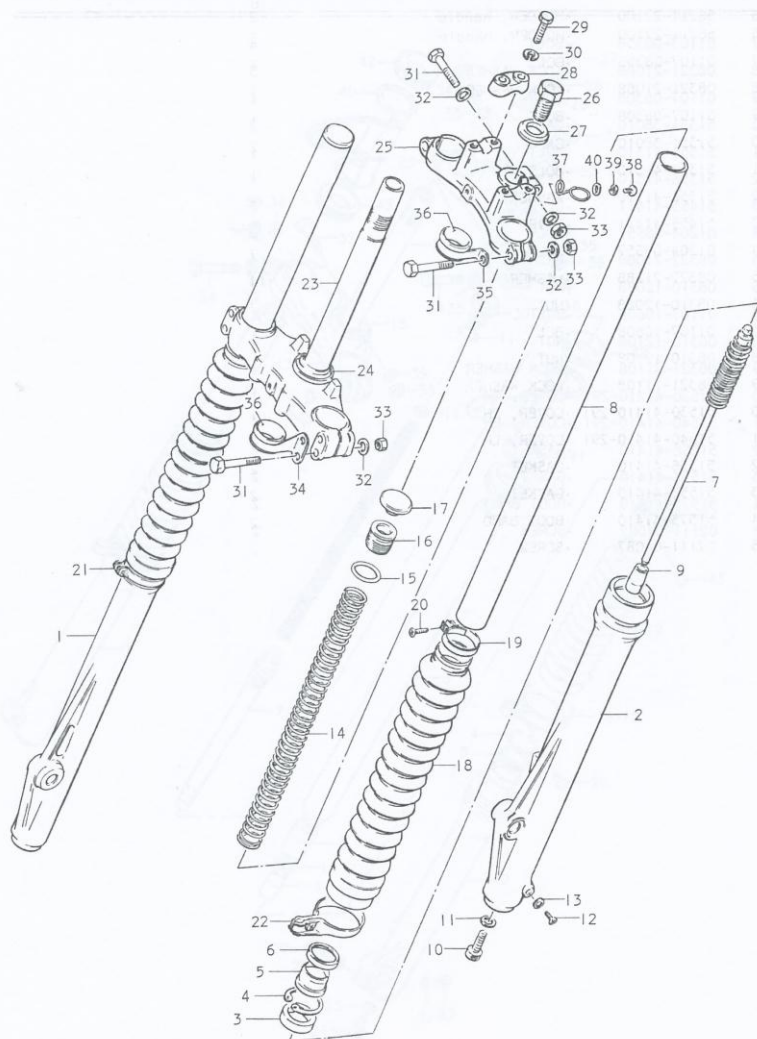
Ref.No.	Part No.	Description	Q'ty B	Remarks
	51100-41410-291	FRONT FORK ASSY	1	
1	51130-41410	·OUTER TUBE, RH	1	
2	51140-41410	·OUTER TUBE, LH	1	
3	51153-41110	·OIL SEAL	1	
4	51156-32110	·SNAP RING	2	
5	51158-32110	·WASHER	2	
6	51195-41210	·PIECE, oil lock	2	
7	51146-41410	·CYLINDER	2	
8	51111-41410	·TUBE, inner	2	
9	51112-38010	·PISTON	2	
10	51118-38010	·SNAP RING	2	
11	51117-16310	·O RING	2	
12	51571-41410	·BOOT	2	
13	51411-41110	·STEM, steering	1	
14	51401-41310	·SHAFT, steering	1	
15	51621-33001	·OUTER RACE	1	
16	51171-41410	·SPRING	2	
17	51172-38010	·GUIDE, spring	2	
18	51572-41410	·BOOT BAND, LH	1	
19	51573-41410	·BOOT BAND, RH	1	
20	02112-04108	·SCREW	2	
21	51183-03010	·GASKET	2	
22	02111-04087	·SCREW	2	
23	51148-41310	·GASKET	2	
24	51147-16510	·BOLT	2	
25	51311-41110	·HEAD, steering stem	1	

FIG. 30 FRONT FORK (PE250B)



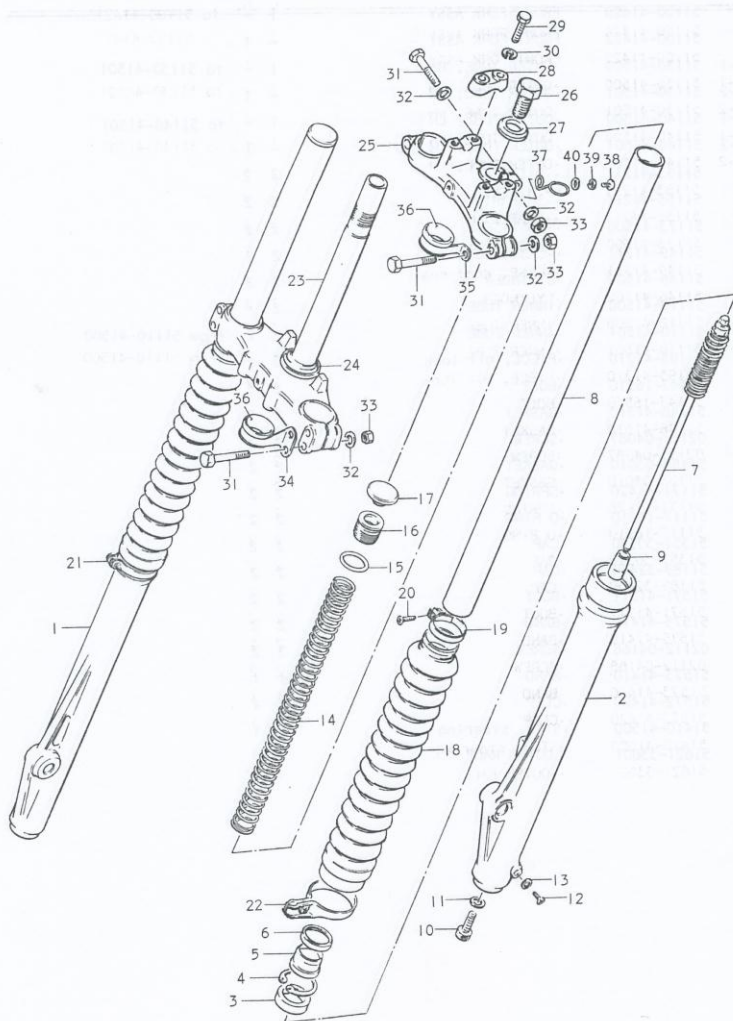
Ref.No.	Part No.	Description	Q'ty B	Remarks
26	56211-27100	-HOLDER, handle	2	
27	01107-08358	-BOLT	4	
28	08321-21088	-LOCK WASHER	5	
29	01107-08308	-BOLT	1	
30	51351-38010	-CAP	2	
31	51351-41310	-BOLT	1	
32	51356-41310	-WASHER	1	
33	51455-41411	-CLIP	2	
34	01204-08557	-BOLT	7	
35	08322-21088	-WASHER	14	
36	08310-12088	-NUT	7	
37	01107-10608	-BOLT	1	
38	08310-12108	-NUT	1	
39	08321-21108	-LOCK WASHER	1	
40	51530-41410-291	-COVER, RH	1	
41	51540-41410-291	-COVER, LH	1	
42	51556-41410	-GASKET	2	
43	51553-41410	-GASKET	2	
44	51575-41410	-BOOT BAND	2	
45	02111-04087	-SCREW	2	

FIG.31 FRONT FORK (PE250C·PE250N)



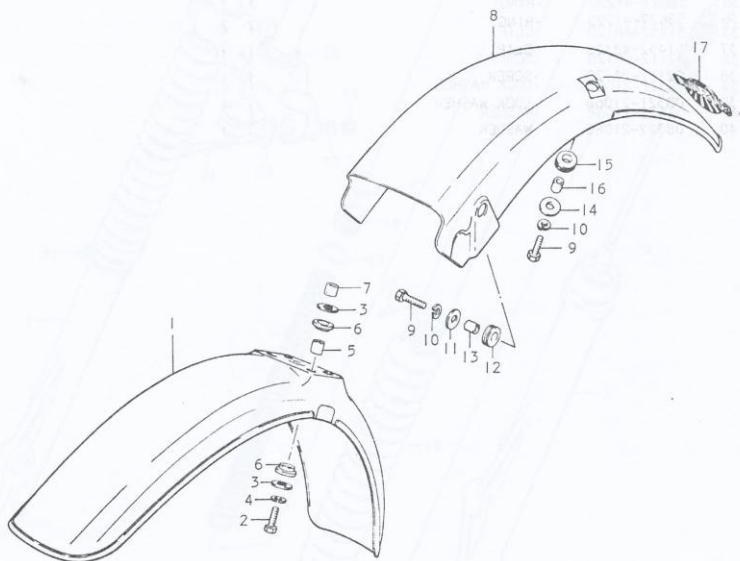
Ref.No.	Part No.	Description	Q'ty C N	Remarks
	51100-41420	FRONT FORK ASSY	1 -	to 51100-41421
	51100-41422	FRONT FORK ASSY	- 1	
1-1	51130-41500	·OUTER TUBE, RH	1 -	to 51130-41501
1-2	51130-41501	·OUTER TUBE, RH	- 1	
2-1	51140-41500	·OUTER TUBE, LH	1 -	to 51140-41501
2-2	51140-41501	·OUTER TUBE, LH	- 1	
3	51153-41211	··OIL SEAL	2 2	
4	51156-41211	··SNAP RING	2 2	
5	51173-41500	··DUST SEAL	2 2	
6	51149-41211	··CASE, dust seal	2 2	
7	51146-41500	·CYLINDER	2 2	
8-1	51110-41500	·INNER TUBE	2 -	
8-2	51110-41501	·INNER TUBE	- 2	from 51110-41500
9	51195-41210	·PIECE, oil lock	2 2	
10	51147-16510	·BOLT	2 2	
11	51148-41310	·GASKET	2 2	
12	02111-04087	·SCREW	2 2	
13	51183-03010	·GASKET	2 2	
14	51171-41420	·SPRING	2 2	
15	51117-16310	·O RING	2 2	
16	51351-30520	·CAP	2 2	
17	51189-32400	·CAP	2 2	
18	51571-41211	·BOOT	2 2	
19	51575-41410	·BAND	2 2	
20	02112-04168	·SCREW	2 2	
21	51573-41410	·BAND	1 1	
22	51572-41420	·CLIP	1 1	
23	51410-41500	·STEM, steering	1 1	
24	51621-33001	··OUTER RACE	1 1	

FIG.31 FRONT FORK (PE250C·PE250N)



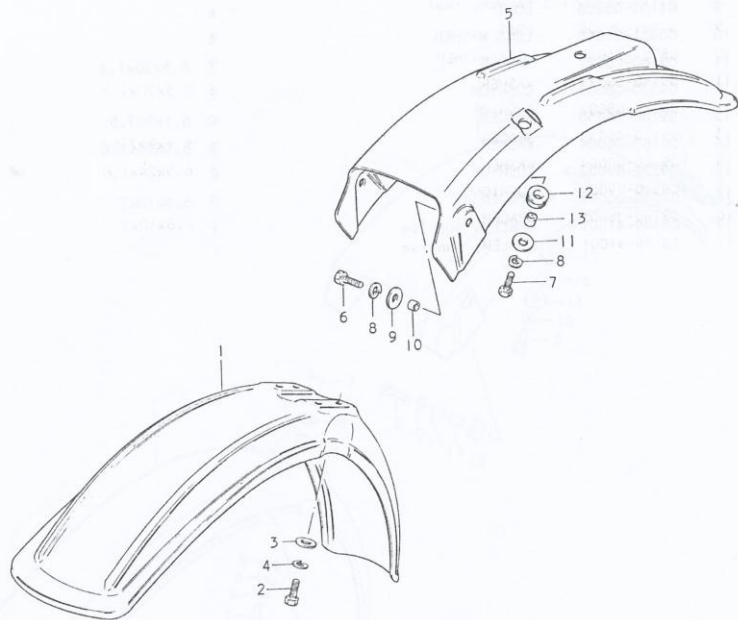
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
25	51311-41500	·HEAD, steering stem	1	1	
26	51351-41310	·BOLT	1	1	
27	51356-41310	·WASHER	1	1	
28	56211-27100	·HOLDER, handle	2	2	
29	01107-08358	·BOLT	4	4	
30	08321-21088	·LOCK WASHER	4	4	
31	01107-08558	·BOLT	7	7	
32	08322-21088	·WASHER	11	11	
33	08310-12088	·NUT	7	7	
34	58621-41220	·CLIP	1	1	
35	58621-41500	·CLIP	1	1	
36	58627-41220	·RING	2	2	
37	51452-48120	·CLIP	1	1	
38	02112-06128	·SCREW	1	1	
39	08321-21068	·LOCK WASHER	1	1	
40	08322-21068	·WASHER	1	1	

FIG.32 FENDER (PE250B)



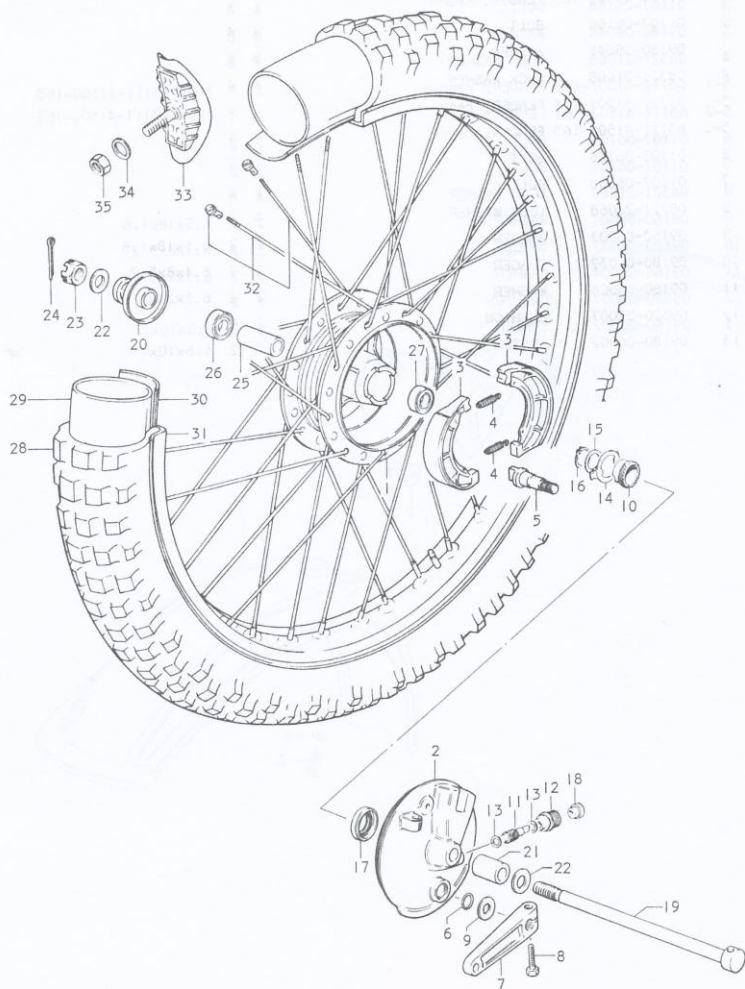
Ref.No.	Part No.	Description	Q'ty B	Remarks
1	53111-41100-163	FENDER, front	1	to 53111-41101-163 used with 09180-06026 09180-06048
2	01107-06308	BOLT	4	
3	09160-06027	WASHER	8	6.5x20x1.2
4	08321-21068	LOCK WASHER	4	
5	09180-06030	SPACER	4	6.8x10x10
6	09320-09003	CUSHION	8	
7	09180-06002	SPACER	4	6.8x10x7
8	63111-41400-163	FENDER, rear	1	
9	01107-06208	BOLT	4	
10	08321-21068	LOCK WASHER	4	
11	09160-06027	WASHER	2	6.5x20x1.2
12	09320-08007	CUSHION	2	
13	09180-06038	SPACER	2	6.1x9x7.5
14	09160-06004	WASHER	2	6.5x24x1.6
15	09320-09002	CUSHION	2	
16	09180-06002	SPACER	2	6.8x10x7
17	68149-41001	EMBLEM, sunrise	1	

FIG.33 FENDER (PE250C·PE250N)



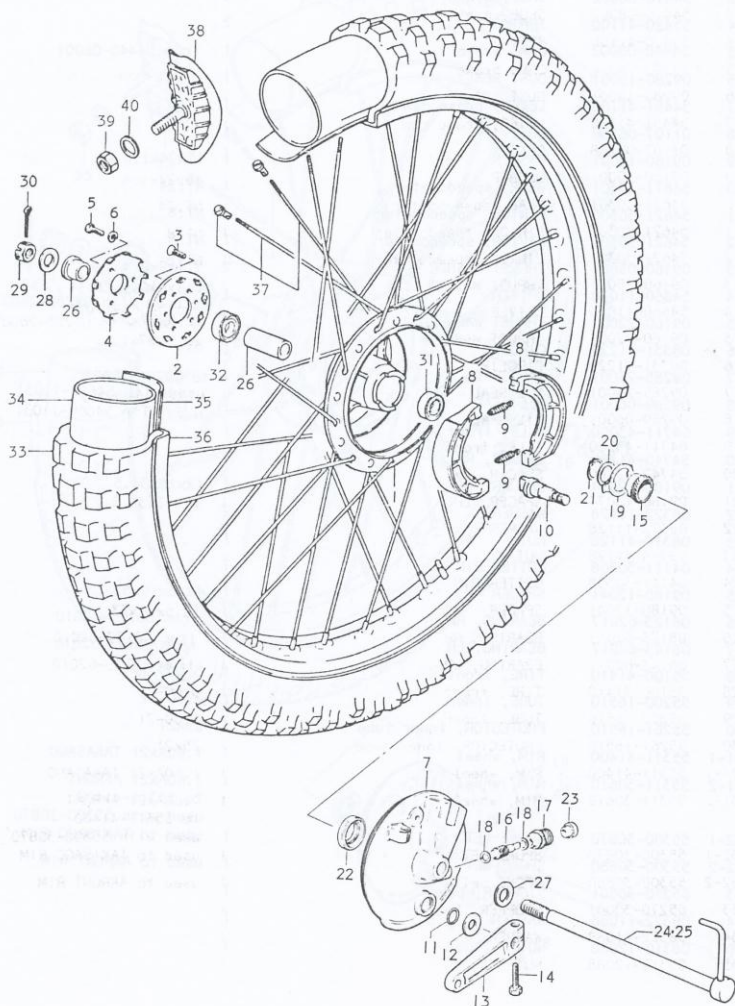
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	53111-41300-163	FENDER, front	1	1	
2	01107-06168	BOLT	4	4	
3	09180-06048	WASHER	8	8	
4	08321-21068	LOCK WASHER	4	4	
5-1	63111-41501-163	FENDER, rear	1	-	from 63111-41500-163
5-2	63111-41502-163	FENDER, rear	-	1	
6	01107-06168	BOLT	2	2	
7	01107-06208	BOLT	2	2	
8	08321-21068	LOCK WASHER	4	4	
9	09160-06007	WASHER	2	2	6.5x18x1.6
10	09180-06032	SPACER	2	2	6.1x8x5.2
11	09160-06004	WASHER	2	2	6.5x24x1.6
12	09320-08007	CUSHION	2	2	
13	09180-06002	SPACER	2	2	6.8x10x7

FIG.34 FRONT WHEEL (PE250B)



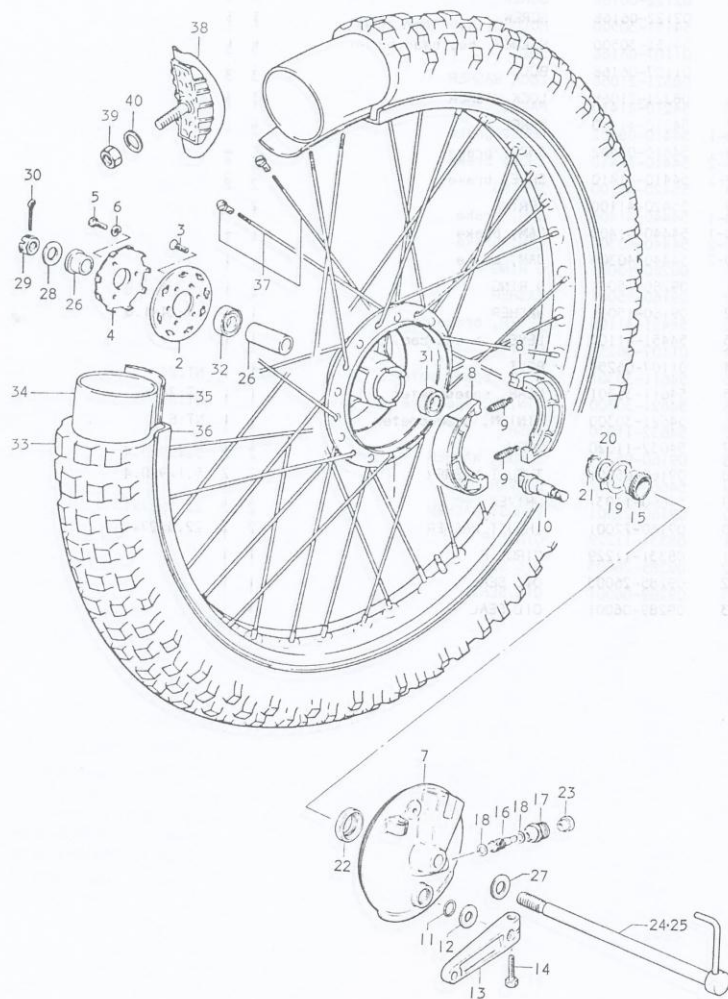
Ref.No.	Part No.	Description	Q'ty B	Remarks
1	54110-41100	DRUM, front hub	1	
2	54210-41400	PANEL, front hub	1	
3	54410-08002	SHOE, brake	2	
4	55420-41100	SPRING	2	
5	54440-08002	CAM, brake	1	from 54440-08001
6	09280-15001	DUST SEAL	1	
7	54451-41100	LEVER, brake cam	1	
8	01107-06258	BOLT	1	
9	09160-15001	WASHER	1	15x24x1.6
10	54611-30301	GEAR, speedometer	1	NT:24
11	54621-30300	PINION, speedometer	1	NT:8
12	54621-30300	PINION, speedometer	1	NT:8
13	09160-05001	THRUST WASHER	2	5.1x9x0.4
14	54660-11030	DRIVER	1	to 54660-11031 used with 09285-26003
15	09160-22001	THRUST WASHER	2	22.5x27x1
16	08331-11229	CIRCLIP	1	
17	09285-26001	OIL SEAL	1	to 09285-26003
18	09289-06001	OIL SEAL	1	used with 54660-11031
19	64711-43000	AXLE, front	1	
20	54740-41100	SPACER, RH	1	
21	09180-12074	SPACER, LH	1	12x18x34.5
22	08322-11128	WASHER	2	
23	08314-41128	NUT	1	
24	04111-30308	COTTER PIN	1	
25	09180-12041	SPACER	1	12.6x19x53
26	08123-62017	BEARING, RH	1	from 08123-62010
27	08143-62017	BEARING, LH	1	from 08143-62010
28	55100-41410	TIRE, front	1	3.00-21
29	55200-16510	TUBE, inner	1	2.00-21
30	55261-16510	PROTECTOR, inner tube	1	25x21
31-1	55311-41400	RIM, wheel	1	1.60Ax21 TAKASAGO
31-2	55311-30610	RIM, wheel	1	1.60Ax21 AKRONT to 55311-41400 used with 55300-30870 used to TAKISAGO RIM
32-1	55300-30870	SPOKE SET	1	
32-2	55300-30880	SPOKE SET	1	used to AKRONT RIM
33	65270-30001	STOPPER, bead	1	
34	08322-11088	WASHER	1	
35	08310-12088	NUT	1	

FIG.35 FRONT WHEEL (PE250C·PE250N)



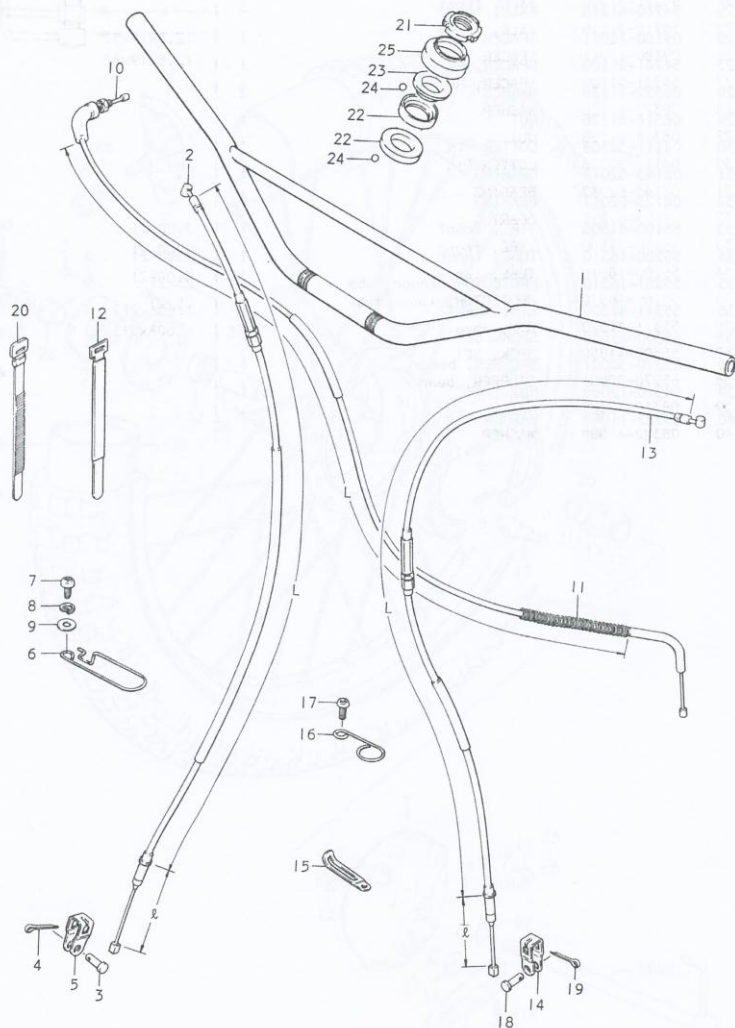
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	54110-30500	HUB, wheel	1	1	
2	54112-30500	HUB FLANGE, front RH	1	1	
3	02122-06168	SCREW	3	3	
4	54151-30500	HOLDER, hub bearing RH	1	1	
5	01107-06168	BOLT	3	3	
6	08321-21068	LOCK WASHER	3	3	
7	54210-41410	PANEL	1	1	
8-1	54410-08002	SHOE, brake	2	-	
8-2	54410-41410	SHOE, brake	-	2	
9	55420-41100	SPRING	2	2	
10-1	54440-41400	CAM, brake	1	-	
10-2	54440-40300	CAM, brake	-	1	
11	09280-15001	O RING	1	1	
12	09160-15001	WASHER	1	1	15x24x1.6
13	54451-41100	LEVER, brake cam	1	1	
14	01107-06258	BOLT	1	1	
15	54611-30301	GEAR, speedometer	1	1	NT:24
16	54621-30300	PINION, speedometer	1	1	NT:8
17	54632-11020	BUSH	1	1	
18	09160-05001	THRUST WASHER	2	2	5.1x9x0.4
19	54660-11031	DRIVER	1	1	
20	09160-22001	THRUST WASHER	2	2	22.5x27x1
21	08331-11229	CIRCLIP	1	1	
22	09285-26003	OIL SEAL	1	1	
23	09289-06001	OIL SEAL	1	1	

FIG.35 FRONT WHEEL (PE250C·PE250N)



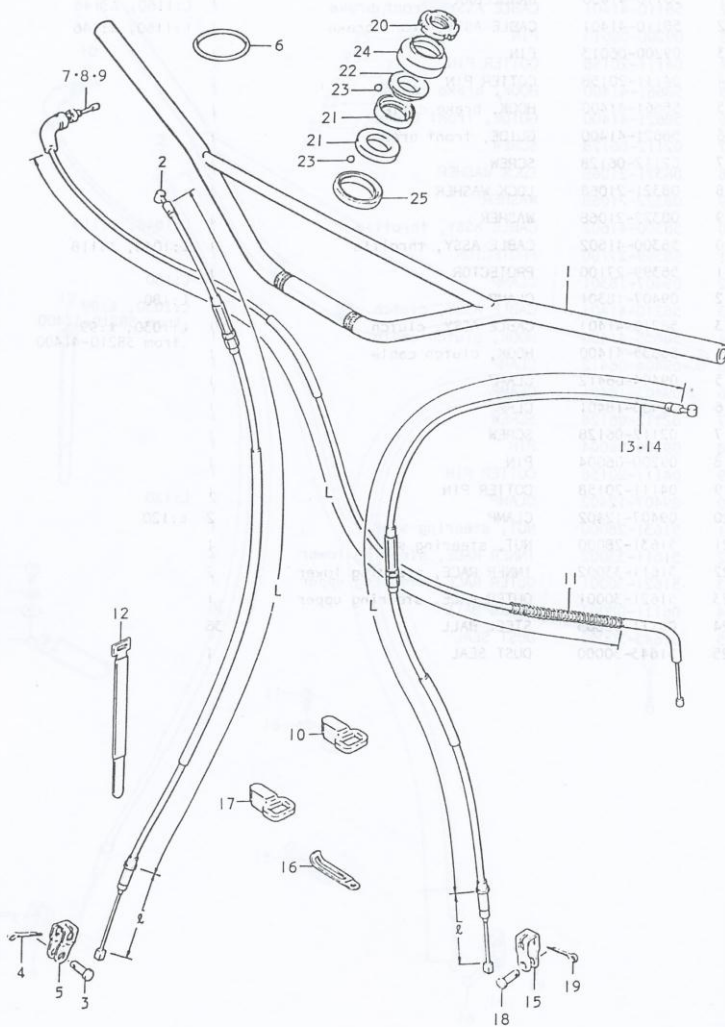
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
24	54711-41500	AXLE, front	1	-	
25	54710-41510	AXLE, front	-	1	
26	09180-12041	SPACER	1	1	12.8x19x52
27	54741-41100	SPACER, RH	1	1	
28	08322-11128	WASHER	2	2	
29	08314-41128	NUT	1	1	
30	04111-30308	COTTER PIN	1	1	
31	08143-62017	BEARING	1	1	
32	08123-62017	BEARING	1	1	
33	55100-41500	TIRE, front	1	1	3.00-21
34	55200-16510	TUBE, inner	1	1	3.00-21
35	55261-16510	PROTECTOR, inner tube	1	1	25x21
36	55311-41320	RIM, wheel	1	1	1.60Ax21
37	55300-41850	SPOKE SET	1	1	
38	65270-30001	STOPPER, bead	1	1	
39	08310-12088	NUT	1	1	
40	08322-11088	WASHER	1	1	

FIG. 36 HANDLEBAR (PE250B)



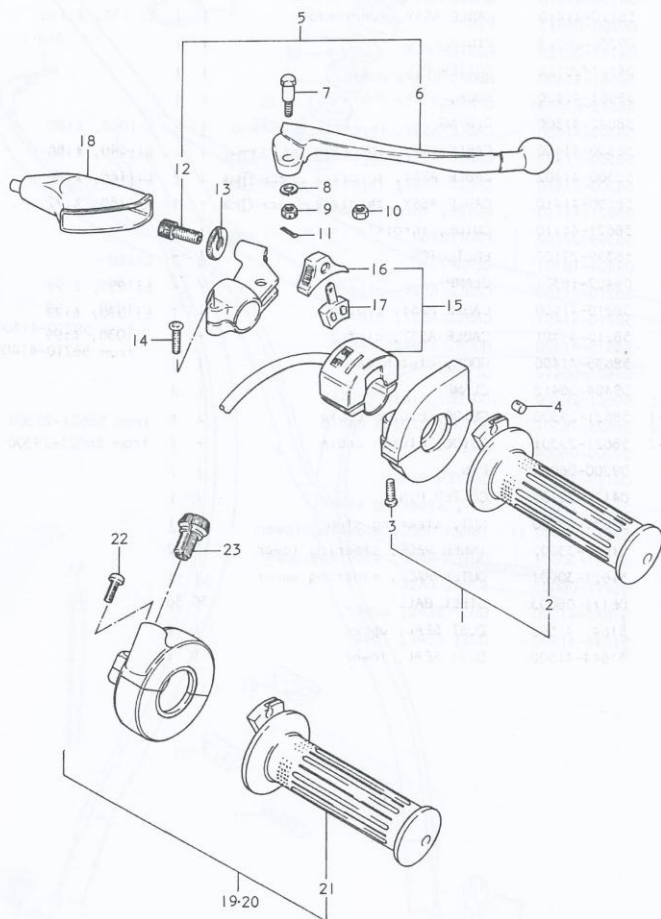
Ref.No.	Part No.	Description	Q'ty B	Remarks
1	56110-41400	HANDLEBAR	1	
2	58110-41401	CABLE ASSY, front brake	1	L:1160, £:146
3	09200-06013	PIN	1	
4	04111-20158	COTTER PIN	1	
5	58661-41400	HOOK, brake cable	1	
6	58621-41400	GUIDE, front brake	1	
7	02112-06128	SCREW	1	
8	08321-21068	LOCK WASHER	1	
9	08322-21068	WASHER	1	
10	58300-41602	CABLE ASSY, throttle	1	L:1040, £:118
11	58399-27100	PROTECTOR	1	
12	09407-18301	CLAMP	1	L:180
13	58210-41401	CABLE ASSY, clutch	1	L:1030, £:99 from 58210-41400
14	58635-41400	HOOK, clutch cable	1	
15	09404-06412	CLAMP	1	
16	09403-18401	CLAMP	1	
17	02112-06128	SCREW	1	
18	09200-06004	PIN	1	
19	04111-20158	COTTER PIN	1	
20	09407-12402	CLAMP	2	L:120
21	51631-28000	NUT, steering stem	1	
22	51611-33002	INNER RACE, steering lower	2	
23	51621-30001	OUTER RACE, steering upper	1	
24	06111-08003	STEEL BALL	36	
25	51643-30000	DUST SEAL	1	

FIG.37 HANDLEBAR (PE250C·PE250N)



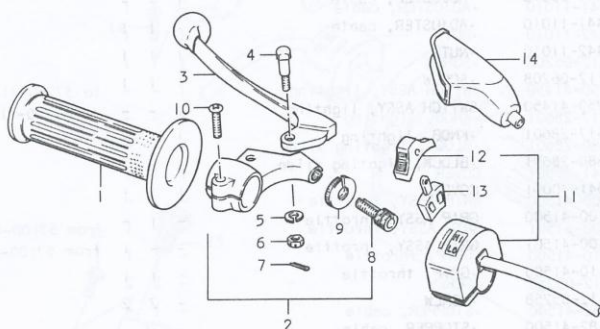
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1-1	56110-41400	HANDLEBAR	1	-	
1-2	56110-41500	HANDLEBAR	-	1	
2	58110-41410	CABLE ASSY, front brake	1	1	L:1190, L:110
3	09200-06013	PIN	1	1	
4	04111-20158	COTTER PIN	1	1	
5	58661-41400	HOOK, brake cable	1	1	
6	58642-41300	O RING	1	1	
7	58300-41400	CABLE ASSY, throttle 	1	-	L:1040, L:86
8	58300-41402	CABLE ASSY, throttle 	1	-	L:1160, L:86
9	58300-41410	CABLE ASSY, throttle 	-	1	L:1160, L:72
10	58621-41110	GUIDE, throttle cable	1	1	
11	58399-27100	PROTECTOR	1	-	
12	09407-18301	CLAMP	2	2	L:180
13	58210-41400	CABLE ASSY, clutch	1	-	L:1030, L:99
14	58210-41401	CABLE ASSY, clutch	-	1	L:1030, L:99
15	58635-41400	HOOK, clutch cable	1	1	from 58210-41400
16	09404-06412	CLAMP	1	1	
17-1	58621-29300	GUIDE, clutch cable	1	-	
17-2	58621-29301	GUIDE, clutch cable	-	1	from 58621-29300
18	09200-06004	PIN	1	1	
19	04111-20158	COTTER PIN	1	1	
20	51631-28000	NUT, steering stem	1	1	
21	51611-33002	INNER RACE, steering lower	2	2	
22	51621-30001	OUTER RACE, steering upper	1	1	
23	06111-08003	STEEL BALL	36	36	
24	51643-41500	DUST SEAL, upper	1	1	
25	51644-41500	DUST SEAL, lower	1	1	

FIG.38 RIGHT HANDLE SWITCH



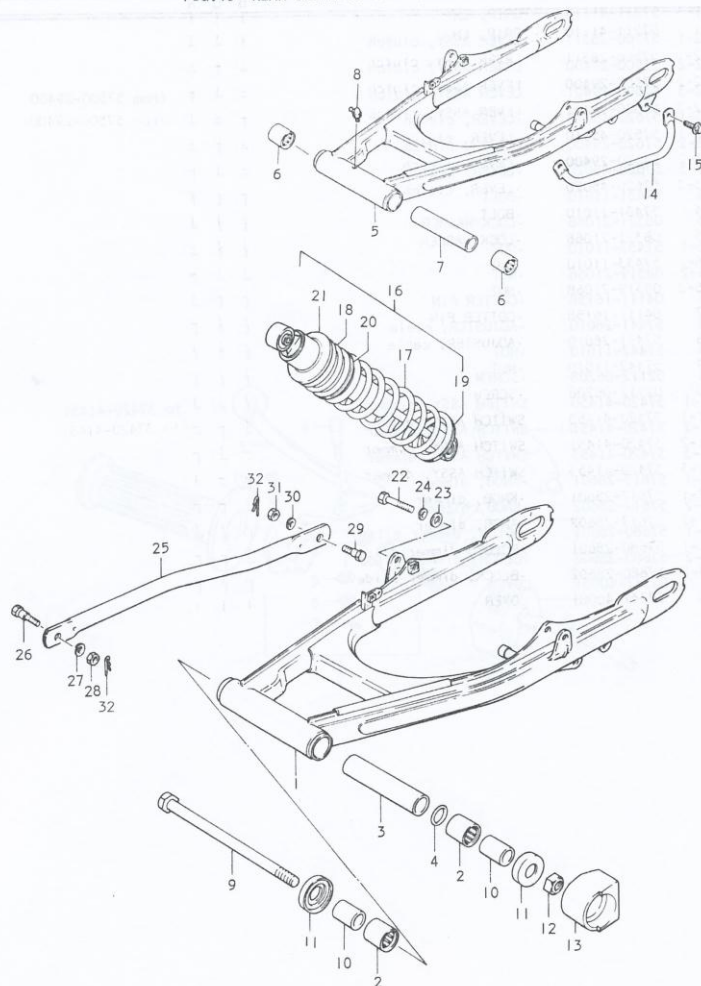
Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	57100-41601	GRIP ASSY, throttle	1	-	-	
2	57110-41110	-GRIP, throttle	1	-	-	
3	02112-05168	-SCREW	2	-	-	
4	58631-07010	PIECE, throttle end	1	-	-	
5-1	57300-28311	LEVER ASSY, brake	1	-	-	
5-2	57300-32500	LEVER ASSY, brake	-	1	1	
6-1	57420-11012	-LEVER, brake	1	-	-	
6-2	57420-29400	-LEVER, brake	-	1	1	
7	57431-11010	-BOLT	1	1	1	
8	08321-21068	-LOCK WASHER	1	-	-	
9	57433-11010	-NUT	1	-	-	
10	08319-21068	-NUT	-	1	1	
11	04111-16158	-COTTER PIN	1	-	-	
12-1	57441-26010	-ADJUSTER, cable	1	-	-	
12-2	57441-11010	-ADJUSTER, cable	-	1	1	
13	57442-11010	-NUT	1	1	1	
14	02112-06208	-SCREW	1	1	1	
15	37250-41450	SWITCH ASSY, lighting	1	-	-	to 37250-41451
16	57617-28601	-KNOB, lighting	1	-	-	
17	57680-28601	-BLOCK, lighting slide	1	-	-	
18	57341-40001	COVER	1	1	1	
19	57100-41500	GRIP ASSY, throttle	-	1	-	
20	57100-41501	GRIP ASSY, throttle	-	-	1	from 57100-41500
21	57110-41500	-GRIP, throttle	-	1	1	
22	02112-05258	-SCREW	-	2	2	
23	57182-41500	-STOPPER, cable	-	1	-	

FIG. 39 LEFT HANDLE SWITCH



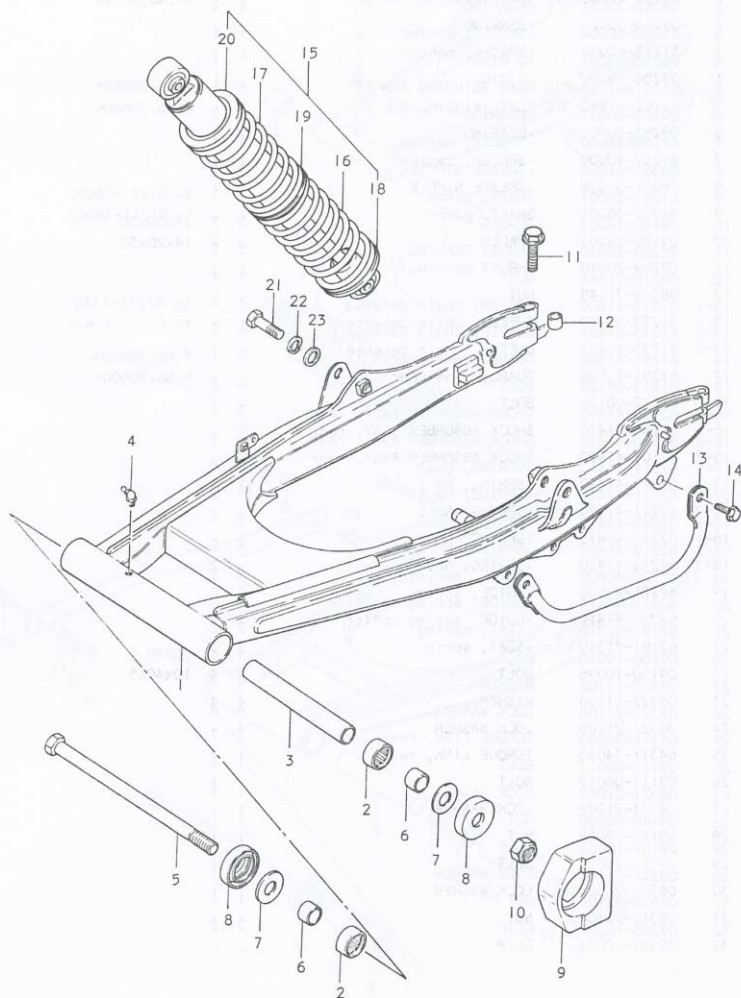
Ref.No.	Part No.	Description	Qty			Remarks
			B	C	N	
1	57211-41110	GRIP, LH	1	1	1	
2-1	57500-28311	LEVER ASSY, clutch	1	-	-	
2-2	57500-29400	LEVER ASSY, clutch	-	1	-	
2-3	57500-29401	LEVER ASSY, clutch	-	-	1	from 57500-29400
3-1	57620-45010	-LEVER, clutch	1	-	-	
3-2	57620-29400	-LEVER, clutch	-	1	-	
3-3	57620-45020	-LEVER, clutch	-	-	1	
4	57431-11010	-BOLT	1	1	1	
5	08321-21068	-LOCK WASHER	1	1	-	
6-1	57433-11010	-NUT	1	1	-	
6-2	08319-21068	-NUT	-	-	1	
7	04111-16158	-COTTER PIN	1	1	-	
8	57441-26010	-ADJUSTER, cable	1	1	1	
9	57442-11010	-NUT	1	1	1	
10	02112-06208	-SCREW	1	1	1	
11-1	37420-41450	SWITCH ASSY, dimmer	1	-	-	to 37420-41451
11-2	37420-41451	SWITCH ASSY, dimmer	-	1	-	
11-3	37420-41453	SWITCH ASSY, dimmer	-	-	1	
12-1	57617-28601	-KNOB, dimmer	1	-	-	
12-2	57617-28602	-KNOB, dimmer	-	1	1	
13-1	57680-28601	-BLOCK, dimmer slide	1	-	-	
13-2	57680-28602	-BLOCK, dimmer slide	-	1	1	
14	57341-40001	COVER	1	1	1	

FIG.40 REAR SWINGING ARM (PE250B-PE250C)



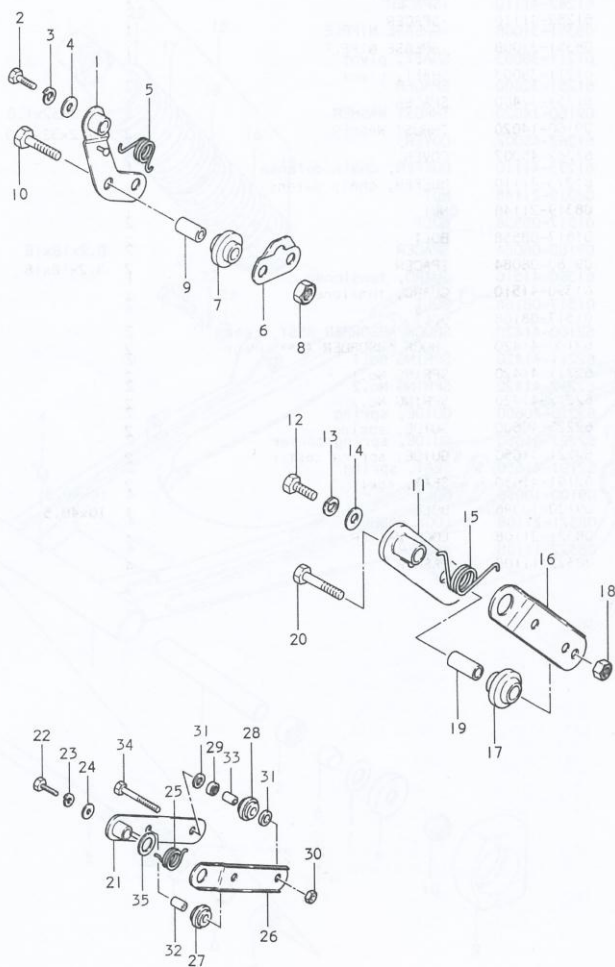
Ref.No.	Part No.	Description	Q'ty		Remarks
			B	C	
1	61100-41850-019	REAR SWINGING ARM SET	1	1	~F.No.20599
2	09263-20021	.BEARING	2	2	
3	61282-40000	.SPACER, center	1	1	
4	09280-19001	.O RING	1	1	
5	61101-41840-019	REAR SWINGING ARM SET	-	1	F.No.20600~
6	09263-20021	.BEARING	2	2	
7	61282-40000	.SPACER, center	1	1	
8	08351-31008	.GREASE NIPPLE	1	1	
9	61211-38001	SHAFT, pivot	1	1	to 61211-38002
10	09180-14007	SPACER	2	2	14x20x30
11	09269-20010	THRUST BEARING	2	2	
12	08319-21148	NUT	1	1	
13-1	61273-41400	BUFFER, chain defense	1	-	to 61273-41401
13-2	61273-41401	BUFFER, chain defense	-	1	
14	61391-41500	GUARD, tensioner	-	1	F.No.20600~
15	01517-08128	BOLT	-	2	
16-1	62100-41410	SHOCK ABSORBER ASSY, rear	2	-	
16-2	62100-41420	SHOCK ABSORBER ASSY, rear	-	2	
17-1	62211-41410	.SPRING, No.1	2	-	
17-2	62211-41420	.SPRING, No.1	-	2	
18-1	62212-41410	.SPRING, No.2	2	-	
18-2	62212-41420	.SPRING, No.2	-	2	
19	62225-40600	.GUIDE, spring	2	2	
20	62221-41410	.GUIDE, spring center	2	2	
21	62191-41310	.SEAT, spring	2	2	
22	09100-10096	BOLT	4	4	10x40.5
23	08322-11108	WASHER	4	4	
24	08321-21108	LOCK WASHER	4	4	
25	64311-34000	TORQUE LINK, rear	1	1	
26	09111-08012	BOLT	1	1	
27	08321-21088	LOCK WASHER	1	1	
28	09140-08008	NUT	1	1	
29	09101-10003	BOLT	1	1	
30	08321-21108	LOCK WASHER	1	1	
31	08310-22108	NUT	1	1	
32	09385-10001	CLIP	2	2	

FIG.41 REAR SWINGING ARM (PE250N)

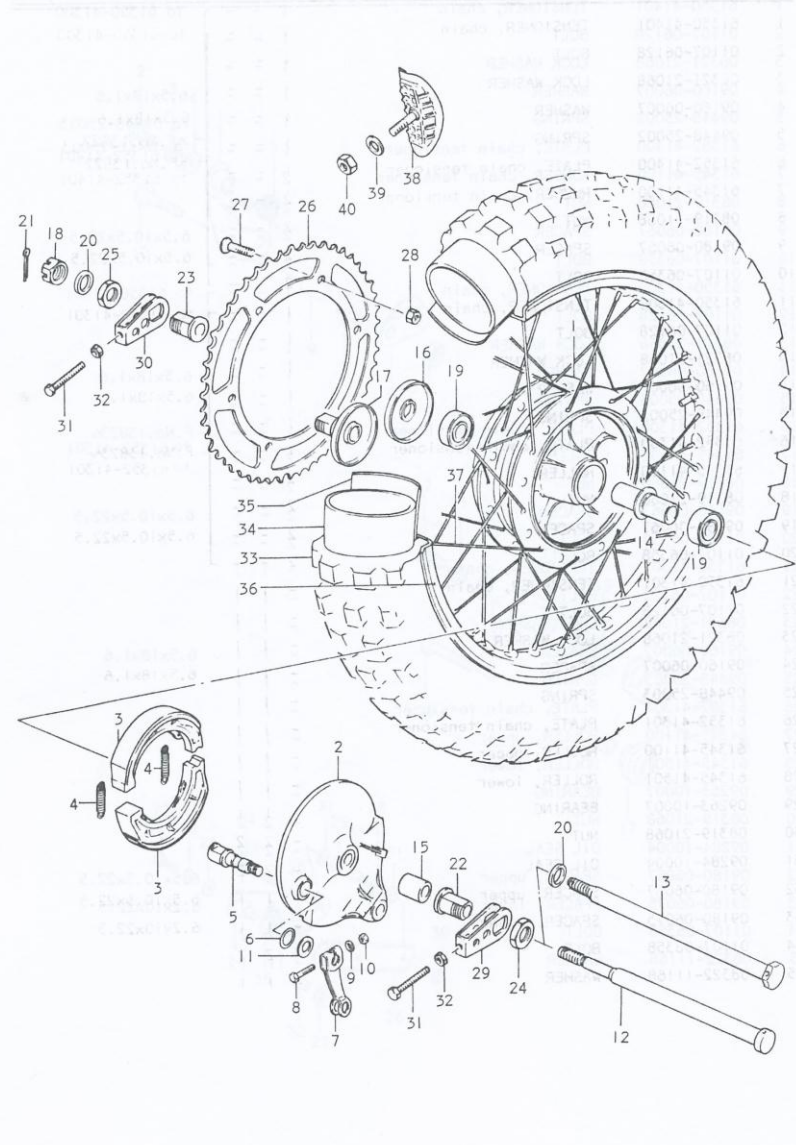


Ref.No.	Part No.	Description	Q'ty N	Remarks
1	61101-41860-019	REAR SWINGING ARM SET	1	
2	09263-22022	•BEARING	1	
3	61282-41110	•SPACER	1	
4	08351-31008	•GREASE NIPPLE	1	
5	61211-38003	SHAFT, pivot	1	
6	61251-32400	SPACER	2	
7	09160-14020	THRUST WASHER	2	14.2x32x1.0
8	61262-45002	COVER	2	
9	61273-41110	BUFFER, chain defense	1	
10	08319-21148	NUT	1	
11	01517-08558	BOLT	2	
12	09180-08084	SPACER	2	8.2x18x18
13	61390-41510	GUARD, tensioner	1	
14	01517-08168	BOLT	2	
15	62100-41420	SHOCK ABSORBER ASSY, rear	2	
16	62211-41420	SPRING No.1	2	
17	62212-41420	SPRING No.2	2	
18	62225-40600	GUIDE, spring	2	
19	62221-41650	GUIDE, spring center	2	
20	62191-41650	SEAT, spring	2	
21	09100-10096	BOLT	4	10x40.5
22	08321-21108	LOCK WASHER	4	
23	08322-11108	WASHER	4	

FIG.42 CHAIN TENSIONER

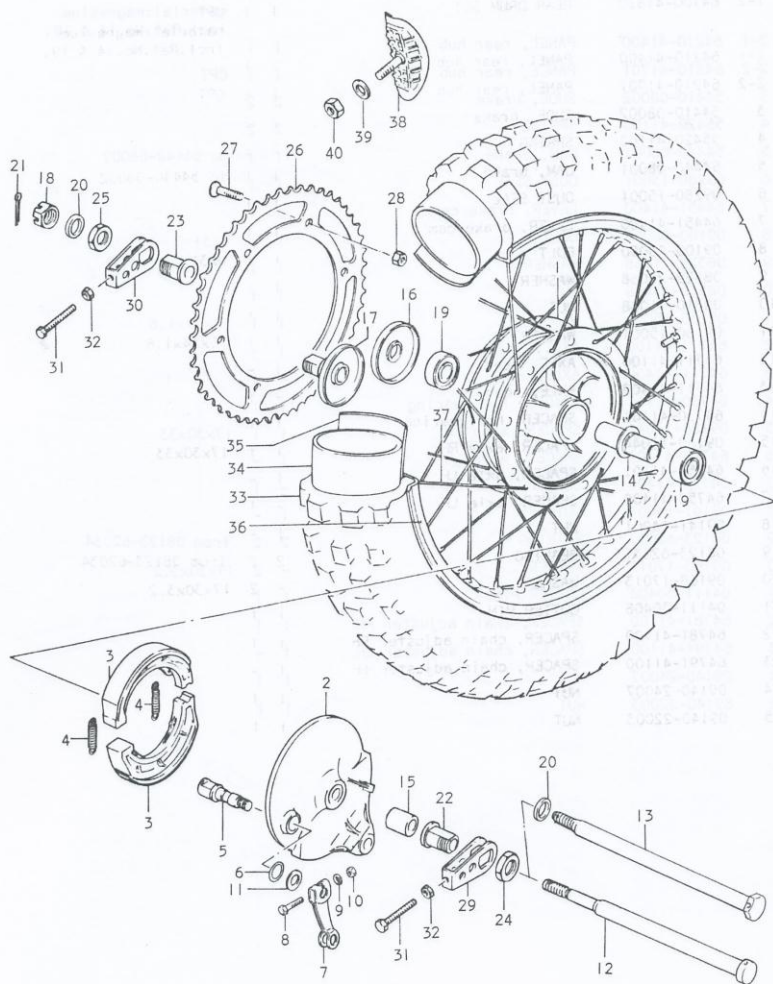


Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	61350-41401	TENSIONER, chain	1	-	-	to 61350-41300
2	01107-06128	BOLT	1	-	-	
3	08321-21068	LOCK WASHER	1	-	-	
4	09160-06007	WASHER	1	-	-	6.5x18x1.6
5	09448-25002	SPRING	1	-	-	to 09448-25003
6	61352-41400	PLATE, chain tensioner	1	-	-	F.No.13822 to 61352-41401
7	61345-41100	RUBBER, chain tensioner	2	-	-	
8	08319-21068	NUT	2	-	-	
9	09180-06067	SPACER	2	-	-	6.5x10.5x22.5
10	01107-06358	BOLT	2	-	-	
11	61350-41300	TENSIONER, chain	1	-	-	to 61350-41301
12	01107-06128	BOLT	1	-	-	
13	08321-21068	LOCK WASHER	1	-	-	
14	09160-06007	WASHER	1	-	-	6.5x18x1.6
15	09448-25003	SPRING	1	-	-	
16	61352-41300	PLATE, chain tensioner	1	-	-	F.No.13823 to 61352-41301
17	61345-41100	ROLLER	2	-	-	
18	08319-21068	NUT	2	-	-	
19	09180-06067	SPACER	2	-	-	6.5x10.5x22.5
20	01107-06358	BOLT	2	-	-	
21	61350-41301	TENSIONER, chain	-	1	1	
22	01107-06128	BOLT	-	1	1	
23	08321-21068	LOCK WASHER	-	1	1	
24	09160-06007	SPACER	-	1	1	6.5x18x1.6
25	09448-25003	SPRING	-	1	1	
26	61352-41301	PLATE, chain tensioner	-	1	1	
27	61345-41100	ROLLER, upper	-	1	1	
28	61345-41501	ROLLER, lower	-	1	1	
29	09263-10007	BEARING	-	1	1	
30	08319-21068	NUT	-	2	2	
31	09284-10004	OIL SEAL	-	2	2	
32	09180-06067	SPACER, upper	-	1	1	6.5x10.5x22.5
33	09180-06075	SPACER, lower	-	1	1	6.2x10x22.5
34	01107-06358	BOLT	-	2	2	
35	08322-11168	WASHER	-	1	1	



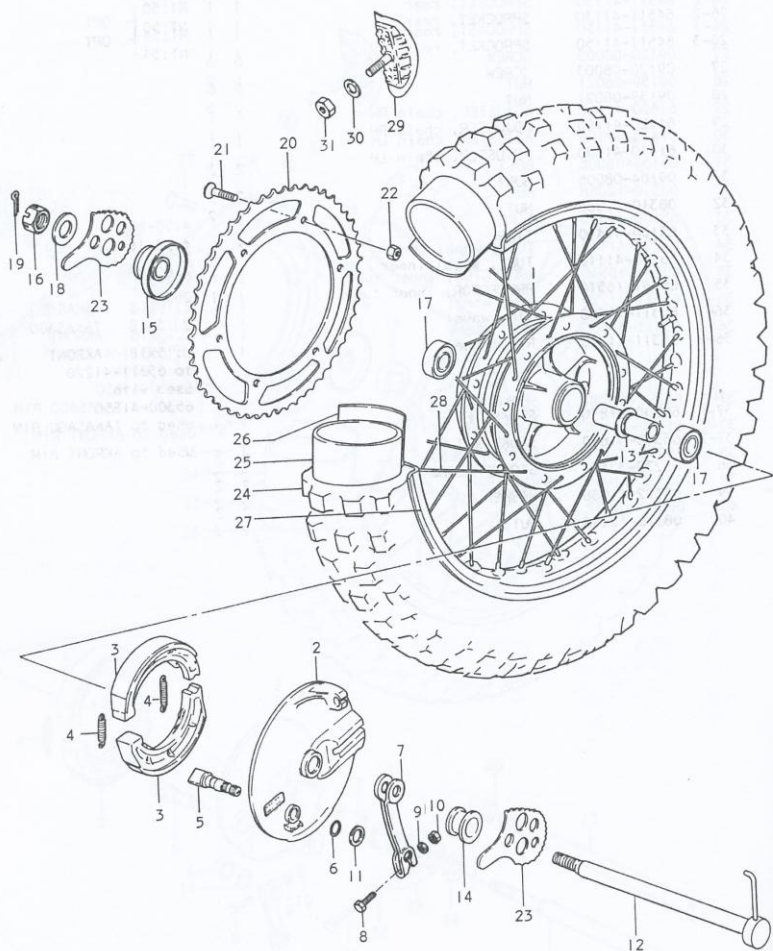
Ref.No.	Part No.	Description	Q'ty		Remarks
			B	C	
1-1	64110-41602	DRUM, rear hub	1	1	
1-2	64100-41820	REAR DRUM SET	1	1	OPT material:magnesium incl.Ref.No.14 & 19.
2-1	64210-41400	PANEL, rear hub	1	1	
2-2	64210-41701	PANEL, rear hub	1	1	OPT
3	54410-08002	SHOE, brake	2	2	
4	55420-41100	SPRING	2	2	
5	54440-08001	CAM, brake	1	1	to 54440-08002
6	09280-15001	DUST SEAL	1	1	
7	64451-41400	LEVER, brake cam	1	1	
8	09100-06050	BOLT	1	1	6x31
9	08322-21068	WASHER	1	1	
10	08310-11068	NUT	1	1	
11	09160-15001	WASHER	1	1	15x24x1.6
12	64711-41100	AXLE, rear	1	-	
13	64711-41400	AXLE, rear	-	1	
14	64730-41101	SPACER, hub bearing	1	1	
15	09180-17044	SPACER, axle RH	1	1	17x30x33
16	64750-41102	SPACER, axle LH	1	-	
17	64750-41400	SPACER, axle LH	-	1	
18	09141-14001	NUT	1	-	
19	08123-62037	BEARING	2	2	from 08123-62034
20	09160-17013	WASHER	-	2	17x30x3.2
21	04111-30408	COTTER PIN	1	1	
22	64781-41100	SPACER, chain adjuster RH	1	1	
23	64791-41100	SPACER, chain adjuster LH	1	-	
24	09140-24007	NUT	1	1	
25	09140-22003	NUT	1	1	

FIG.43 REAR WHEEL (PE250B·PE250C)



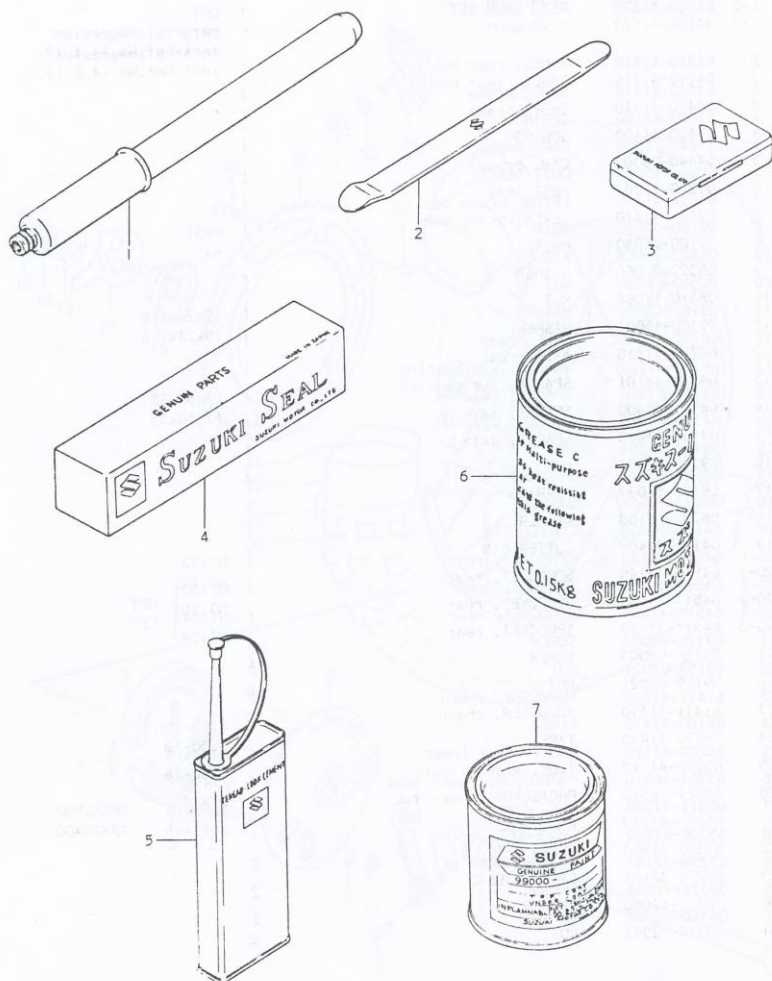
Ref.No.	Part No.	Description	Q'ty		Remarks
			B	C	
26-1	64511-41140	SPROCKET, rear	1	1	NT:52
26-2	64511-41130	SPROCKET, rear	1	1	NT:50
26-3	64511-41150	SPROCKET, rear	1	1	NT:54
27	09120-08003	SCREW	6	6	
28	09159-08021	NUT	6	6	
29	61420-41100	ADJUSTER, chain RH	1	1	
30	61410-41100	ADJUSTER, chain LH	1	1	
31	09104-08006	BOLT	2	2	
32	08310-12088	NUT	2	2	
33	65100-41410	TIRE	1	1	4.50-18
34	65200-41110	TUBE, wheel inner	1	1	4.60-18
35	65261-16510	PROTECTOR, inner tube	1	1	25x18
36-1	65311-41220	RIM, wheel	1	1	2.15x18 TAKASAGO
36-2	65311-41600	RIM, wheel	1	-	2.15x18 AKRONT to 65311-41220 used with 65300-41850
37-1	65300-41850	SPOKE SET	1	1	used to TAKASAGO RIM
37-2	65300-41860	SPOKE SET	1	-	used to AKRONT RIM
38	65270-32101	STOPPER BEAD	2	2	
39	08322-11088	WASHER	2	2	
40	08310-12088	NUT	2	2	

FIG.44 REAR WHEEL (PE250N)

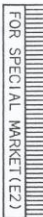


Ref.No.	Part No.	Description	Q'ty N	Remarks
1-1	64110-41602	DRUM, rear hub	1	
1-2	64100-41820	REAR DRUM SET	1	OPT material:magnesium incl.Ref.No.14 & 19.
2	64210-41410	PANEL, rear hub	1	
3	54410-41410	SHOE, brake	2	
4	55420-41100	SPRING	2	
5	54440-08002	CAM, brake	1	
6	09280-15001	DUST SEAL	1	
7	64451-41410	LEVER, brake cam	1	
8	09100-06050	BOLT	1	6x31
9	08322-21068	WASHER	1	
10	08310-11068	NUT	1	
11	09160-15001	WASHER	1	15x24x1.6
12	64710-41410	AXLE, rear	1	
13	64730-41101	SPACER, hub bearing	1	
14	64741-41400	SPACER, axle RH	1	17x30x33
15	64750-41410	SPACER, axle LH	1	
16	09141-16001	NUT	1	
17	08123-62037	BEARING	2	
18	08322-11168	WASHER	1	
19	04111-40408	COTTER PIN	1	
20-1	64511-41140	SPROCKET, rear	1	NT:52
20-2	64511-41130	SPROCKET, rear	1	NT:50
20-3	64511-41150	SPROCKET, rear	1	NT:54
21	09120-08003	SCREW	6	} OPT
22	09159-08021	NUT	6	
23	61411-41410	ADJUSTER, chain	2	
24	65100-41410	TIRE	1	4.50-18
25	65200-41110	TUBE, wheel inner	1	4.60-18
26	65261-16510	PROTECTOR, inner tube	1	25x18
27	65311-41220	RIM, wheel	1	2.15x18 TAKASAGO
28	65300-41850	SPOKE SET	1	
29	65270-32101	STOPPER BEAD	2	
30	08322-11088	WASHER	2	
31	08310-12088	NUT	2	

FIG.45 OPTIONAL



Ref.No.	Part No.	Description	Q'ty			Remarks
			B	C	N	
1	09821-00004	INFLATOR, air	1	1	1	
2	09825-00002	LEVER, tire	2	2	2	
3	09826-00001	TOOL SET, inner tube	1	1	1	
4	99000-33020	GASKET, liquid	1	1	1	
5	99000-32040	CEMENT, thread lock	1	1	1	
6	99000-25030	GREASE, super	1	1	1	
7-1	99000-10109-019	PAINT (BLACK)	1	1	1	} NET:90g
7-2	99000-10109-064	PAINT (PURE WHITE)	1	-	-	
7-3	99000-10109-163	PAINT (PHLOLINA YELLOW)	1	1	1	
7-4	99000-10109-291	PAINT (BLACK)	1	-	-	} NET:500g
8-1	99000-10105-019	PAINT (BLACK)	1	1	1	
8-2	99000-10105-064	PAINT (PURE WHITE)	1	-	-	
8-3	99000-10105-163	PAINT (PHLOLINA YELLOW)	1	1	1	} NET:500g
8-4	99000-10105-291	PAINT (BLACK)	1	-	-	
	11400-41860	GASKET SET	1	-	-	to 11400-41861
	11400-41861	GASKET SET	-	1	1	



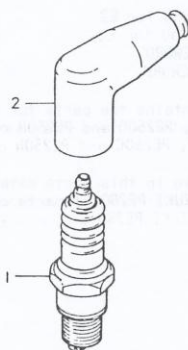
SUZUKI PE250 for E2

FOREWORD

This parts catalogue contains the parts for exclusive use of the SUZUKI PE250B, PE250C and PE250N of E2 spec. for special market.

Concerning parts unlisted in this parts catalogue, refer to the standard SUZUKI PE250 E1 parts catalogue.

FIG.46 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty	Remarks
1	09482-00181	SPARK PLUG	1	NGK, BR10EV
2	33510-04410	CAP, spark plug	1	
3	34170-40000	SPARK PLUG	1	
4	34170-40000	SPARK PLUG	1	
5	34170-40000	SPARK PLUG	1	
6	34170-40000	SPARK PLUG	1	
7	34170-40000	SPARK PLUG	1	
8	34170-40000	SPARK PLUG	1	

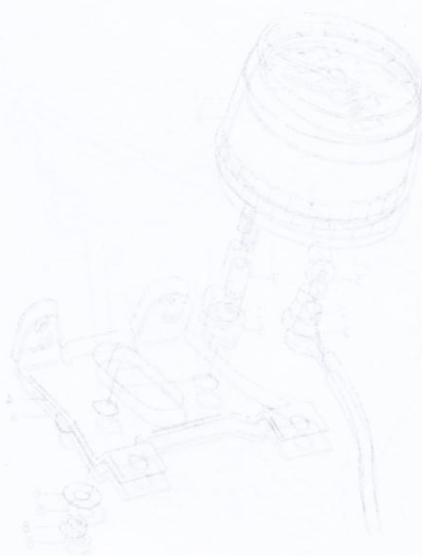
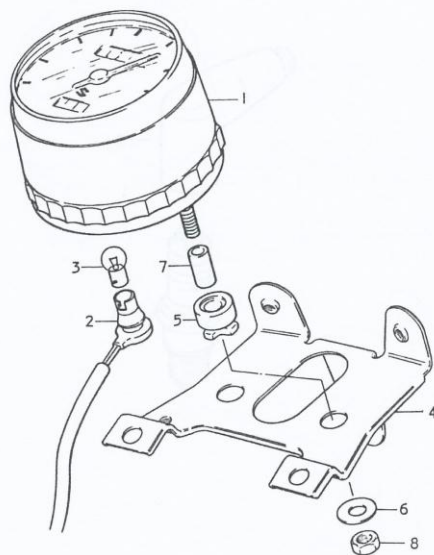


FIG.47 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty	Remarks
	34100-41432	SPEEDOMETER ASSY	1	Kilo & Mile scale
1	34101-41430	•SPEEDOMETER ASSY	1	
2	34170-41420	••SOCKET	1	
3	09471-06001	••BULB	1	6V, 1.7W
4	34951-41400	•BRACKET	1	
5	34189-41400	•CUSHION	2	
6	34973-18620	•WASHER	2	
7	34972-25721	•SPACER	2	
8	08310-11068	•NUT	2	

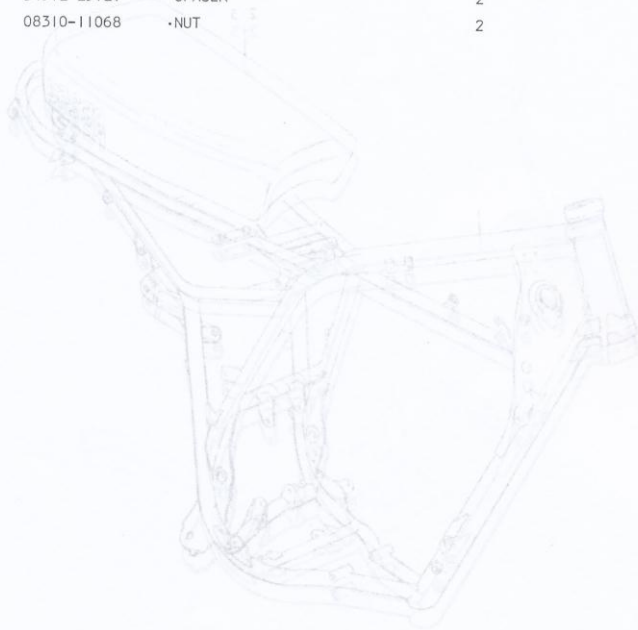
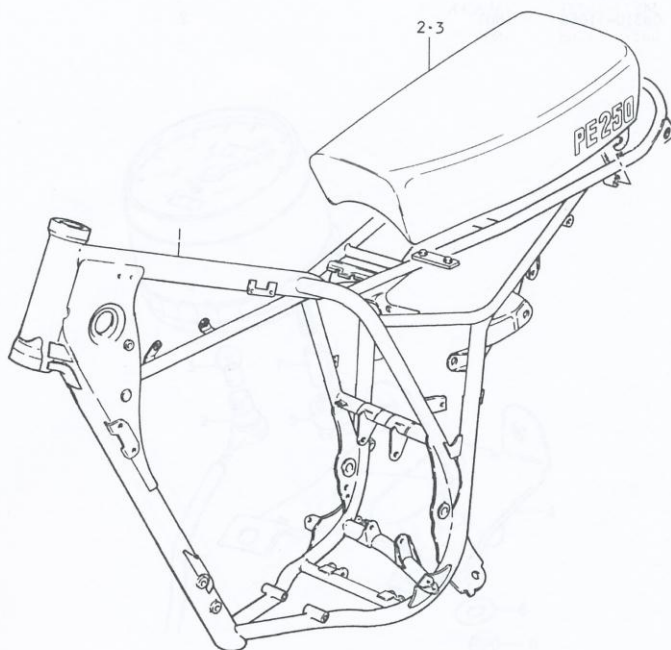


FIG.48 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	41100-41410-019	FRAME	1	1	
2	45100-41420-865	SEAT	1	-	
3	45100-41421-865	SEAT	-	1	

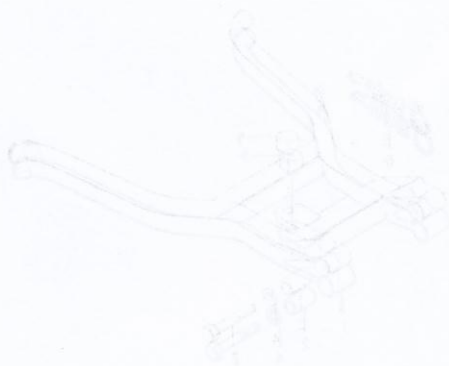
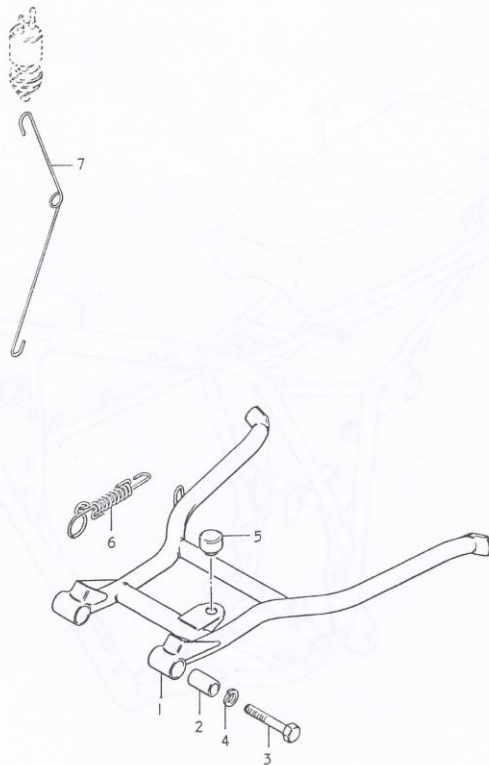


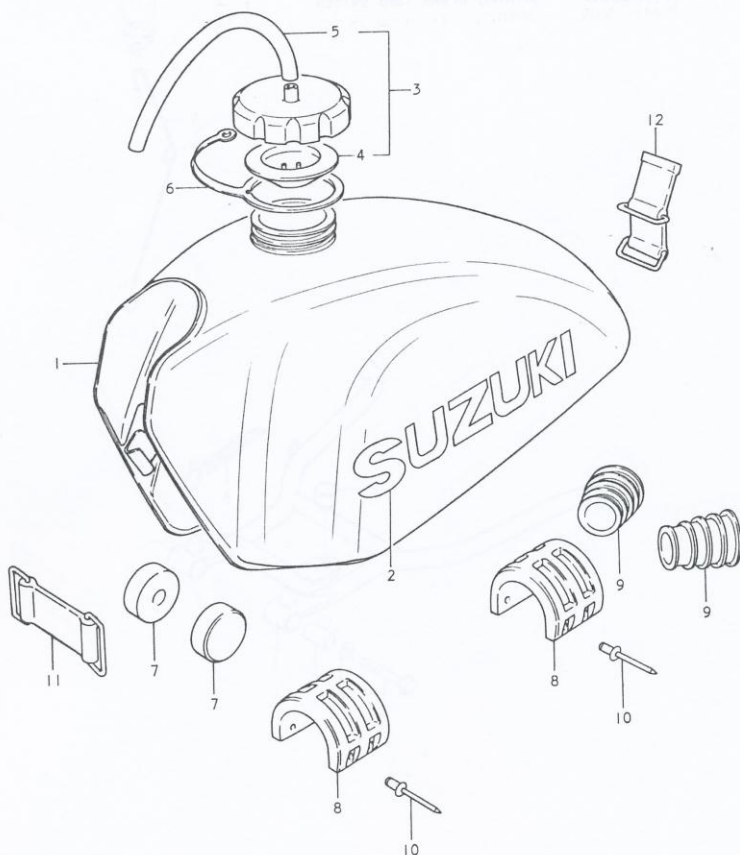
FIG.49 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	42100-41400	STAND, center	1	1	
2	09180-10001	SPACER	1	1	
3	01107-10508	BOLT	2	2	
4	08321-21108	LOCK WASHER	2	2	
5	09321-10002	STOPPER, stand	1	1	
6	62310-97001	SPRING, center stand	1	1	
7	09448-13005	SPRING, brake lamp switch	1	-	

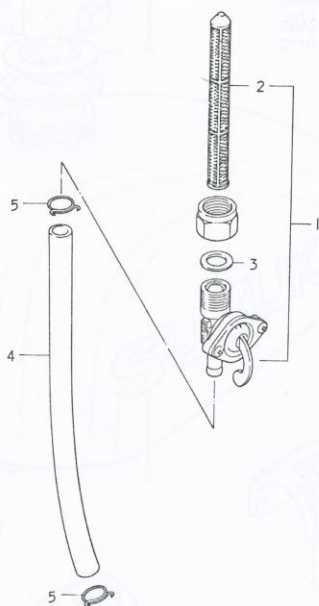


FIG.50 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	44100-41400-163	FUEL, tank	1	1	
2	68111-41100-019	EMBLEM	2	2	
3	44200-41401-163	CAP ASSY, fuel tank	1	1	
4	44248-41300	GASKET	1	1	
5	09343-05031	HOSE	1	1	5x8.2x220
6	44487-41400	BNAD	1	1	
7	09329-10007	CUSHION	2	2	
8	44540-40001	CUSHION, center	2	2	
9	44511-15201	CUSHION, rear	2	2	
10	09229-03009	RIVET	8	8	
11	09462-00070	BAND	1	1	
12	09462-00061	BAND	1	1	

FIG.51 FOR SPECIAL MARKET (E2)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	44300-41550	COCK ASSY, fuel	1	1	
2	44330-19051	-FILTER	1	1	
3	44341-40050	-GASKET	1	1	
4	09343-05129	HOSE	1	1	5x8,2x240
5	09401-10401	CLIP	2	2	

GROUP 1 PE250, for E2

Reference

This group contains the parts for engine use of the PE250 E2 for PE250 of 100 mm, especially designed for engine repair.

Engine parts belong to this group belong to the group of 1000-1000 of parts catalog.

SUZUKI PE250 for E24

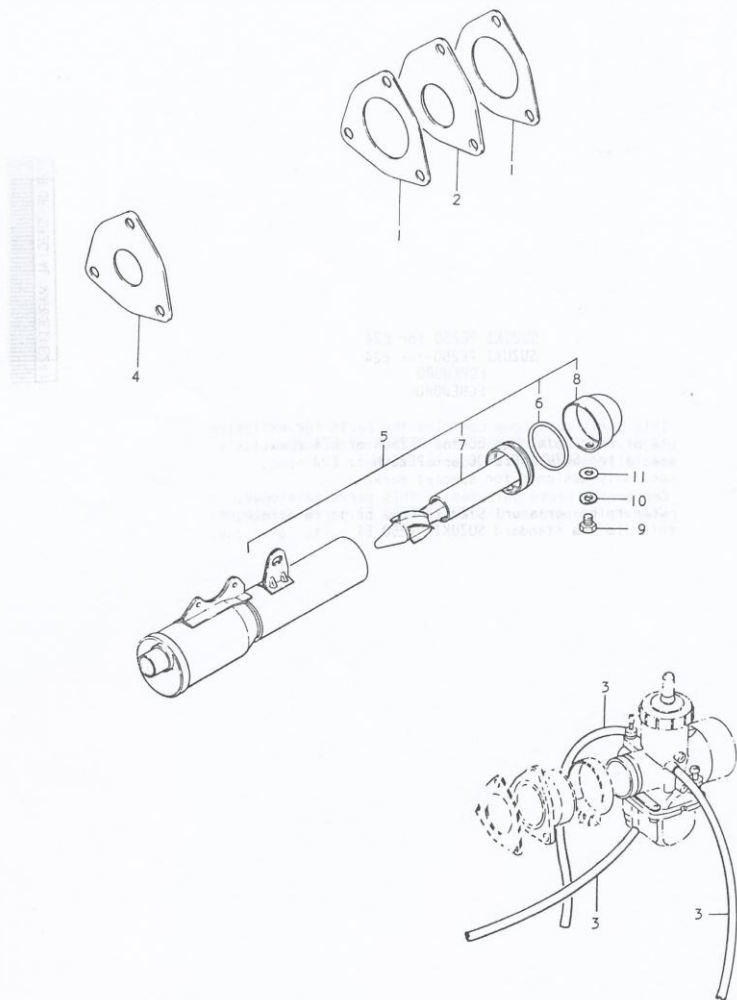
FOREWORD

This parts catalogue contains the parts for exclusive use of the SUZUKI PE250C and PE250N of E24 spec. specially designed for special market.

Concerning parts unlisted in this parts catalogue, refer to the standard SUZUKI PE250 E1 parts catalogue.



FIG.52 FOR SPECIAL MARKET (E24)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	13125-40000	GASKET, intake pipe	2	2	
2	13128-41400	PLATE, intake	1	1	
3	09343-04010	HOSE, breather	2	-	
4	14159-41400	PLATE, exhaust pipe	1	1	
5	14303-41420	MUFFLER ASSY, 2nd	-	1	
6	09280-55001	.O RING	-	1	
7	14850-30510	.TUBE, clean out	-	1	
8	14649-41510	.COVER, muffler tail	-	1	
9	09128-06013	.SCREW	-	1	
10	08321-21068	.LOCK WASHER	-	1	
11	08322-21068	.WASHER	-	1	

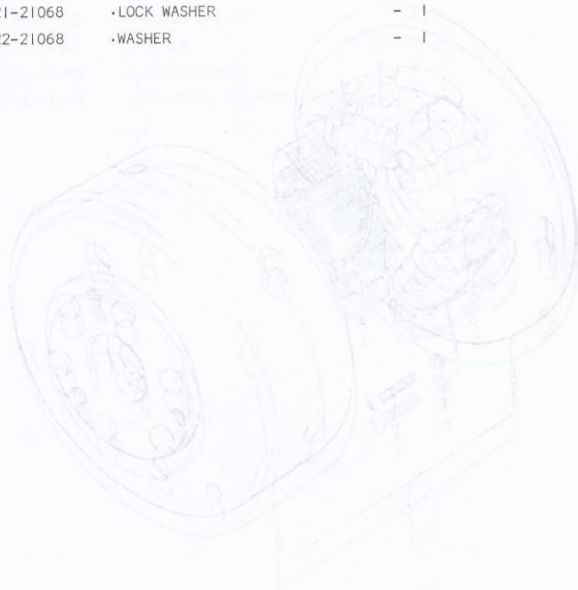
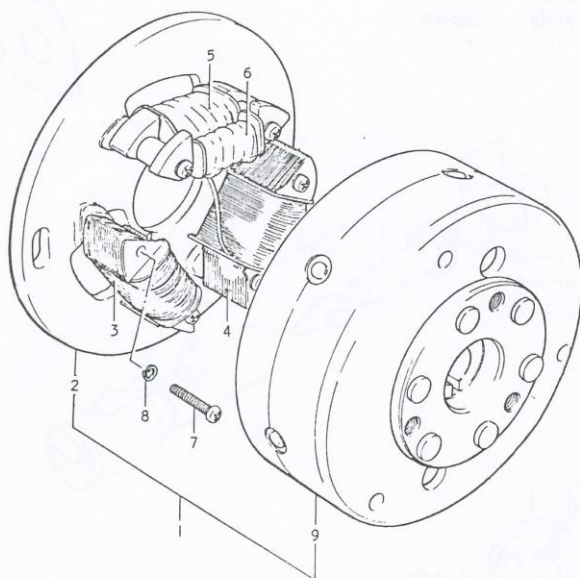
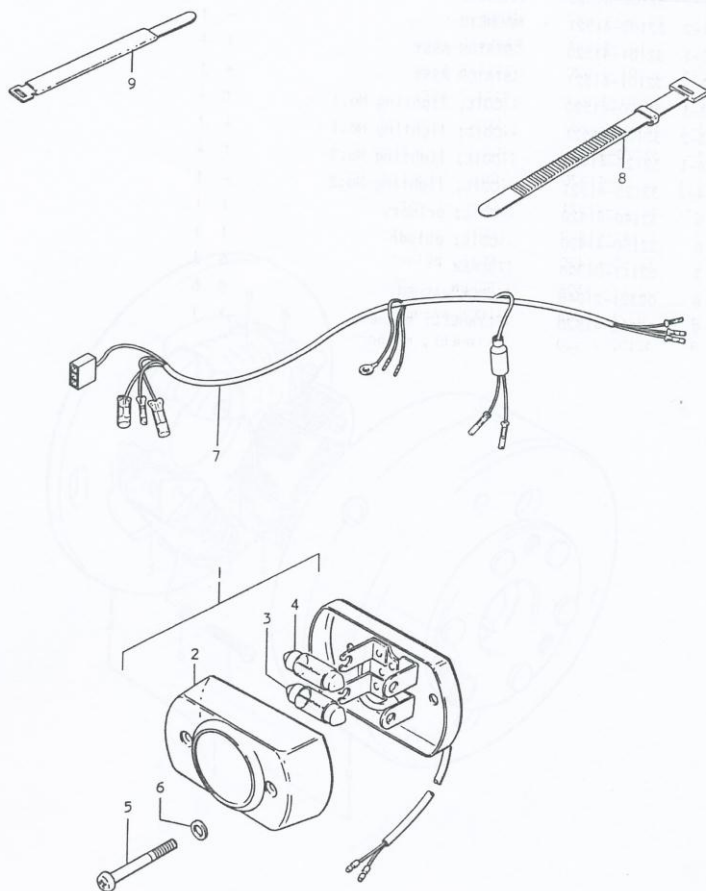


FIG.53 FOR SPECIAL MARKET (E24)



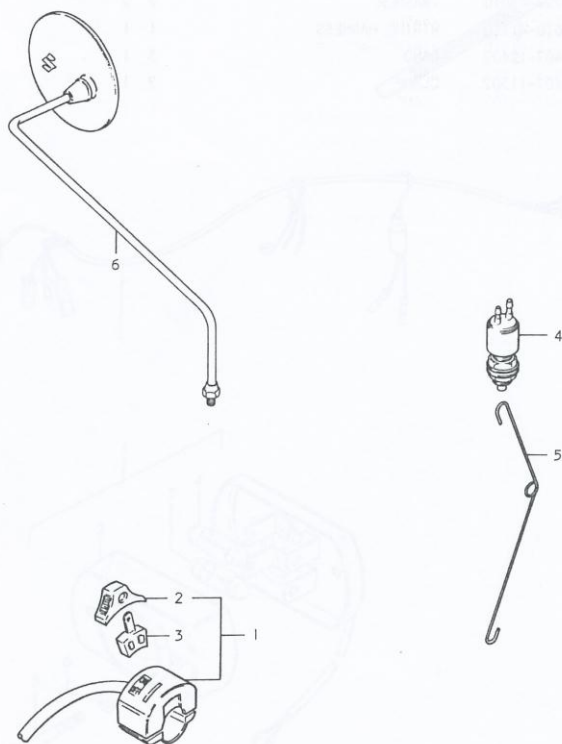
Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1-1	32100-41520	MAGNETO	1	-	
1-2	32100-41521	MAGNETO	-	1	
2-1	32101-41520	•STATOR ASSY	1	-	
2-2	32101-41521	•STATOR ASSY	-	1	
3-1	32120-41520	••COIL, lighting No.1	1	-	
3-2	32120-41521	••COIL, lighting No.1	-	1	
4-1	32125-41420	••COIL, lighting No.2	1	-	
4-2	32125-41521	••COIL, lighting No.2	-	1	
5	32140-41420	••COIL, primary	1	1	
6	32150-41420	••COIL, pulser	1	1	
7	02111-04308	••SCREW	6	6	
8	08321-21048	••LOCK WASHER	6	6	
9	32102-41520	•FLYWHEEL, magneto	1	1	

FIG. 54 FOR SPECIAL MARKET (E24)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	35710-41440	LAMP ASSY, rear combination	1	1	
2	35712-41410	-LENS	1	1	
3	09471-06012	-BULB	1	1	6V, 5W
4	09471-06007	- BULB	1	1	6V, 10W
5	35723-41430	-SCREW	2	2	
6	35727-03010	-WASHER	2	2	
7	36610-41410	WIRING HARNESS	1	1	
8	09407-12402	BAND	3	1	
9	09407-11302	CLAMP	2	1	

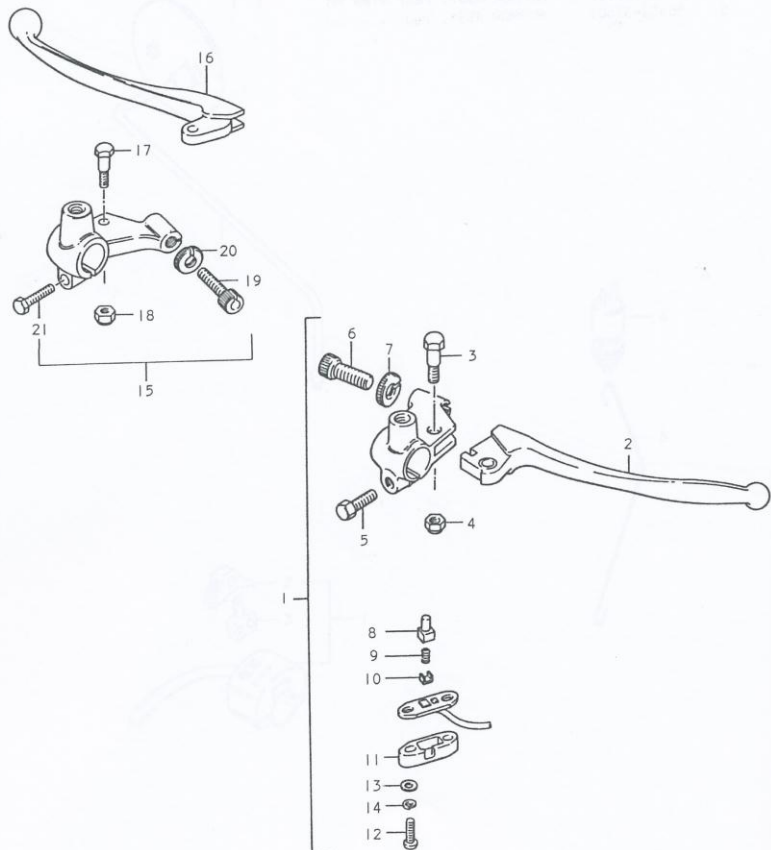
FIG.55 FOR SPECIAL MARKET (E24)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	37250-41452	SWITCH ASSY, lighting	1	1	
2	57617-28602	·KNOB, lighting	1	1	
3	57680-28602	·BLOCK, lighting	1	1	
4	37610-53011	SWITCH ASSY, stop lamp	1	1	
5	09448-13005	SPRING, stop lamp switch	1	1	
6	56500-31601	MIRROR ASSY, rear view RH	1	1	



FIG.56 FOR SPECIAL MARKET (E24)



Ref.No.	Part No.	Description	Q'ty		Remarks
			C	N	
1	57300-30501	LEVER ASSY, brake	1	1	
2	57420-39600	.LEVER, brake	1	1	
3	57431-11010	.BOLT	1	1	
4	08319-21068	.NUT	1	1	
5	01107-06208	.BOLT	1	1	
6	57441-11010	.ADJUSTER, cable	1	1	
7	57442-11010	.NUT	1	1	
8	57461-18600	.HOLDER	1	1	
9	57462-18600	.SPRING	1	1	
10	57463-18600	.PLATE	1	1	
11	57481-33010	.COVER	1	1	
12	09125-03105	.SCREW	2	2	
13	08322-21038	.WASHER	2	2	
14	08321-21038	.LOCK WASHER	2	2	
15	57500-29301	LEVER ASSY, clutch	1	1	
16	57620-29400	.LEVER, clutch	1	1	
17	57431-11010	.BOLT	1	1	
18	08319-21068	.NUT	1	1	
19	57441-26010	.ADJUSTER, cable	1	1	
20	57442-11010	.NUT	1	1	
21	01107-06208	.BOLT	1	1	

Part No.	Page-Ref. No. (Address No.)	Part No.	Page-Ref. No. (Address No.)	Part No.	Page-Ref. No. (Address No.)
10000					
11111-41400	1-01-1	12221-41600	4-11	13331-16510	5-10
11111-41402	1-01-2	12261-41400	4-12-1		6-14
11141-41610	1-02-1	12261-41401	4-12-2	13370-40010	5-11
11141-41650	1-02-2	12541-41100	4-17		6-10
11151-16400	1-10	13110-40000	7-03	13383-16611	5-02
11210-41400	1-15-1	13125-40000	7-04	13383-16611	6-18
11210-41401	1-15-2		52-01	13392-16600	5-12
11210-41403	1-15-3	13128-41400	52-02		6-11
11241-41100	1-16	13150-41111	1-24-1	13394-10010	5-15
11251-30500	1-23	13150-41113	1-24-2		6-19
11251-30510	1-22	13156-41100	1-25	13581-40200	6-20
11252-28000	1-09	13200-41640	5-0	13551-41640	5-22
11252-38001	1-11	13200-41740	5-0	13551-41750	6-17
	1-21	13200-41750	6-0	13573-41610	5-21
11300-41815	2-01-2	13247-32210	5-13		6-23
11300-41850	2-01-1	13247-32210	6-09	13577-41612	5-19
11341-41400	3-01	13249-41310	5-14		6-26
11351-41400	3-08-1	13251-40600	5-09	13581-40010	5-16
11351-41401	3-08-2		6-04	13629-40200	6-22
11361-41400	3-11	13252-18620	5-08	13661-16600	5-20
11400-41860	45-0	13252-18620	6-01	13661-16600	6-25
11400-41861	45-0	13253-40010	5-05	13681-33010	5-18
11481-41100	2-02		6-03	13681-41510	6-27
11482-41100	3-02	13254-01010	5-06	13683-32410	6-36
11483-41100	3-09-1		6-02	13693-16600	6-05
11483-41101	3-09-2	13259-40011	5-07	13700-41410	7-11
11910-41400	22-02		6-12	13731-41310	7-15
11910-41600	23-02	13269-41640	6-28	13760-41410	7-16
11920-41600	23-09	13266-41750	6-24	13771-41310	7-14
12110-41600	4-01-1	13267-41640	5-27	13780-41111	7-12
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12110-41600-050	4-01-5	13268-31011	5-28	13881-41101	7-07
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12140-41600-050	4-02-5		6-31	14303-41400	8-23
12140-41760	4-02-2	13291-34010	5-29	14303-41410	9-15
12140-41770	4-02-4		6-34	14303-41420	52-05
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	9-08	24741-40001	11-22	32100-41422	14-01-3
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14771-41400	9-06	25310-41100	12-06	32101-41421	14-02-2
14772-30500	8-35	25322-11000	12-07	32101-41520	53-02-1
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14850-30510	9-17	25331-30000	12-12	32102-41422	14-09-2
	52-07	25341-40001	12-14	32102-41520	53-09
14850-41400	8-25	25351-11000	12-16	32120-41420	14-03-1
		25352-11000	12-17	32120-41421	14-03-2
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		25421-40000	12-05	32120-41521	53-03-2
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		25610-41102	12-25		53-04-1
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	47-02		54-02	43550-41100	24-05-1
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34189-41400	47-05	35723-41430	21-17	43560-41100	24-06-1
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34720-41411	18-08	35727-03010	21-06	44100-41400-163	26-01
34721-41410	18-02		21-18		50-01
34721-41411	18-09		54-06	44100-41410-163	27-01-1
34725-41410	18-04	35764-41400	21-09	44100-41411-163	27-01-2
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34726-41410	18-11	35793-41400	21-25	44200-41401-163	26-03
34727-41410	18-12	36610-41402	15-10-1		50-03
34910-16432	16-09	36610-41403	15-10-2	44248-41300	27-04
34910-41410	17-09-1	36610-41404	15-10-3	44248-41300	50-04
	18-18	36610-41410	54-07	44248-41400	26-04
34910-41412	17-09-2	36618-37000	15-15	44300-40050	28-01
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34951-41400	17-04	36851-41200	15-09-1	44300-41550	51-01
34951-41400	47-04	37250-41450	38-15	44300-41810	28-10
34955-16420	16-05	37250-41452	55-01	44330-19051	28-02
	17-05-1	37420-41450	39-11-1		51-02
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	17-07	37420-41453	39-11-3		51-03
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	47-06	37820-16512	15-08-1	44487-41300	27-06
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35125-41420	19-03	41100-41402-019	23-01	44540-40001	26-08
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35710-41440	54-01	43110-41400	25-01-1	45100-41420-865	48-02

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			31-27	54440-08001	43-05
		51401-41310	30-14	54440-08002	34-05
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		51530-41410-291	30-40	54451-41100	35-13
		51540-41410-291	30-41	54611-30301	34-10
		51553-41410	30-43		35-15
		51556-41410	30-42	54621-30300	34-11
		51571-41211	31-18		34-12
		51571-41410	30-12	54621-30300	35-16
		51572-41410	30-18	54632-11020	35-17
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56110-41500	37-01-2		55-02	61101-41840-019	40-05
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57100-41500	38-19	57620-45020	39-03-3	61251-32400	41-06
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	39-14	58300-41402	37-08	61345-41501	42-28
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57420-29400	38-06-2	58300-41602	36-10	61350-41301	42-21
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57462-18600	56-09		37-06	62212-41410	40-18-1
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	44-01-2	68111-41110-019	27-02		13-11
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64511-41150	43-26-3	96410-41400	23-17-1	01107-06308	32-02
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